LESSMANN[®] The german brush company

2025

en

CATALOGUE

QUALITY MADE IN GERMANY

Table of contents



4−7 Information

Knot wheel brushes, joint cleaning brushes, pipeline brushes, cutback brushes, single segment brushes, wheel brushes, brushes for the wood machining industry, stripping brushes, special wheel brushes, accessories

02 DEBURRING BRUSHES

Technology, materials, safety

01 WHEEL BRUSHES

Deburring wheel brushes, deburring roller brushes, deburring end brushes

03 CUP AND BEVEL BRUSHES

Cup brushes, bevel brushes, brushes for grass trimmers, X-LOCK brush assortment, non-sparking brushes

04 SHANK BRUSHES

Wheel brushes with shank, cup shank brushes, end brushes, miniature brushes

05 HAND BRUSHES AND BROOMS

Standard hand brushes, professional hand brushes, special hand brushes, spark plug brushes, fine scratch brushes, barbecue grill brushes, special models, brooms and scrub brushes, dusters, weed brushes and weed brooms

06 INTERIOR BRUSHES

Microabrasive interior brushes, interior brushes, flexible honing brushes, cylinder brushes, hole cleaning brushes, bore hole cleaning brushes, tube and sleeve brushes, boiler brushes, stovepipe brushes, accessories, fitting brushes, brushes and scratchers

07 DIY BRUSHES AND SALES PROMOTION

Do-it-yourself brushes, packaging and presentation, sales promotion

08 INDUSTRIAL BRUSHES

Carbon fibre brushes, high performance filament brushes, punch filled brushes, disc brushes, lath brushes, wheel and roller brushes

09 STRIP BRUSHES

Sealing brushes with straight and angled fittings, strip brushes for slots/profiles, strip brushes in aluminium profiles, aluminium profiles, shaped strip brushes with filling facing outwards or inwards, cupshaped strip brushes

190-193 Article number index 194 Keyword index



Dear customers, Dear partners,

Our new 2025 catalogue is here and we are very happy to present it to you! This year, we have further revised and improved the catalogue to help you select just the right products for your needs.

For example, we have fully revised the description of our brushes for grass trimmers (page 66 ff.). It now goes into greater detail on the various application options, making it easier for you to find just the model you need.

On page 98, we present a useful addition to our extensive range of hand brushes: our new gas hob brush gives you a specially designed solution for thoroughly cleaning burners and hard-to-reach spots. Two more new hand brushes, offering a special ergonomic design and extreme durability, are shown on page 103.

On page 117, we introduce an innovative interior brush: with its curved tip, this brush is ideal for getting into hard-to-reach spots and blind holes.

Sustainability is firmly anchored in our company values. All brushes formerly sold in plastic blister packaging now have eco-friendly cardboard packaging (see pages 142 and 143), which is also effective for sales promotion. This reduces plastic use and helps protect our environment without compromising on packaging quality or product presentation.

We are unflagging in our efforts to further develop our product portfolio and design new innovative solutions. Investments in state-of-the-art machinery, digitalisation projects and construction work at our Oettingen site in Bavaria help to ensure that we can continue offering best-in-class products at competitive prices. If you have questions about our products or need advice, please contact us at any time.

We hope you will enjoy browsing this catalogue and discovering our premium-quality industrial brushes on offer this year!





Five good reasons to choose Lessmann



Quality

We focus on products of the highest quality and strive for excellence in service and advice to make your work as easy as possible.

Fairness

We see our customers and suppliers as partners. This sense of fairness is the greatest strength of our family-run company.





Reliability

Count on us for consistent quality and on-time deliveries. For us, reliability also means supplying all our products, whether mass-produced or customised, at competitive prices.

Sustainability

Putting corporate sustainability into practice, while taking responsibility for society, the environment and future generations, is a fundamental principle at LESSMANN.





Independence

We strive for independence in our procurement and sales activities, and share know-how across all levels. Together, these efforts give you the assurance of having a strong partner on your side, now and in the future.



Forward-looking investments

After expanding our factory floor by over 4,200 sqm in 2014 and our high-rack storage facility by 1,300 sqm in 2016, we completed construction of our new administration building in 2021, providing our employees with modern offices equipped to high technical standards – with more space, more light and a better indoor climate. On an ongoing basis, we are also expanding and modernising our production lines with new machines.

These steps are a visible sign of our strong and sustainable growth. They show our determination to safeguard our position as a technology and quality leader, and expand it by tapping into new markets. We now have the added space and capacity needed to increase production of custom industrial solutions – with the high level of quality and precision our customers have come to expect.













Made in Germany

Quality Made in Germany: At LESSMANN, this means not only that all our products from A to Z are manufactured in Bavaria, but also that the majority of our raw materials, from filaments and wood to metal and plastics, are sourced from distinguished suppliers in Germany.

Because we manufacture virtually all the products in our wide standard range ourselves, the quality of our raw materials plays a critical role. Intensive material testing and in-process controls are two important pillars of reliable LESSMANN quality.

In keeping with Germany's reputation as a major industrial location, we act as a pioneer in using the latest technologies and automation methods. This enables us to deliver the best quality to our customers at competitive prices.



As an authorised economic operator (AEO) with combined "customs simplification and security/safety" licensing (AEOC and AEOS), we can significantly expedite and simplify the customs clearance process for our exports.

Fit for the globe

Superior, high-quality products, technical expertise and great flexibility: our innovative industrial brushes are "fit for the globe".

Depending on the country in question, we work with our own employees, regional importers or authorised retailers. Our export department has the know-how to provide advice and service to customers on all continents.

In 2016 we established a branch in the USA. Through LESSMANN Inc., we guarantee optimum service and logistics for the US market, as well as the outstanding quality associated with all LESSMANN products.



Perfect presentation

LESSMANN's brand identity signalises quality and communicates information in a clearly structured way. This promotes sales without challenging sales personnel.

Visit our website for more information.

On www.lessmann.com, you can download our latest catalogue and brochures. Need in-depth

technical information or operating instructions? We are happy to help.

Self-service Tool Bar Displays

A clever solution to promote sales. We are happy to advise you about product ranges and designs.





PEFC certification

PEFC is a transparent and independent system for ensuring sustainable forest management. Regular inspections by independent auditors ensure compliance with the required standards. Lessmann uses PEFC-certified wood from regional, sustainably managed forests in many products, e.g. our hand brushes.

A systematic approach to sustainability

At Lessmann, environmental responsibility means integrating environmental protection in day-to-day operations and consistently contributing to climate protection.

One of our aims in obtaining ISO 14001:2015 certification (Environmental Management) was to clearly define and track targets for reducing emissions and raw material consumption. First certified in May 2022, we now record all relevant consumption data in order to make future reduction targets measurable. More recently we have joined the "Umwelt + Klimapakt Bayern", an environmental initiative of the Bavarian state government. This requires us to implement environmental protection measures that go far beyond those required by law.

Since as far back as 2003, we have had several photovoltaic systems producing electric power on all available roof surfaces. Thanks to continuous expansion, we have today reached a total output of 588 kWp. We consume some 1,200 kWh annually, meaning we generate nearly 50% of our electric power. And we can even top that when it comes to heating: our heating requirements are covered 100% by burning scrap from the production of our wooden handles.





Custom solutions for specific applications

Whether in the automotive industry, piping and pipeline construction, or tyre and rubber manufacturing, special brushes with specific types of filling material or unusual dimensions are needed everywhere to perform special tasks in production. Our Technical Service and Product Development teams support customers through every step of a project, from consulting to production. This is how we develop special models that meet individual needs: designed to the exact specifications of each customer's application, engineered with precision, and manufactured to Lessmann's high and reliable quality standards. We welcome new challenges of any kind, and our customised solutions are evidence of our willingness and ability to push for innovative improvements.







Technical Service specialists work on-site to develop custom solutions Special models can be produced in low to high volumes In-house toolmaking for special tasks



TECHNOLOGY, MATERIALS, SAFET

Testing makes us simply the best



Because we manufacture virtually all the parts in our product range ourselves, and develop special-purpose articles on an ongoing basis, we have acquired vast expertise over the decades in conducting quality and safety testing.

Developing innovative products, exceeding safety standards, maintaining top quality

Motivated by these goals, we perform extensive engineering tests and product trials that are a standard part of our workflows.

Material testing

Our quality management process always begins with material testing: We inspect all raw material deliveries in-house in accordance with statistical specifications and conduct additional tests as necessary. All wire is tested to verify its tensile strength and measurements are taken to document its bending fatigue strength.

Besides the quality of a material, it is important that its properties are ideally suited to its intended use.

Imbalance testing

Imbalance in machine-driven brushes can significantly impair performance and service life. In brushes used with handheld power tools, it can also pose a health risk. Although not required by either DIN or EN standards, LESSMANN manufactures its products in accordance with its own, in-house standards. The result: machine-driven brushes with maximum smooth-running properties. To ensure compliance with these strict specifications, we conduct regular quality control inspections.

Safety testing

Under European safety standards, brushes must withstand 1.5 times the specified maximum RPM.

Starting in the development phase, we test every type of brush multiple times for this kind of endurance. A brush does not go into production until it has passed every test to our satisfaction. During production, random samples are frequently tested to ensure compliance with safe speeds. If any changes are made to a product model or raw material, testing starts from the beginning. As a result, all our customers can be sure they are working with a high-quality and safe tool at all times.

Service life and performance

No standards or standardised procedures exist for measuring the service life or performance of industrial brushes. After extensive development work involving multiple trials, we have established testing methods that replicate the actual conditions under which our products are used. On machines built in-house, we test wear under standardised conditions, thus obtaining a measure of the service life and performance of machine-powered brushes. Apart from the quality assurance aspect, these tests give us valuable insights into how we can optimise brush materials, components, and designs. Even if ongoing benchmark tests of competitor products have long since confirmed the outstanding quality of our brushes:

We will keep on testing to add even more value for our customers.



LESSMANN quality is safe

We guarantee the best quality and a long service life for our products.

To do so, our brushes are manufactured exclusively to existing standards: EN 1083-2 and ANSI 165.1.

Spin tests are performed on power-driven brushes of all sizes to ensure their operational safety.

Measures for safe use

As with all rotating tools, working with power brushes requires compliance with safety measures:

Personal protective equipment

All persons in a work area must wear safety goggles or a face mask, as well as appropriate protective clothing when brushes are in operation.

Peripheral speed

The maximum speeds given in this catalogue are safe speeds for risk-free brush operation. Do not exceed these speeds under any circumstances! In most cases, a lower RPM is sufficient for obtaining optimum results.

The right contact pressure

The diagram on page 11 shows the motor output power required for different brush diameters. Only minimal contact pressure is required for brushing because only the wire tips act on a workpiece (see figure). Excessive contact pressure does not improve the result. In fact, it shortens the service life of your brush and requires greater output power.

Working with shank brushes

When working with shank brushes, be sure the shank of the brush is inserted as far as possible into the collet. The minimum length clamped in the holder is 10 mm. This is particularly important when working at high RPMs, for instance in straight grinders or pneumatic tools.

Using machine-powered interior brushes

When using machine-powered interior brushes, be sure to adhere to the maximum specified speed. Only use a brush at maximum RPM if the brush is clamped to a depth of at least 10 mm and inserted in the respective workpiece before it begins to rotate. **Brushes should rotate in the clockwise direction.**



Brush check Check brushes for any damage before use.

Careful installation

For your own safety:

Pay strict attention to proper brush installation.



The right contact pressure



Pressure correct



Pressure too high

Machine use:

These symbols indicate the machines with which the brushes are typically used.





Angle grinder, angle polisher



Drilling machine

Grass trimmer









The data on power requirement are guidelines only. *Power requirement of a brush with a width of 30 mm

Recommended	brush	ies for	angle	e grin	ders –	the r	ight c	ombir	nation		
Brush diameter	60	65	75	80	90	100	115	125	150	178	200
Cup brush, crimped	1		2	3		3		5	5		
Cup brush, knotted, without bridle		1	2	2	2	3/4		5			
Cup brush, knotted, with bridle				3/4		3/4		5			
Bevel brush, crimped						1					
Bevel brush, knotted						1	1				
Wheel brush, knotted						1	1	2	3	4	5

Common idle speeds of angle grinders

Ø 115	11,000 RPM	= 1
Ø 125	11,000 RPM	= 2
Ø 150	9,000 RPM	= 3
Ø 180	8,500 RPM	= 4
Ø 230	6,500 RPM	= 5



Attention: Before each job, compare the idle speed of the angle grinder with the maximum speed specified for the brush!



Minimum bore diameter for wheel brushes to EN 1083

Brush diameter in mm	Minimum bore diameter in mm
50	4.6
75	6.5
100	10
150	13
200	16
250	20
300	20
350	32

Quality results – with the right technique

Optimising brush results

Filling diameter and length are keywords when it comes to getting the right brush results. Accordingly, these parameters make it easy to correct virtually all unwanted outcomes:

Brush effect too weak?

- Increase the peripheral speed by increasing the brush diameter or the speed of rotation (do not exceed maximum specified RPM), or
- Use a brush with a shorter filling length, or
- Use a brush with a larger wire diameter.

Brush effect too strong?

- Decrease the peripheral speed by decreasing the brush diameter or the speed of rotation, or
- Use a brush with a longer filling length, or
- Use a brush with a smaller wire diameter.

Brush causes burring?

- Use a brush with a shorter filling length, or
 Check the positions of the brush and work-piece, or
- Use a wider brush, or
- Use a brush with a larger wire diameter.



For information on brushing stainless steel, visit: www.lessmann.com/ downloads/?lang=en



The stainless steel wires we use are not entirely non-magnetic.

They may have some residual grease on them from the manufacturing process. If this is not permissible in a specific application, order the grease-free/de-greased versions of a brush.

Note: If you have any questions, do not hesitate to contact our technical specialists.

Recommended peripheral speeds for brush applications

			Peripheral	speed in m/	's		
Application	15 20	25	30	35	40	45	
With wires							
Deburring			25-35				
Cleaning welds					35-45		
Removing scale					35-45		
Polishing				30-40			
Working with plastic	15-20						
With abrasive filaments							
Dry use	16-18						
Wet use		25-	-30				

Table for converting peripheral speed v to m/s (do not exceed a brush's maximum RPM!)

	i ci ci i i g p ci i p	incrui opecu i		not exceed a	brash s max	,				
n [1/min.]			Brush di	iameter d in m	ım/inches					
(RPM)	50	80	100	125	150	200	250	300		
	2"	3"	4"	5"	6"	8"	10"	12"		
1,000		4.2	5.2	6.5	7.9	10.5	13.1	15.7		
1,500	3.9	6.3	7.9	9.8	11.8	15.7	19.6	23.6		
2,000	5.2	8.4	10.5	13.1	15.7	20.9	26.2	31.4		
2,500	6.5	10.5	13.1	16.4	19.6	26.2	32.7	39.3		
3,000	7.9	12.6	15.7	19.6	23.6	31.4	39.3	47.1		
3,500	9.2	14.7	18.3	22.9	27.5	36.7	45.8	55.0		
4,000	10.5	16.8	20.9	26.2	31.4	41.9	52.4	62.8		
5,000	13.1	20.9	26.2	32.7	39.3	52.4	65.4	78.5		
6,000	15.7	25.1	31.4	39.3	47.1	62.8	78.5			
8,000	20.9	33.5	41.9	52.4	62.8	83.8				
10,000	26.2	41.9	52.4	65.4	78.5					
12,500	32.7	52.4	65.4	81.8						
15,000	39.3	62.8	78.5							
20,000	52.4	83.8								
25,000	65.4									
Peripheral s	Peripheral speed v = $\frac{\text{Brush diameter (d) x } \pi \text{ x RPM (n)}}{1,000 \text{ x 60}}$									

Converting millimetres to inches and ISWG

Brush o	liameter
Millimetres	Inches
25	1"
50	2"
75	3"
100	4"
125	5"
150	6"
180	7"
200	8"
250	10"
300	12"
350	14"

For **wet applications**, we recommend using **PA 6.12** as the base material, because it displays reduced water absorption.

Please order separately.

Since the heat generated is dissipated in wet applications, the peripheral speed can be set significantly higher.

Filling materials and their characteristics



STA Steel wire, straight / crimped

As a result of ongoing product development, wires that meet our special requirements are manufactured in collaboration with several wire producers. These wires generally are alloyed with manganese to increase toughness. The resulting wire has higher bending fatigue strength and achieves a longer service life.



STH Steel wire, high tensile, straight / crimped

High-tensile steel wire is used most frequently in knotted, deburring and pipeline brushes. On request, we can also use this wire grade in all our other brush types. It is characterised above all by its high tensile strength combined with high bending fatigue strength, which promotes a long service life even under extreme conditions in demanding brushing applications.





STM Brass-coated steel wire

High tensile strength for a longer service life combined with higher cutting capacity. As a result, this material is ideal for more demanding deburring and brushing jobs.

STL Cord wre

Brass-coated steel wire with corded structure. In combination with its high tensile strength, this wire offers the longest service life for heavy-duty brushing and deburring jobs.







ROF / RO4 / ROL / RO8 Stainless steel wire

- ROF For processing stainless materials, e.g. nonferrous metals or stainless steel, material no. (WNr.)
 1.4301 (AISI 304). This wire is resistant to corrosion and certain acids and alkaline solutions.
- RO4 Premium stainless steel wire, WNr. 1.4401 (AISI 316)
- RO8 Extremely heat resistant stainless steel wire, WNr. 1.4860
- ROL Stainless steel wire with corded structure, WNr. 1.4301/1.4310

ROH Stainless steel wire, high tensile

This wire is characterised by high tensile strength (2,100 - 2,500 N/mm) and a long service life even in extreme applications, WNr. **1.4310 (AISI 301/302)**



For information on brushing stainless steel, visit: www.lessmann.com/ downloads/?lang=en

The stainless steel wires we use are not entirely non-magnetic. They may have some residual grease on them from the manufacturing process. If this is not permissible in a specific application, order the grease-free/ de-greased versions of a brush.

MES Brass wire (CuZn)

Brass wire is softer than steel wire. Among other applications, it is suitable for working with weakly alkaline solutions. It is mainly used for processing nonferrous metals.



Straight / Crimped / Knotted:

Metal wires processed into brushes can be straight, crimped, or knotted. A wire knot is always made from straight wires and, with wire diameter being equal, is harder than a single wire. Crimped wires support one another, thereby increasing stability during brushing.

Filling materials and their characteristics



BRO Bronze wire (CuSn)

Bronze wire is used for processing wood and metal surfaces, but also for applications requiring low-sparking brushes.



NSI Nickel silver (CuNiZn)

Nickel silver is a soft nonferrous wire that displays outstanding properties for polishing workpieces, e.g. parts made of nickel silver or brass.



PP, PA, PE, PBT Synthetic bristles

Synthetic bristles are abrasion-resistant and flexible. Despite low heat resistance, they are ideally suited for cleaning, deburring, or structuring metal, plastic or wood surfaces. Available types:

- Polypropylene (PP, white as standard)
- Polyamide (PA, transparent as standard) PA 6, PA 6.6, PA 6.12
- Polyethylene (PE)
- Polyester (PBT); for cleaning only
- Polyvinyl chloride (PVC)



FIB Fibre

Fibres are heat-resistant plant fibres. They have slightly abrasive properties, which often is desirable when working on wood surfaces. Fibre also is used for general cleaning and polishing work.



ROS Horse hair

Horse hair is animal hair that primarily is used for light cleaning and dusting work. Horse hair is resistant to weak acids and alkaline solutions, and anti-static.



Encapsulated brushes

Encapsulated brushes are ideal for aggressive workpiece processing and for high-precision work on corners and edges.

Brushes with crimped steel wire, stainless wire, brass-coated wire, or brass wire are embedded in a slightly elastic polymer compound.

The filling widths always remain the same during processing. Premature breakage of individual wires is prevented, extending service life and durability. In addition, using encapsulated brushes minimises the risk of injury.

The brushing effect of these brushes is harder than that of brushes without encapsulation. However, the possibility of some of the polymer compound being transferred to the workpiece cannot be ruled out entirely.



Abrasive filaments

Abrasive filaments consist of polyamide bristles (PA 6) filled with abrasive grit. They are used primarily for deburring, rounding the edges of plastic or stainless steel components, and grinding, cleaning, polishing, and structuring surfaces.

With their flexible surface, these brushes adapt to the contours of workpieces. Abrasive filaments also act on the sides, which expands the application options. You can choose from various types of grit, including aluminium oxide (AO), silicon carbide (SIC), diamond, and ceramic.

Two types of polyamide are used as standard:

Polyamide PA 6.12 (ideal for use in wet con-

A distinction is also made between round and flat bristles. Most brushes are fabricated with

- Polyamide PA 6:
- Good bend recovery

ditions):

- Good abrasion resistance
- Water absorption to max. 10%

· Flexible, excellent bend recovery

Water absorption to max. 3%

• High abrasion resistance

For wet applications, we recommend using PA 6.12 as the base material, because it displays reduced water absorption. Please order separately. Since the heat generated is dissipated in wet applications, the peripheral speed can be set significantly higher.



3 grit types in silicon carbide

round bristles, which are more flexible than flat bristles and therefore well suited to processing workpieces with pronounced contours. Round bristles are also very effective for small diameters of less than 150 mm, for which flat bristles cannot be used. In contrast, flat bristles have a very high grit content, meaning they have a longer service life and a high material removal rate due to their larger contact surface.

You can choose from the following grit types:

Abrasive filaments with SIC (grit sizes K60 to K1000):

- Strong deburring results
- · For enhancing/processing surfaces
- Mainly for processing stainless steel and aluminium (under certain conditions)
- Microhardness with SIC: 25,000 N/mm²

Common grit sizes: K 80/1,1, K 80/1,2, K 80/1,4, K 120/0,6, K 120/1,1, K 180/0,9, K 180/1,0, K 320/0,60, K 500/0,5

Abrasive filaments with AO (grit sizes K60 to K1000):

- Not as sharp-edged as SIC
- For finishing soft metals
- For polishing and smoothing
- For smoothing or polishing aluminium
- Microhardness with AO: 21,000 N/mm²

Common grit sizes: K 80/1,2, K 120/1,1, K 180/0,9, K 180/1,0, K 240/0,75, K 240/0,90, K 320/0,60, K 500/0,25, K 500/0,50, K 600/0,3 – others on request.

Diamond filament (grit sizes K60 to K1000):

- For very aggressive applications
- For high-strength materials
- Self-renewing thanks to self-sharpening effect
- Microhardness with diamond grit: 42,000 N/mm²

Ceramic grit:

- Very good grinding and polishing properties
- Maximum aggressiveness and service life
- For processing carbide tools
- Microhardness with ceramic grit: 42,000 N/mm²



For all information on chemical properties,

go to www.lessmann.com/downloads/?lang=en under "Brush Know-How".

Physical properties

	STA	STH	ROF	ROH	RO4	RO8	STM / STL	MES
WNr.			1.4301	1.4310	1.4401	1.4860		CuZn36 / CuZn37
AISI			304	301/302	316			
Tensile strength in N/mm ^{2*}	1,800-2,100	2,300-2,500	1,800-2,100	2,100-2,500	1,600-1,800	1,600-1,800	2,300-2,600	900-1,200
Specific weight in g/cm ³	7.85	7.85	7.85	7.85	7.85	7.90	7.85	8.50
Temperature resistance in °C	up to 300 °C	up to 300 °C	up to 450 °C	up to 450 °C	up to 500 °C	up to 600 °C	up to 300 °C	up to 180 °C

* The specified tensile strengths apply to wire diameters of 0.3 - 0.4 mm





WHEEL BRUSHES



Knot wheel brushes



Knot wheel brushes

Knot wheel brushes are used in angle grinders and stationary machines for weld preparation and finishing (fillet and butt welds). They remove scale, rust, paint, slag and rubber residue, and deburr edges.

Knot wheel brushes, multiple rows

We supply pre-assembled, multiple-row brushes that have an even denser filling than individually combined one-row brushes. In addition to the models listed, we can provide brushes with rows in other multiples – and therefore other filling widths – as well as other wire diameters and bore specifications.

The knot wheel brushes specified are designed for use in stationary machines.

Stainless steel brushes

You can easily identify LESSMANN brushes made with stainless steel wire by their green side plates. We use wire with material number 1.4310. 1.4401 wire is available on request. For more information on brushing stainless steel, visit www.lessmann.com

Left – a good choice

All knots on our standard products are left-twisted for greater durability. Left-twisted wire knots prevent the bundles from opening prematurely when the brush is used at an angle.

In addition to left- or right-twisted knots, we also supply brushes with left-right knotting.

Wheel brushes, left-right knotting

Wheel brushes with left-right knotting generally are more aggressive, meaning they are often used for heavy-duty brush work. Because the knots unravel less easily, they are ideal for working corners and edges.

User tip:

Remember to repeatedly turn brushes during use. This automatically sharpens the wire tips!

Other numbers of rows, bore specifications or wire diameters can be supplied on request.



Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STM	=	Brass-coated steel wire, straight
STH	=	Steel wire, high tensile, straight
ROH	=	Stainless steel wire, high tensile,
		straight



Knot types ZF

X-LOCK mount Our wheel brushes with X-LOCK mount can be found on page 70.





You can find our **tutorials** at: lessmann.com/know-how/?lang=en#tutorials



You can find our **enquiry forms** in the respective category at: lessmann.com/downloads/?lang=en or in this catalogue from page 181



Compact packaging Many articles are packaged in handy shipping cartons of 10 pieces each.



B: Rose bud O: Open knot (wire ends are cut)

В

D: Fully knotted (wire ends are cut completely)

18 LESSMANN[®]



|| ||| || EAN Knot wheel brushes, one row, steel wire, brass-coated steel wire

D	A	DB/GI	Н	Z	ZF	R	RPM	Pack.	STH 0.35 0.014"	STH 0.50 0.020"	STH 0.80 0.031"	STM 0,50 0.020"	left-right knotting STH 0.50 0.020"
		mm inch					max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
75 <i>3</i>	10 <i>3/8</i>	13 1/2	15	18	В	12	5,000	1	470.111*	470.211*			
100 4	12 1/2	M 14 x 2,0	22	18	В	1 1	2,500	1	471.117*	471.217*			
115 4 1/2	14 1/2	22.2 7/8	24	20	В	1 1	2,500	1	472.111*	472.211*		472.211.SM*	472.211.WZ*
115 4 1/2	14 1/2	M 14 x 2,0	24	20	В	1 1	2,500	1	472.117*	472.217*			
125 <i>5</i>	14 1/2	22.2 7/8	29	20	В	1 1	2,500	1	473.111*	473.211*		473.211.SM*	473.211.WZ*
125 <i>5</i>	14 1/2	M 14 x 2,0	29	20	В	1 1	2,500	1	473.117*	473.217*			473.217.WZ*
125 <i>5</i>	14 1/2	22.2 7/8	29	24	В	1 1	2,500	1		473.211.24			
150 <i>6</i>	14 1/2	22.2 7/8	32	26	В	1 1	2,500	1	474.111*	474.211*	474.311		
150 <i>6</i>	14 1/2	M 14 x 2,0	32	26	В	1 1	2,500	1	474.117*	474.217*	474.317		
178 7	14 1/2	22.2 7/8	38	32	В	1 1	2,500	1	475.111*	475.211*	475.311		
178 7	14 1/2	M 14 x 2,0	38	32	В	1 1	2,500	1		475.217*	475.317		
200 <i>8</i>	14 1/2	22.2 7/8	41	36	В	1 9	9,000	1	476.111	476.211	476.311		
200 <i>8</i>	14 1/2	50.8 <i>2</i>	41	36	В	1 9	9,000	1		476.210.51	On request		
230 9 1/16	14 1/2	22.2 7/8	56	40	В	1 9	9,000	1		475.211			
250 <i>10</i>	15 <i>5/8</i>	50.8 2**	42	52	0	1 5	5,000	1		477.210.75	477.310.75		
300 <i>12</i>	15 <i>5/8</i>	50.8 2**	56	58	0	1 5	5,000	1		478.210.75	478.310.75		

I	I	I	I	I	T	
I	E	A	٩		N	

Knot wheel brushes, one row, stainless steel wire

mm <i>inch</i> mm 100 4 12 115 4 ^{1/2} 14 115 4 ^{1/2} 14		d mm <i>inch</i> M 14 x 2,0		Ζ	ZF	R	RPM	Pack.		DOLLO FOL O ODOLL	
100 4 12 115 4 ^{1/2} 14 115 4 ^{1/2} 14	2 1/2								ROH 0.35 0.014"	ROH 0.50 0.020"	ROH 0.50 0.020'
115 4 ^{1/2} 14 115 4 ^{1/2} 14		M 14 x 2,0					max.		ArtNo.	ArtNo.	ArtNo.
115 4 1/2 14	1 1/2		22	18	В	1	12,500	1		471.817*	
	+ //2	22.2 7/8	24	20	В	1	12,500	1	472.711*	472.811*	472.811.WZ*
125 5 14	4 1/2	M 14 x 2,0	24	20	В	1	12,500	1	472.717*	472.817*	
	4 1/2	22.2 7/8	29	20	В	1	12,500	1	473.711*	473.811*	473.811.WZ*
125 5 14	4 1/2	M 14 x 2,0	29	20	В	1	12,500	1		473.817*	
150 6 14	4 1/2	22.2 7/8	32	26	В	1	12,500	1		474.811*	
150 6 14	4 1/2	M 14 x 2,0	32	26	В	1	12,500	1		474.817	
178 7 14	4 1/2	22.2 7/8	38	32	В	1	12,500	1		475.811*	
178 7 14	4 1/2	M 14 x 2,0	38	32	В	1	12,500	1		475.817	

5/8" – 11 UNC thread on request \mid * Packed 10 pieces per carton \mid ** With 13 x 7 turtle bore

Knot wheel brushes, multiple-row



EAN	Knot wh	eel brus	hes, m	ultiple-row										
	D	А	EBR	$DB_{Stand.}$	DB _{min}	Н	ZF	ZxR	RPM	Pack.	STH 0.35	STH 0.50	ROH 0.35	ROH 0.50
	mm <i>inch</i>			mm <i>inch</i>					max.		0.014"	0.020"	0.014"	0.020"
	100 4	22-24	12	20 3/4	10	21	В	20 x 2	12,500	1	471.12K	471.22K	471.72K	471.82K
	100 4	30-32	18	20 3/4	10	21	В	20 x 3	12,500	1	471.13K	471.23K	471.73K	471.83K
	100 4	34-36	25	20 <i>3/4</i>	10	21	В	20 x 4	12,500	1	471.14K	471.24K	471.74K	471.84K
	115 4 1/2	22-24	18	30 1 1/4	10	23.5	В	22 x 2	12,500	1	472.12K	472.22K	472.72K	472.82K
	115 4 1/2	30-32	25	30 1 1/4	10	23.5	В	22 x 3	12,500	1	472.13K	472.23K	472.73K	472.83K
	115 4 1/2	34-36	30	30 1 1/4	10	23.5	В	22 x 4	12,500	1	472.14K	472.24K	472.74K	472.84K
	125 5	22-24	18	30 1 1/4	13	28.5	В	24 x 2	12,500	1	473.12K	473.22K	473.72K	473.82K
	125 5	30-32	25	30 1 1/4	13	28.5	В	24 x 3	12,500	1	473.13K	473.23K	473.73K	473.83K
	125 5	34-36	30	30 1 1/4	13	28.5	В	24 x 4	12,500	1	473.14K	473.24K	473.74K	473.84K
	150 6	22-24	18	30 1 1/4	13	31.5	0	28 x 2	12,500	1	474.12K	474.22K	474.72K	474.82K
	150 <i>6</i>	30-32	25	30 1 1/4	13	31.5	0	28 x 3	12,500	1	474.13K	474.23K	474.73K	474.83K
	150 <i>6</i>	36-38	30	30 1 1/4	13	31.5	0	28 x 4	12,500	1	474.14K	474.24K	474.74K	474.84K
	178 7	22-24	18	50 <i>2</i>	16	37.5	0	34 x 2	12,500	1	475.12K	475.22K	475.72K	475.82K
	178 7	30-32	25	50 <i>2</i>	16	37.5	0	34 x 3	12,500	1	475.13K	475.23K	475.73K	475.83K
	178 7	36-38	30	50 <i>2</i>	16	37.5	0	34 x 4	12,500	1	475.14K	475.24K	475.74K	475.84K
	200 8	22-24	18	50 <i>2</i>	16	41	0	38 x 2	9,000	1	476.12K	476.22K	476.72K	476.82K
	200 <i>8</i>	30-32	25	50 <i>2</i>	16	41	0	38 x 3	9,000	1	476.13K	476.23K	476.73K	476.83K
	200 <i>8</i>	36-38	30	50 <i>2</i>	16	41	0	38 x 4	9,000	1	476.14K	476.24K	476.74K	476.84K
	250 <i>10</i>	26-30	18	100 4	20	42	0	52 x 2	5,000	1	477.12K	477.22K	477.72K	477.82K
	250 <i>10</i>	38-40	26	100 4	20	42	0	52 x 3	5,000	1	477.13K	477.23K	477.73K	477.83K
	250 <i>10</i>	50-54	34	100 4	20	42	0	52 x 4	5,000	1	477.14K	477.24K	477.74K	477.84K
	300 <i>12</i>	26-30	18	100 4	30	56	0	58 x 2	5,000	1	478.12K	478.22K	478.72K	478.82K
	300 <i>12</i>	38-40	26	100 4	30	56	0	58 x 3	5,000	1	478.13K	478.23K	478.73K	478.83K
	300 <i>12</i>	50-54	34	100 4	30	56	0	58 x 4	5,000	1	478.14K	478.24K	478.74K	478.84K



 $\mathbf{ZF} = \text{Knot type}$ $\mathbf{Z} = \text{Number of knots}$ $\mathbf{R} = \text{Number of rows}$

Joint cleaning brushes



Joint cle	Joint cleaning brushes														
D	А	DB/GI	Н	Ζ	ZF	R	RPM	Pack.	STA 0.50 0.020"	STA 0.80 0.031"	STM 0.50 0.020"				
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>					max.		ArtNo.	ArtNo.	ArtNo.				
300 <i>12</i>	6 1/4	20 3/4	67	64	D	1	5,000	5	478.200.06	478.300.06	478.500.06				
300 <i>12</i>	8 5/16	20 <i>3/4</i>	67	64	D	1	5,000	5	478.200.08	478.300.08	478.500.08				
300 <i>12</i>	10 <i>3/8</i>	20 3/4	67	64	D	1	5,000	5	478.200.10	478.300.10	478.500.10				
300 <i>12</i>	6 1/4	25.4 1	67	64	D	1	5,000	5	478.225.06	478.325.06	478.520.06				
300 <i>12</i>	8 5/16	25.4 1	67	64	D	1	5,000	5	478.225.08	478.325.08	478.520.08				
300 <i>12</i>	10 <i>3/8</i>	25.4 1	67	64	D	1	5,000	5	478.225.10	478.325.10					



$$\label{eq:zf} \begin{split} \textbf{ZF} &= \text{Knot type} \\ \textbf{Z} &= \text{Number of knots}, \ \textbf{R} &= \text{Number of rows} \end{split}$$

Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume

(see p	age 186).
STA	= Steel wire, straight
STH	= Steel wire, high tensile, straight
STM	= Brass-coated steel wire, straight
ROH	 Stainless steel wire, high tensile, straight

Joint cleaning brushes

For brushing away loose and semi-solid particles such as stones, grit, and slag from joints and expansion joints. Used in road and airfield construction.

The brushes are used when building expansion joints in new pavement, and during repaving or repair work.

Brushes with STM brass-coated steel wire are particularly durable and, for this reason, are preferred for cleaning concrete joints.

Pipeline brushes / Stringer bead brushes



Pipeline brushes / Stringer bead brushes LESSMANN pipeline brushes (stringer bead brushes) were developed specifically for professional use on U- and V-welds in piping and pipeline construction.

Silence is a virtue

Users benefit significantly from these high-quality tools thanks to their outstanding service life and smooth running properties, which make them a pleasure to work with. LESSMANN pipeline brushes are extra narrow, meaning they are suitable for cleaning all pipe welds.

Pipeline brushes / Stringer bead brushes, left-right knotted

Pipeline brushes with left-right knotting generally are more aggressive, meaning they are often used for heavy-duty brush work. Because the knots unravel less easily, they are ideal for working corners and edges.





 $\mathbf{ZF} = \text{Knot type}$ $\mathbf{Z} = \text{Number of knots}$

Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STH = Steel wire, high tensile, straight





Our wheel brushes with X-LOCK mount can be found on page 70.

22



Pipeline	brushes / Stri	nger be	ad brusł	ies, stee	Bo. 22.2 7/8"	M 14 x 2.0	5/8" – 11 UNC			
D	А	Н	Z	ZF	RPM	Pack.*		STH 0.50 0.020"	STH 0.50 0.020"	STH 0.50 0.020"
mm <i>inch</i>	mm <i>inch</i>				max.			ArtNo.	ArtNo.	ArtNo.
100 4	6 1/4	19	28	D	20,000	10		On request	471.207.28	471.208.28
115 4 1/2	6 1/4	22	32	D	15,000	1		472.201.EZ		
115 4 1/2	6 1/4	22	32	D	15,000	5/10		472.201.32	472.207.32	472.208.32
115 4 1/2	6 1/4	22	39	D	15,000	10		472.201.39	On request	On request
125 5	6 1/4	26	40	D	15,000	1		473.201.EZ		
125 5	6 1/4	26	40	D	15,000	5/10		473.201.40	473.207.40	473.208.40
150 <i>6</i>	6 1/4	30	48	D	12,500	5/10		474.201.48	474.207.48	474.208.48
178 7	6 1/4	36	48	D	12,500	1		475.201.EZ		
178 7	6 1/4	36	48	D	12,500	5/10		475.201.48	475.207.48	475.208.48
178 7	6 1/4	30	56	D	12,500	5/10		475.201.56	475.207.56	On request
178 7	6 1/4	30	76	D	12,500	5/10		475.201.76	475.207.76	475.208.76
230 9 1/16	6 1/4	56	76	D	12,500	1		475.201.76		

* Brushes with thread = packed 5 pieces per carton; brushes with bore = packed 10 pieces per carton

Pipeline brushes / Stringer bead brushes



Pipeline	brushes / Stri	nger be	ad brusł	nes, stair	Bo. 22.2 7/8"	M 14 x 2.0	5/8" – 11 UNC			
D	А	Н	Z	ZF	RPM	Pack.*	F	ROH 0.50 0.020"	ROH 0.50 0.020"	ROH 0.50 0.020"
mm <i>inch</i>	mm <i>inch</i>				max.			ArtNo.	ArtNo.	ArtNo.
100 4	6 1/4	19	28	D	20,000	10		On request	471.807.28	471.808.28
115 4 1/2	6 1/4	22	32	D	15,000	1		472.801.EZ		
115 4 1/2	6 1/4	22	32	D	15,000	5/10*		472.801.32	472.807.32	472.808.32
115 4 1/2	6 1/4	22	39	D	15,000	10		472.801.39	On request	On request
125 <i>5</i>	6 1/4	26	40	D	15,000	1		473.801.EZ		
125 <i>5</i>	6 1/4	26	40	D	15,000	5/10*		473.801.40	473.807.40	473.808.40
150 <i>6</i>	6 1/4	30	48	D	12,500	5/10*		474.801.48	474.807.48	474.808.48
178 7	6 1/4	36	48	D	12,500	5/10*		475.801.48	475.807.48	475.808.48
178 7	6 1/4	30	56	D	12,500	5/10*		475.801.56	475.807.56	475.808.56
178 7	6 1/4	30	76	D	12,500	5/10*		475.801.76	475.807.76	475.808.76

* Brushes with thread = packed 5 pieces per carton; brushes with bore = packed 10 pieces per carton

Stainless steel brushes

You can easily identify LESSMANN pipeline brushes made with stainless steel wire by their green side plates. We use wire with material number 1.4310. 1.4401 wire is available on request.

For more information on brushing stainless steel, visit www.lessmann.com



can be found on page 70.



1	Pipeline	brushes / St	ringer bead b	rushes	with rose	e bud				
	D	А	DB	Н	Z	ZF	RPM	Pack.	ST	H 0.50 0.020"
n	nm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>				max.			ArtNo.
1	78 7	6 1/4	22.2 7/8	28	76	В	12,500	10		475.2B1.76

2 Pipeline	Pipeline brushes / Stringer bead brushes, left-right knotted														
D	А	DB	Н	Z	ZF	RPM	Pack.	STH 0.50 0.020"							
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>				max.		ArtNo.							
178 7	6 1/4	22.2 7/8	28	76	D	12,500	10	475.2W1.76							

3 Pipeline brushes / Stringer bead brushes, encapsulated

D	А	DB	Н	RPM	Pack.	STM 0.35 0.014"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		max.		ArtNo.
150 <i>6</i>	6 1/4	22.2 7/8	29	9,000	1	300.771.KG
178 7	6 1/4	22.2 7/8	43	9,000	1	351.771.KG

Pipeline brushes / Stringer bead brushes with rose bud

Knotted brushes with rose bud have a longer service life and are used for professional weld seam finishing.

Pipeline brushes / Stringer bead brushes, left-right knotted

Pipeline brushes with left-right knotting generally are more aggressive, meaning they are often used for heavy-duty brush work. Because the knots unravel less easily, they are ideal for working corners and edges.

Pipeline brushes / Stringer bead brushes, encapsulated

Encapsulated pipeline brushes (crimped wire) enable work of the highest precision. Premature breakage of individual wires is prevented by encapsulating them in a polymer compound. With a working width of 6 mm, the brushes can still reach into U- and V-weld seams.

Different hardnesses

Encapsulated brushes from Lessmann can now be supplied in three different Shore hardnesses:

- Black Hard
- Red Standard
 White Soft



Keep in mind in this context: The more aggres-

sive the application, the harder the plastic material should be. Another advantage of harder plastic material is its dimensional stability.



 $\label{eq:zf} \begin{array}{l} \textbf{ZF} = \text{Knot type} \\ \textbf{Z} = \text{Number of knots} \end{array}$

Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

- **STH** = Steel wire, high tensile, straight
- **STM** = Brass-coated steel wire, crimped
- **ROH** = Stainless steel wire, high tensile, straight

Cutback brushes





Cutback brushes

Cutback brushes are used to remove pipe coatings.

Using brushes to remove the coatings on pipes is a common application in the pipe industry.

To prevent corrosion, the outer surfaces of steel pipes are usually coated with epoxy resin and several layers of PE or PP. To be able to cleanly weld pipes together when laying a pipeline, this coating must be removed completely from the pipe ends. Special knotted wheel brushes are used for this purpose.

LESSMANN cutback brushes, with their impressive proven service life, are used in many large pipe mills operated by international corporations.



Cutback rings from LESSMANN are **pre-assembled at the factory**. This ensures perfect balancing and uniform cutting surfaces. The filling is also denser than in individually assembled cutback rings.

All our cutback brushes are also available with left-right knotting (WZ).



Cutback brushes, left-right knotted

Cutback brushes with left-right knotting generally are more aggressive, meaning they are often used for heavy-duty brush work. Because the knots unravel less easily, they are ideal for working corners and edges. Knot types ZF



B: Rose bud

- 0: Open knot (wire ends are cut)
- D: Fully knotted (wire ends are cut completely)



Cutback brushes

D mm <i>inch</i>	A mm <i>inch</i>	H mm <i>inch</i>	DB mm <i>inch</i>	KN/DKN	Z	ZF		STH	ROH
250 <i>10</i>	13 <i>33/64</i>	45 1 49/64	102 4 1/64	115.8 x 13	56	0		0.63	0.50 / 0.80
300 <i>12</i>	13 <i>33/64</i>	60 12 23/64	102 4 1/64	115.8 x 13	64	0		0.80	0.50 / 0.80
390 15 23/64	13 <i>33/64</i>	45 1 49/64	200.6 7 57/64	233 x 24	114	O Lef	t-right knotted (WZ)	0.63 / 0.80	0.80
465 18 5/16	13 <i>33/64</i>	82.5 3 1/4	200.6 7 57/64	233 x 24	114	0		0.58 / 0.80	0.80

The examples listed above give you an idea of our full product range.

In our ultra-modern production facilities, we can fabricate a wide variety of brushes (diameter, working width, bore sizes and types) to customer specifications.



On request, scribe markings to customer specifications are also available.



Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STH= Steel wire, high tensile, straightROH= Stainless steel wire, high tensile,
straight





You can find our **enquiry forms** in the respective category at: lessmann.com/ downloads/?lang=en or in this catalogue from page 181

Single segment brushes



Single segment brushes

These brushes are mainly used for deburring work in stationary machines and machining centres. The construction of these brushes allows them to be assembled into wide rollers. Available filling materials include steel and stainless steel wire, as well as abrasive grit with various grit sizes.

Superior finish

The flexible bristles mould to the shape of a workpiece. Their resulting gentle action makes these LESSMANN brushes superior to other grinding tools, such as pads or grinding discs, in many cases. In addition, the bristles do not become encrusted and retain their grinding effect. They are suitable for deburring stainless steel, light metals, and plastics. Various grit sizes are available to choose from depending on your application.



Laser etching on brushes



EBR = 3.0 mm if R > 60 $EBR = 2.4 \text{ mm if } R \le 60$

For more information on abrasive filaments, see the section on "Materials" (pages 13 ff.). **Art. Nos. in bold** are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

SIC	= Silicon carbide bristles
КК	= Ceramic grit



1 Single s	egment br	ushe	es, abrasive f	ilaments							
D	R EBD	Н	DB _{stand.}	DB _{min./max.}	RPM	Pack.	SIC 80/1.2	SIC 120/1.1	SIC 120/0.6	SIC 180/1.0	SIC 320/0.6
mm <i>inch</i>			mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
80 3 1/4	26 12	17	12 1/2	12-16	12,000	5		310.831	310.841	310.851	310.871
100 <i>2</i>	30 12	21	12 1/2	12-20	8,000	5	320.821	320.831	320.841	320.851	320.871
125 <i>5</i>	30 12	33	12 1/2	12-20	8,000	5	330.821		330.841	330.851	330.871
150 <i>6</i>	50 14	32	12 1/2	12-30	6,000	5	340.821	340.831	340.841	340.851	340.871
178 7	50 14	46	12 1/2	12-30	6,000	5	350.821	350.831	350.841	350.851	350.871
178 7	60 16	41	12 1/2	12-40	6,000	5			351.841	351.851	351.871
200 <i>8</i>	60 16	52	12 1/2	12-40	6,000	5	361.821	361.831	361.841	361.851	361.871
200 <i>8</i>	80 16	43	16 <i>5/8</i>	16–60	6,000	5		362.831	362.841	362.851	362.871
200 <i>8</i>	100 16	32	16 <i>5/8</i>	16-80	6,000	5		360.831	360.841	360.851	360.871
250 <i>10</i>	100 16	57	16 <i>5/8</i>	16-80	6,000	5		370.831	370.841	370.851	370.871
250 10	120 16	45	20 3/4	20-100	3,600	5			371.841	371.851	371.871
250 10	150 19	30	25.4 1	25.4-130	3,600	5		372.831	372.841	372.851	372.871
300 <i>12</i>	120 16	70	20 3/4	20-100	3,600	5			380.841	380.851	380.871
300 <i>12</i>	150 19	35	25.4 1	25.4–130	3,600	5		381.831	381.841	381.851	381.871

2 Single segment wheel brushes, abrasive filaments, 2 rows

Cia al 4 4 4 4 4 4

D	R	EBD	Н	DB _{Stand.}	DB _{min./max.}	RPM	Pack.	SIC 120/0.6	SIC 180/1.0	SIC 320/0.6
mm <i>inch</i>				mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.
200 <i>8</i>	80	27	43	16 <i>5/8</i>	16-60	6,000	5	On request	362.852	On request
250 <i>10</i>	100	27	58	16 <i>5/8</i>	16-80	6,000	5	On request	370.852	On request

3 Single	e segment brus	nes, ceramic	grit					
D	R EBD H	DB _{Stand.}	DB _{min./max.}	RPM	Pack.	KK 120/1.1	KK 180/1.0	KK 320/0.6
mm <i>inch</i>		mm <i>inch</i>		max.		ArtNr.	ArtNr.	ArtNr.
100 2	30 12 21	12 1/2	12-20	8,000	5	320.C31	320.C51	320.C71
150 6	50 14 32	12 1/2	12-30	6,000	5	340.C31	340.C51	340.C71
200 8	100 16 32	16 <i>5/8</i>	16-80	6,000	5	360.C31	360.C51	360.C71
250 10	100 16 57	16 <i>5/8</i>	16-80	6,000	5	370.C31	370.C51	370.C71

Specify required bore on your order. Standard bores available on short notice ex warehouse. Other bores are available for an added charge.

Single segment brushes



Single segment wheel brushes, steel wire, cord wire

								1		2
D	R	EBD	Н	DB _{Stand.}	DB _{min./max.}	RPM	Pack.	STA 0.20 0.008"	STA 0.30 0.012"	STL 0.35 0.014"
mm <i>inch</i>				mm <i>inch</i>		max.		ArtNo.	Art.–No.	ArtNo.
80 3 1/4	26	12	17	12 1/2	12-16	12,000	5	310.141	310.161	On request
100 4	30	12	21	12 1/2	12-20	8,000	5	320.141	320.161	320.707
125 5	30	12	33	12 1/2	12-20	8,000	5	330.141	330.161	On request
125 5	40	12	29	12 1/2	12-25	8,000	5	On request	331.161	On request
150 <i>6</i>	50	14	32	12 1/2	12-30	6,000	5	340.141	340.161	340.707
178 7	50	14	46	12 1/2	12-30	6,000	5	350.141	350.161	On request
178 7	60	16	41	12 1/2	12-40	6,000	5	351.141	351.161	351.707
200 8	60	16	52	12 1/2	12-40	6,000	5	361.141	361.161	On request
200 <i>8</i>	80	16	43	16 <i>5/8</i>	16-60	6,000	5	362.141	362.161	362.707
200 8	100	16	32	16 5/8	16-80	6,000	5	360.141	360.161	360.707
250 10	100	16	57	16 5/8	16-80	6,000	5	370.141	370.161	On request
250 10	120	16	45	20 3/4	20-100	3,600	5	371.141	371.161	On request
300 12	120	16	70	20 3/4	20-100	3,600	5	380.141	380.161	On request
300 <i>12</i>	150	19	55	25.4 1	25.4-130	3,600	5		381.161	

Single segment wheel brushes, steel wire, 2 rows STH 0.35 | 0.014" D R EBD Н DB_{min./max.} RPM Pack. DB_{Stand.} mm | *inch* mm | *inch* Art.-No. max. 200 | 8 362.272 16 | *5/8* 4,500 5 80 20 43 16-60 250 | *10* 100 20 58 16 | 5/8 16-80 6,000 5 370.272

Specify required bore on your order. Standard bores available on short notice ex warehouse. Other bores are available for an added charge.



Single Se	ginent	wheeli	Jushe	s, stanness st	eer wire					
D	R	EBD	Н	DB _{stand.}	DB _{min./max.}	RPM	Pack.		ROF 0.20 0.008"	ROF 0.30 0
mm <i>inch</i>				mm <i>inch</i>		max.			ArtNo.	ArtNo.
80 3 114	26	12	17	12 1/2	12-16	12,000	5		310.341	310.361
100 <i>2</i>	30	12	21	12 1/2	12-20	8,000	5		320.341	320.361
125 <i>5</i>	30	12	33	12 1/2	12-20	8,000	5		330.341	330.361
125 <i>5</i>	40	12	29	12 1/2	12-25	8,000	5		331.341	331.361
150 <i>6</i>	50	14	32	12 1/2	12-30	6,000	5		340.341	340.361
178 7	50	14	46	12 1/2	12-30	6,000	5		350.341	350.361
178 7	60	16	41	12 1/2	12-40	6,000	5		351.341	351.361
200 <i>8</i>	60	16	52	12 1/2	12-40	6,000	5		361.341	361.361
200 <i>8</i>	80	16	43	16 <i>5/8</i>	16–60	6,000	5		362.341	362.361
200 <i>8</i>	100	16	32	16 <i>5/8</i>	16-80	6,000	5		360.341	360.361
250 <i>10</i>	100	16	57	16 <i>5/8</i>	16-80	6,000	5		370.341	370.361
250 <i> 10</i>	120	16	45	20 3/4	20-100	6,000	5		371.341	371.361
300 <i>12</i>	120	16	70	20 3/4	20-100	3,600	5		380.341	380.361
300 <i>12</i>	150	19	55	25.4 1	25.4-130	3,600	5			381.361

Specify required bore on your order. Standard bores available on short notice ex warehouse. Other bores are available for an added charge.

Stainless steel brushes

You can easily identify LESSMANN brushes made with stainless steel wire by their laser etching. For information on brushing stainless steel, visit www.lessmann.com

Single segment wheel brushes, stainless steel wire



For more information on abrasive filaments, see the section on "Materials" (page 13 ff.). **Art. Nos. in bold** are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STH = Steel wire, high tensile, crimped

ROF = Stainless steel wire, crimped

= Brass-coated corded wire, crimped

STA = Steel wire, crimped

STL

A can be up to 4 mm larger than EBD
EBR = 3.0 mm if R > 60
FBR = 2.4 mm if R < 60

LESSMANN[®]

31

Wheel brushes



Wheel brushes

Wheel brushes with crimped wire filling are used for a variety of purposes in surface finishing:

- Removing rust, paint, dirt, etc.
- Roughening, deburring, stripping, polishing

Large or small?

The wire and tube diameters are determining factors for choosing the right article. Brushes with a large tube diameter (dimension R) contain more wire, offer harder action, and have a longer service life. This catalogue lists the standard tube sizes. Our product range includes many other versions. In addition to the specifications in the tables, interesting technical information, such as cutting speeds, is also provided on pages 9 ff.

If you require a specific bore size/type, please indicate this in your order. If no information is provided, we will deliver the standard bore size "DB Stand".

Additional wire types, diameters, and customised products

Take advantage of LESSMANN's wide range of products, as well as our experience in designing and manufacturing brushes. We can create products on request that meet your specific requirements.







Metal disc with adapter on tubes 80 and 100 (Set 4 / 5)





You can find our tutorials at: www.lessmann.com/ know-how/?lang=en #tutorials **Art. Nos. in bold** are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STA = Steel wire, crimped

STM = Brass-coated steel wire, crimped



Adapter Set

All brushes are supplied with adapter sets for common mounting dimensions. These adapters provide you with the following bore sizes:

Set 1 / tube 30: 30 / 1" / 22.2 / 20 / 16 / 1/2" / 12 Set 2 / tube 40: 40 / 32 / 1" / 22.2 / 20 / 16 / 1/2" Set 3 / tube 50: 50 / 32 / 1" / 22.2 / 20 / 16 / 1/2" Set 4 / tube 80,100 + 120: brushes with metal discs, bore 50.8 and double keyway 7x13; plus adapter to bore 30. Set 5 / tube 80 + 100: brushes with metal discs, bore 50.8 and double keyway 7x13; plus adapter to bore 32.

If used without the adapter set, the actual dimension is up to 0.2 mm less than nominal.



II III II EAN

Wheel brushes, steel wire, brass-coated steel wire

										1		2
D	A	EBR	R	Η	$DB_{Stand.}$	$DB_{\min./max.}$	RPM	Pack.	STA 0.15 0.006"	STA 0.20 0.008"	STA 0.30 / *0.35	STM 0.30 0.012
mm <i>inch</i>					mm <i>inch</i>		max.		ArtNo.	ArtNo.	0.012"/0.014"	ArtNo.
80 3 1/4	18-20	18	20	20	10 <i>3/8</i>	10-20	10,000	1	On request	312.142	312.162	
80 3 1/4	25-27	24	20	20	10 <i>3/8</i>	10-20	10,000	1	On request	312.143	312.163	
100 4	20-22	19	30	23	Set 1	10-30	8,000	1	323.132	323.142	323.162	
100 4	28-30	25	30	23	Set 1	10-30	8,000	1	323.133	323.143	323.163	
125 <i>5</i>	21-23	20	40	27	Set 2	13-40	6,000	1	334.132	334.142	334.162	
125 5	29-31	26	40	27	Set 2	13-40	6,000	1	On request	334.143	334.163	
150 <i>6</i>	22-24	20	40	33	Set 2	13-40	6,000	1	344.132	344.142	344.172*	
150 <i>6</i>	30-34	26	40	33	Set 2	13-40	6,000	1	344.133	344.143	344.173*	
150 <i>6</i>	23-25	22	50	33	Set 3	13-50	6,000	1	345.132	345.142	345.162	345.762
150 <i>6</i>	30-34	30	50	33	Set 3	13-50	6,000	1	345.133	345.143	345.163	
178 7	23-26	22	50	37	Set 3	16-50	6,000	1	On request	355.142	355.162	355.762
178 7	32-35	30	50	37	Set 3	16-50	6,000	1	355.133	355.143	355.163	
200 <i>8</i>	24-27	22	50	48	Set 3	16-50	6,000	1	365.132	365.142	365.172*	365.762
200 8	35-38	30	50	48	Set 3	16-50	6,000	1	365.133	365.143	365.173*	365.763
200 8	28-32	29	80	38	Set 4+1	16-80	4,500	1	On request	366.142	366.162	366.762
200 <i>8</i>	40-45	39	80	38	Set 4+1	16-80	4,500	1	On request	366.143	366.163	
250 10	30-35	29	80	50	Set 4+1	20-80	3,600	1	On request	376.142	376.162	
250 10	42-45	39	80	50	Set 4+1	20-80	3,600	1	On request	On request	376.163	
250 10	32-37	30	100	50	Set 4+1	20-100	3,600	1	On request	377.142	377.162	377.762
250 10	43-48	39	100	50	Set 4+1	20-100	3,600	1	On request	377.143	377.163	
250 10	55-60	49	100	50	Set 4+1	20-100	3,600	1	On request	377.144	377.164	
300 <i>12</i>	35-40	30	100	60	Set 4	30-100	3,000	1	On request	387.142	387.162	
300 12	47-52	39	100	60	Set 4	30-100	3,000	1	On request	387.143	387.163	
300 12	30-35	34	120	50	Set 4	30-120	3,000	1			388.172*	
300 12	42-47	46	120	50	Set 4	30-120	3,000	1			388.173*	
350 14	35-40	30	100	85	Set 5	32-100	2,400	1	On request	397.142	397.172*	
350 14	55-60	39	100	85	Set 5	32-100	2,400	1	On request	397.143	397.173*	
							,					

Specify required bore on your order. Standard bores available on short notice ex warehouse. Other bores are available for an added charge.

Wheel Brushes



|| ||| || FAN

Wheel brushes, stainless steel wire, abrasive filaments DB_{Stand.} EBR R RPM ROF 0.20 | 0.008' ROF 0.30 | 0.012 RO4 0.30 | 0.012 SIC 80/1.2 SIC 180/1.0 D Н Pack DB mm | inch mm | inch max. Art.-No. Art.-No. Art.-No. Art.-No. Art.-No. 80 3 1/4 18-20 18 20 20 1 312.342 10 3/8 10,000 312,362 10-20 80 3 1/4 25-27 24 20 20 10 3/8 10-20 10,000 On request 312.363 100 | 4 20-22 19 30 23 Set 1 10-30 8,000 323.342 323.362 100 4 28-30 25 30 23 10-30 8,000 323.343 323.363 Set 1 1 125 5 21-23 20 40 27 13-40 6,000 334.342 334.362 Set 2 125 5 29-31 26 40 27 334.343 334.363 Set 2 13-40 6,000 150 6 22-24 20 40 33 Set 2 13-40 6,000 344.342 344.362 1 150 6 30-34 26 40 33 Set 2 13-40 6,000 344.343 344.363 345.852 150 6 18-20 20 50 33 Set 3 13-50 6,000 345.822 1 150 | 6 23-25 22 50 33 345.342 345.362 345.462.V4 Set 3 13-50 6,000 345.363 345.853 150 6 30-34 30 50 33 Set 3 13-50 6,000 345.343 345.823 1 178 7 23-26 22 50 37 Set 3 16-50 6,000 355.342 355.362 178 7 30-32 29 50 37 6,000 355.823 355.853 Set 3 16-50 1 178 | 7 32-35 30 50 37 Set 3 16-50 6,000 1 On request 355.363 200 8 24-27 22 50 33 16-50 6,000 365.462.V4 Set 3 1 Set 3 200 8 24-27 22 50 48 16-50 6,000 365.342 365.362 200 8 28-30 29 50 38 Set 3 16-50 3,600 365.823 365.853 1 200 | 8 35-38 30 50 48 6,000 365.343 365.363 Set 3 16-50 1 200 8 28-32 29 80 38 366.362 Set 4+1 16-80 4,500 1 366.342 366.363 200 8 40-45 39 80 38 Set 4+1 16-80 4,500 366.343 250 | 10 30-35 29 376.342 376.362 80 50 Set 4+1 20-80 3,600 250 | 10 42-45 39 80 50 Set 4+1 20-80 3,600 376.343 376.363 1 250 | 10 32-37 30 100 50 Set 4+1 20-100 3,600 377.342 377.362 250 | 10 43-48 39 100 50 20-100 3,600 377.343 377.363 Set 4+1 300 | 12 35-40 30 100 60 Set 4 30-100 3,000 387.342 387.362 300 | 12 47-52 39 100 60 387.343 387.363 Set 4 30-100 3,000 1

2,400 Specify required bore on your order. Standard bores available on short notice ex warehouse. Other bores are available for an added charge.

1

On request

32-100

Stainless steel brushes

350 | 14 35-40 30 100 85

For information on brushing stainless steel, visit www.lessmann.com

Set 5

Metal disc with adapter on tubes 80 and 100 (Set 4 / 5)

397.362





Wheel brushes, brass wire, bronze wire

D	А	EBR	R	Η	DB _{Stand.}	DB _{min./max.}	RPM	Pack.	MES 0.15 0.006"	MES 0.20 0.008"	MES 0.30 0.012"	BRO 0.30
mm <i>inch</i>					mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
80 3 1/4	18-20	18	20	20	10 <i>3/8</i>	10-20	10,000	1		312.542	312.562	
80 3 1/4	22-24	23	20	20	8 5/16	10-20	10,000	1	302.532			
80 3 1/4	25-27	24	20	20	10 <i>3/8</i>	10-20	10,000	1		312.543	312.563	
100 4	20-22	19	30	23	Set 1	10-30	8,000	1		323.542	323.562	
100 4	28-30	25	30	23	Set 1	10-30	8,000	1		323.543	323.563	
120 4 3/4	29-32	25	30	33	Set 1	10-30	8,000	1	303.532			
125 <i>5</i>	21-23	20	40	27	Set 2	13-40	6,000	1		334.542	334.562	
125 <i>5</i>	29-31	26	40	27	Set 2	13-40	6,000	1		334.543	On request	
150 <i>6</i>	22-24	20	40	33	Set 2	13-40	6,000	1		344.542	344.562	344.662
150 <i>6</i>	30-32	26	40	33	Set 2	13-40	6,000	1		344.543	344.563	
150 <i>6</i>	23-25	22	50	33	Set 3	13-50	6,000	1		345.542	345.562	345.662.MS*
150 <i>6</i>	30-34	30	50	33	Set 3	13-50	6,000	1		345.543	345.563	
178 7	23-26	22	50	37	Set 3	16-50	6,000	1		355.542	355.562	
178 7	32-35	30	50	37	Set 3	16-50	6,000	1		355.543	355.563	
200 8	24-27	22	50	48	Set 3	16-50	6,000	1		365.542	365.562	
200 <i>8</i>	35-38	30	50	48	Set 3	16-50	6,000	1		365.543	365.563	
200 <i>8</i>	28-32	29	80	38	Set 4+1	16-80	4,500	1		366.542	366.562	
200 <i>8</i>	40-45	39	80	38	Set 4+1	16-80	4,500	1		366.543	366.563	
250 10	30-35	29	80	50	Set 4+1	20-80	3,600	1		376.542	376.562	
250 10	42-45	39	80	50	Set 4+1	20-80	3,600	1		376.543	On request	
250 10	32-37	30	100	50	Set 4+1	20-100	3,600	1		On request	377.562	
250 10	43-48	39	100	50	Set 4+1	20-100	3,600	1		On request	On request	
300 <i>12</i>	35-40	30	100	60	Set 4	30-100	3,000	1		On request	387.562	
300 <i>12</i>	47-52	39	100	60	Set 4	30-100	3,000	1		On request	387.563	
350 14	35-40	30	100	85	Set 5	32-100	2,400	1		On request	397.562	

* Bronze filling, brass fittings (non-sparking)

Specify required bore on your order. Standard bores available on short notice ex warehouse. Other bores are available for an added charge.

Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume

(see page 186). **ROF** = Stainless steel wire, crimped **RO4** = Stainless steel wire, premium quality **MES** = Brass wire, crimped **BRO** = Bronze wire, crimped **SIC** = Silicon carbide bristles



Brushes for the wood machining industry



Satinising brushes

Satinising brushes are ideal for satinising, polishing, smoothing, matting, and structuring.

Punch filled wheel and disc brushes

Wheel and disc brushes with abrasive nylon filling are ideal for applications in wood machining. On angle grinders or other hand tools, they are used for maintenance, cleaning, structuring, and polishing. In addition, these brushes are suitable for lending wood a rustic appearance or roughening it before applying a paint or lacquer finish. These brushes are particularly suitable for use on large surface areas.

Structuring brushes with shank

These special-purpose brushes are used wherever wood surfaces need a structured finish.

Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

STM	= Brass-coated steel wire, crimped
STL	= Brass-coated corded wire, crimped
ROF	= Stainless steel wire, crimped
SIC	= Silicon carbide bristles
FIB	= Fibre, white

PA = Polyamide, crimped




EAN

	D	А	EBR	R	Η	DB	RPM	Pack.	ROF 0.20 0.008"	SIC 80/1.2	STL 0.25 0.010"	FIB/PA 0.4 0.016"
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
1	100 4	12 1/2	12 <i>1/2</i>	30 1 1/4	21	19.2 <i>3/4</i>	8,000	5	320.341.19	320.821.19	320.703.19	
2	100 4	70 2 ^{3/4}	70 2 3/4	30 1 1/4	23	19.2 <i>3/4</i>	8,000	1	323.348.19	323.828.19	323.704.19	
2	100 4	100 4	102 4	30 1 1/4	23	19.2 <i>3/4</i>	8,000	1	323.305.19	323.805.19	323.705.19	323.900.10
	D	А	EBR	R	Η	DB	RPM	Pack.		STM 0.35 0.014"	SIC 80/1.2	SIC 120/1.1
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>	max.			ArtNo.	ArtNo.	ArtNo.
2	100 4	120 4 3/4	122 4 3/4	30 1 1/4	23	12.7 1/2	8,000	1		323.770.13	323.820.13	323.830.13

Specify required bore on your order. Standard bore with double keyway 5.2 x 23 mm; other bore sizes/types available for an added charge.

3 Punch filled wheel brushes

Satinising brushes

D	KL	А	GI	KD	RPM	Pack.	SIC 46/1.6	SIC 60/1.5	SIC 80/1.2	SIC 120/1.10	STM 0.30
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
140 5 1/2	58 2 ^{9/32}	40 1 5/8	M 14	80	2,500	1	402.881	402.882	402.880	402.883	402.780
140 5 1/2	90 3 1/23	75 <i>3</i>	M 14	80	2,500	1	402.891	402.892	402.890	402.893	

4 Punch filled disc brushes

	DK	KD	Н	GI	RPM	Pack.	ArtNo.
Filling	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		max.		
SIC 46/1.6	130 5 1/8	20 3/4	50 <i>2</i>	M 14 x 2.0	2,500	1	405.843
SIC 60/1.5	130 5 1/8	20 3/4	50 <i>2</i>	M 14 x 2.0	2,500	1	405.844
SIC 80/1.2	130 5 1/8	20 3/4	50 <i>2</i>	M 14 x 2.0	2,500	1	405.845

Structuring brushes with shank, Ø 8 mm

					5	
D	А	Н	RPM	Pack.	STM 0.25 0.010"	SIC 80/1.2
mm <i>inch</i>			max.		ArtNo.	ArtNo.
80 3 1/4	35 1 3/8	25 <i>31/32</i>	4,000	1	418.704	
80 3 1/4	35 1 3/8	24 15/16	15,000	1		418.826

Stripping brushes



For fast wiring

These brushes are specially designed for a single application: to remove coatings and insulating materials from cables and electrical conductors. They are installed in hand-operated or stationary machines.

Thanks to the ground surface of the wires and the precise concentric running of the brush, the coating on a cable can be removed without subjecting it to excessive wear and tear.

How it works

In all of these machines, the cable is stripped between two rotating brushes. The rotational direction of the brushes determines whether tensile force acts on the cable. If the brushes rotate in opposite directions, the cable is drawn into the unit; if they rotate in the same direction, no tensile forces are generated.

By using different types of brushes, the degree of stripping can be adapted to the cable diameter and insulation material, and optimised. In addition, the brushes can be adapted to cables of different thickness by means of an infinitely variable set screw. Diagram of the stripping roces.



Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume

(see page 186).
STA = Steel wire, crimped
STM = Brass-coated steel wire, crimped



1 Stripping brushes, steel wire

D	Δ	R	DB	RPM	Pack.	STA 0.10 0.004"	STA 0.15 0.006"	STA 0.20 0.008"	STA 0.25 0.010"	STA 0.30 0.012"
	mm <i>inch</i>	mm <i>inch</i>	mm		. acia	ArtNr.	ArtNr.	ArtNr.	ArtNr.	ArtNr.
30 1 1/8	20 3/4	8 3/8		20.000	10	301.213.10	301.213.15	301.213.20	301.213.25	301.213.30
35 1 3/8	20 3/4	8 3/8	6	18.000	10	301.214.10	301.214.15	301.214.20	301.214.25	301.214.30
40 1 5/8	25 1	12 1/2	10	18.000	10	301.225.10	301.225.15	301.225.20	301.225.25	301.225.30
80 3 1/8	30 1 1/8	30 1 1/8	16	8.000	10			301.236.20	301.236.25	301.236.30

2 Stripping brushes, brass-coated steel wire

D	А	R	DB	RPM	Pack.	STM 0.15 0.006"	STM 0.20 0.008"	STM 0.25 0.010"	STM 0.30 0.01
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm	max.		ArtNr.	ArtNr.	ArtNr.	ArtNr.
30 1 1/8	20 3/4	8 3/8	6	20.000	10	301.713.15	301.713.20	301.713.25	
35 1 3/8	20 3/4	8 3/8	6	18.000	10	301.714.15	301.714.20	301.714.25	301.724.30
40 1 5/8	25 1	12 1/2	10	18.000	10		301.725.20	301.725.25	301.725.30
80 3 1/8	30 1 1/8	30 1 1/8	16	8.000	10		301.736.20		301.736.30

3 Strip	ping brush	ies, encap	sulat	ed steel	wire			
D	A	R	DB	RPM	Pack.		STA 0.20 0.008"	
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm	max.			ArtNr.	
35 1 3/8	20 3/4	8 3/8	6	18.000	10		3KG.214.20	
40 1 5/8	25 1	12 1/2	10	18.000	10		3KG.215.20	

Band saw brushes



Brushes as components of circular and band saws

Wheel brushes are used in circular and band saws to clean the chip space. A wheel brush with a diameter of 80 - 100 mm is pressed against the blade (of a circular or band saw). The motion of the blade or band causes the brush to roll off and press the chips out of the chip space. This prevents built-up edges and extends the service life of the blade. The filling material of the wheel brushes used for this purpose is usually steel wire, cord wire, or nylon filament.



These brushes fit all common machines.



A can be up to 4 mm larger than EBR EBD = 3.0 mm if R > 60EBD = 2.4 mm if R ≤ 60

Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STA	= Steel wire, crimped
STM	= Brass-coated steel wire, crimped
STL	= Brass-coated corded wire, crimped
PA	= Polyamide, crimped



	D	А	R	Н	DB	RPM	Pack.	PA 0.50 0.020"	PA 0.80 0.031"	PA 1.00 0.039"
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm	max.		ArtNr.	ArtNo.	ArtNo.
1	85 3 11/32	10 25/64	30 1 3/16	14 35/64	12	8,000	10	300.091		
	100 3 15/16	13 <i>33/64</i>	30 1 3/16	21 <i>53/64</i>	12	8,000	10	320.001	320.003	320.009
	100 3 15/16	13 <i>33/64</i>	30 1 3/16	21 <i>53/64</i>	13	8,000	10	320.004		
	125 4 59/64	13 <i>33/64</i>	30 1 3/16	33 1 19/64	13	8,000	10			330.001
2	100 3 15/16	13 <i>33/64</i>	30 1 3/16	21 53/64	SW 17	8,000	10	320.00K.17	320.01K.17	
3	100 3 15/16	20-22 <i>25/32-55/64</i>	30 1 3/16	23 <i>29/32</i>	12	8,000	10		323.002	
4	100 3 15/16	20 25/32	30 1 3/16	23 <i>29/32</i>	12	8,000	10	323.004*	323.003*	

* bore with plastic sleeve

Wheel brushes for band saws, steel wire, brass-coated steel wire, cord wire

	D	A	R	Н	DB	RPM	Pack.	STA 0.20	STA 0.30	STM 0.20	STM 0.30	STL 4 x 0.25
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
-	100 3 15/16	13 <i>33/64</i>	30 1 3/16	21 <i>53/64</i>	12	8,000	5		320.161			
2	100 3 15/16	13 <i>33/64</i>	30 1 3/16	21 <i>53/64</i>	13	8,000	5		320.161.13			
6	100 3 15/16	12 15/32	30 1 ^{3/16}	21 <i>53/64</i>	SW 17	8,000	5		320.16K.17			
7	80 3 5/32	12 <i>15/32</i>	20 25/32	20 25/32	10	15,000	10	312.141				
	60 2 23/64	10-12 25/64- <i>5/32</i>	8 5/16	19 3/4	6	15,000	10			300.742		
8	80 3 5/32	15 <i>19/32</i>	10 25/64	27 1 1/6	6.8	15,000	10			311.742.01		
Ŭ	80 3 5/32	15 <i>19/32</i>	10 25/64	27 1 1/6	8	15,000	10				311.762	
	80 3 5/32	18-20 45/64-25/32	10 25/64	27 1 1/6	6	15,000	10					310.702.06

Special wheel brushes





Small diameter crimped wheels SDW for machine use

LESSMANN small diameter crimped wheels have diverse uses, e.g. for deburring, cleaning, derusting or stripping paint on various workpieces and surfaces. One typical application, for example, is cleaning interior/exterior threads or working on other areas that are hard to reach. The brushes are inserted directly into a machine or mounted via a suitable drive arbor in the

clamping fixture of a drill or lathe. Depending on the application and requirements, one or more brushes can be mounted in a row. Corresponding adapter sets are available on request.

LESSMANN supplies these brushes with steel wire, stainless steel wire, or abrasive nylon filling as standard (also suitable for wet applications). Other wire diameters and filling materials are available on request. All brushes are manufactured with a copper sleeve.



Wheel brushes for processing carbide

Wheel brushes with abrasive filaments filled with diamond grit are used primarily to round the cutting edges of carbide tools or for finishing diamond tools.

Rounded cutting edges on carbide tools extend service life and enable higher cutting speeds. In the case of the main cutting edges on drills, this step is performed manually. LESSMANN wheel brushes with diamond grit help to reduce wear and improve the surface quality of workpieces. The uniform filling and close filament arrangement results in clean and uniform edge preparation.

The surfaces of the chip flutes on carbide drills are smoothed using brushes with aluminium oxide filling material. Smoothed chip flutes display significantly improved behaviour in use. Smoothing is performed after coating. Smoothed chip flutes improve stability during the drilling process.

Stainless steel brushes

For information on brushing stainless steel, visit www.lessmann.com



Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STA	= Steel wire, crimped
ROF	= Stainless steel wire, crimped
SIC	= Silicon carbide bristles
AO	= Aluminium oxide bristles



Small diameter crimped wheels SDW

1										
D	A	EBR	DB	Н	RPM	Pack.	STA 0.15 0.006"	STA 0.20 0.008"	STA 0.35 0.014"	ROF 0.15 0.006"
mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.				
50 <i>2</i>	10 <i>3/8</i>	7 9/32	13 1/2	13 1/2	20,000	10	35E.136	35E.146		35E.336
63 2 1/2	10 <i>3/8</i>	7 9/32	13 1/2	20 3/4	20,000	10		36E.146	36E.176	
75 <i>3</i>	12 1/2	7 9/32	13 1/2	20 3/4	20,000	10		37E.146		37E.336
75 <i>3</i>	12 1/2	8 5/16	16 <i>5/8</i>	22 7/8	20.000	10	37E.137	37E.147		

2										
	D	A	EBR	DB	Н	RPM max.	Pack.	SIC 120/0.6	SIC 180/0.9	SIC 320/0.6
	mm <i>inch</i>			ArtNo.	ArtNo.	ArtNo.				
	50 <i>2</i>	10 <i>3/8</i>	8 5/16	13 1/2	12 1/2	20.000	10	35E.846	35E.856	35E.876
	50 <i>2</i>	10 <i>3/8</i>	9 23/64	16 5/8	12 1/2	20.000	10	35E.847	35E.857	35E.877
	63 2 1/2	10 <i>3/8</i>	8 5/16	13 1/2	18 <i>5/8</i>	20.000	10	36E.846	36E.856	36E.876
	63 2 1/2	10 <i>3/8</i>	9 23/64	16 5/8	18 <i>5/8</i>	20.000	10	36E.847		36E.877

Wheel brushes for processing carbide

3												
D	А	EBR	DB	Н	RPM	Pack.	Diam. K240	Diam. K320	Diam. K400	Diam. K600	Diam. K800	Diam. K1000
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
150 <i>6</i>	5 13/64	11 7/16	20 <i>3/4</i>	23 59/64	3,000	1		408.817.DB	408.819.DB	408.812.DB	408.811.DB	408.813.DB
150 <i>6</i>	10 <i>3/8</i>	16.5 <i>21/32</i>	20 <i>3/4</i>	23 59/64	3,000	1	408.825.DB	408.827.DB	408.829.DB	408.822.DB	408.821.DB	408.820.DB
150 <i>6</i>	15 <i>5/8</i>	22 7/8	20 3/4	23 59/64	3,000	1		408.837.DB	408.839.DB			

4								
	D	А	EBR	DB	Н	RPM max.	Pack.	AO 600
	mm <i>inch</i>			ArtNo.				
	100 4	15 <i>5/8</i>	12 1/2	16 <i>5/8</i>	27 1	3,000	1	320.061*
	150 <i>6</i>	15 <i>5/8</i>	15 <i>5/8</i>	20 3/4	23 59/64	3,000	1	345.051*

* Filling with angled cut

Accessories



Adapters

With these plastic adapters, the bores can be reduced to the required size. Our wheel brushes come with adapter sets for all common mounting dimensions. so you can easily achieve the following diameters:



Set 1 / tube 30 30 / 1" / 22,2 / 20 / 16 / 1/2" / 12 Set 2 / tube 40: 40 / 32 / 1" / 22,2 / 20 / 16 / 1/2" Set 3 / tube 50: 50 / 32 / 1" / 22,2 / 20 / 16 / 1/2" Set 4 / tube 80, 100 + 120: brushes with metal discs, bore 50.8 and double keyway 7x13; plus adapter to bore 30. Further reduction possible with set 1. Set 5 / tube 80 + 100: brushes with metal discs, bore 50.8 and double keyway 7x13; plus adapter to bore

double keyway 7x13; plus adapter to bore 32. Further reduction possible with set 1.

Information for correct and safe assembly is provided on the technical data sheets enclosed in the product packaging.

Our convenient adapter sets can now also be ordered separately. Note that two sets are required for each brush.

Drive arbors

For use on drilling machines.

Metal discs

Our brushes with tube diameters of 80 and 100 mm are fitted with sheet steel discs as standard. However, metal discs are also requested for brushes with smaller tubes from time to time. For this reason, the discs shown here can be added to relevant brushes on pages 32 to 35. Please specify the required bore in your order and note that two metal discs are generally required for one brush.

Adapter



Drive arbor, left-hand thread



Drive arbor, right-hand thread



Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).



Adapter sets

		R	RED	Pack.	ArtNo.
1 Set 1	Tube 30	30	1" - 22.2 - 20 - 16 - 1/2" - 12	2	000.886.63
2 Set 2	Tube 40	40	32 - 1" - 22.2 - 20 - 16 - 1/2"	2	000.886.64
3 Set 3	Tube 50	50	32 - 1" - 22.2 - 20 - 16 - 1/2"	2	000.886.65
Set 4	Tube 80/100/120	50.8	30 (further adapters with Set 1)	2	000.886.68
4 Set 5	Tube 80/100	50.8	32	2	000.888.32

5 Individual plastic adapters in many common sizes are available ex warehouse.

II III II EAN

Drive arbo	ors					
6						
D mm <i>inch</i>	GL mm <i>inch</i>	GA	A	RPM max.	Pack.	ArtNo.
6 1/4	60 2 ^{3/8}	M 10 x 1,5	max. 18 mm	4,500	1	000.041
10 <i>3/8</i>	60 <i>2 ^{3/8}</i>	M 10 x 1,5	max. 18 mm	4,500	1	000.042
10 <i>3/8</i>	75 <i>3</i>	M 14 x 2,0	max. 29 mm	4,500	1	000.043
7					·	
D mm <i>inch</i>	GL mm <i>inch</i>	GA	A	RPM max.	Pack.	ArtNo.
6 1/4	40 1 3/8	M 10 left	max. 15 mm	4,500	1	000.044
6 1/4	50 <i>2</i>	M 12 left	max. 20 mm	4,500	1	000.045

8 Metal disc	8 Metal discs as spare part											
	Pack.		ArtNo.									
R 30	2		000.631									
R 40	2		000.641									
R 50	2		000.651									
R 80	2		000.661									
R100*	2		000.671									

Specify required bore on your order. * On request with double keyway 13 x 7 (50.8 / 52.9 / 54.5)







81 (d)

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Deburring wheel brushes





Workpiece before brushing

Deburring wheel brushes

Special-purpose brushes for all common deburring machines: high wire content, extremely uniform distribution of filaments, and every single brush is tested. What is more, these brushes have a longer service life thanks to the premium grade wire used.

The metal discs have a double keyway. Remember to specify the bore required.

Our standard dimensions are shown on the following pages. Customised dimensions are available on request.



Workpiece after brush process

Deburring brushes with cord wire STL / ROL

Deburring brushes with cord wire are particularly suited to working on very hard materials. The corded structure gives the individual wires added support, which significantly enhances the brushing effect.

Encapsulated deburring wheel brushes

These brushes are ideal for aggressive and high precision work. Premature breakage of individual wires is prevented, extending service life and durability.

For more information on deburring, just ask for our "Deburring with Brushes" brochure.





You can find our **enquiry forms** in the respective category at: lessmann.com/downloads/?lang=en or in this catalogue from page 181





Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

STH	=	Steel wire, high tensile, crimped
STM	=	Brass-coated steel wire, crimped
STL	=	Brass-coated corded wire, crimped



1 Deburring wheel brushes, steel wire

D	A	EBR	R	Н	DB	RPM	Pack.	STH 0.20 0.008"	STH 0.35 0.014"	STH 0.50 0.020"
mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>	mm <i>inch</i>	Stand.	max.		ArtNo.	ArtNo.	ArtNo.
250 10	60 2 ^{3/8}	58	100 4	50 <i>2</i>	50.8	3,600	1	377.051	377.053	377.054
250 10	60 2 ^{3/8}	58	100 4	50 <i>2</i>	52,9	3,600	1	377.051.26	377.053.26	377.054.26
250 <i>10</i>	60 2 ^{3/8}	58	100 4	50 <i>2</i>	54,5	3,600	1	377.051.27	377.053.27	377.054.27
250 <i>10</i>	60 2 ^{3/8}	55	100 4	50 <i>2</i>	100	3,600	1	377.051.00	377.053.00	377.054.00
250 <i>10</i>	60 2 ^{3/8}	53	100 4	50 <i>2</i>	50.8	3,600	1	377.051.T1	377.053.T1	377.054.T1
250 <i>10</i>	60 2 ^{3/8}	50	100 4	50 <i>2</i>	100	3,600	1	377.051.TA	377.053.TA	377.054.TA
250 <i>10</i>	80 3 1/4	79	100 4	50 <i>2</i>	50.8	3,600	1	377.052	377.095	377.077
250 <i>10</i>	100 4	99	100 4	50 <i>2</i>	50.8	3,600	1	377.059	377.066	377.096
300 <i>12</i>	60 2 ^{3/8}	49	100 4	60 2 3/8	50.8	3,000	1	387.051	387.053	387.054
300 <i>12</i>	100 4	93	100 4	60 2 ^{3/8}	50.8	3,000	1	On request	387.055	On request

II III II EAN

2 Deburring wheel brushes, cord wire, brass-coated steel wire

D	А	EBR	R	Н	DB	RPM	Pack.	STL 0.38 0.015"	STM 0.38 0.015"
mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>	mm <i>inch</i>	Stand.	max.		ArtNo.	ArtNo.
250 10	60 2 ^{3/8}	58	100 4	50 <i>2</i>	50.8	3,600	1	377.043	377.063
250 <i>10</i>	60 2 ^{3/8}	55	100 4	50 <i>2</i>	100	3,600	1	377.043.00	377.063.00
250 <i>10</i>	60 2 ^{3/8}	53	100 4	50 <i>2</i>	50.8	3,600	1	377.043.T1	377.063.T1
250 <i>10</i>	60 2 ^{3/8}	50	100 4	50 <i>2</i>	100	3,600	1	377.043.TA	377.063.TA
250 <i>10</i>	80 3 1/4	79	100 4	50 <i>2</i>	50.8	3,600	1	377.045	On request
250 <i>10</i>	100 4	99	100 4	50 <i>2</i>	50.8	3,600	1	377.048	On request
250 10	100 4	96	100 4	50 <i>2</i>	100	3,600	1	377.048.00	

All brushes with Ø 50.8 mm, 52.9 mm or 54.5 mm with metal disc and double keyway 13 x 7 mm; brushes with Ø 100 mm without metal disc and double keyway. Other bores and tube sizes on request.

Deburring wheel brushes



EAN

Deburring wheel brushes, stainless steel wire, cord wire

											2
D	А	EBR	R	Н	DB	RPM	Pack.	ROH 0.20 0.008"	ROH 0.35 0.014"	ROH 0.50 0.020"	ROL 0.35 0.014"
mm <i>inch</i>	mm <i>inch</i>				Stand.	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
250 10	60 2 ^{3/8}	58	100	50	50.8	3,600	1	377.044	377.089	377.094	377.707
250 10	60 2 ^{3/8}	58	100	50	52,9	3,600	1	377.044.26	377.089.26	377.094.26	377.707.26
250 <i>10</i>	60 2 ^{3/8}	58	100	50	54,5	3,600	1	377.044.27	377.089.27	377.094.27	377.707.27
250 <i>10</i>	60 <i>2 ^{3/8}</i>	55	100	50	100	3,600	1	377.044.00	377.089.00	377.094.00	377.707.00
250 <i>10</i>	60 2 ^{3/8}	53	100	50	50.8	3,600	1	377.044.T1	377.089.T1	377.094.T1	377.707.T1
250 <i>10</i>	60 2 ^{3/8}	50	100	50	100	3,600	1	377.044.TA	377.089.TA	377.094.TA	377.707.TA
250 <i>10</i>	80 3 1/4	79	100	50	50.8	3,600	1	377.047	377.090	377.097	On request
250 <i>10</i>	100 4	99	100	50	50.8	3,600	1	377.049	377.093	377.099	On request
300 12	100 4	95	100	60	50.8	3,000	1	On request	On request	On request	On request

All brushes with Ø 50.8 mm, 52.9 mm or 54.5 mm with metal disc and double keyway 13 x 7 mm; brushes with Ø 100 mm without metal disc and double keyway. Other bores and tube sizes on request.

Deburring wheel brushes, encapsulated

							3	4		
D	А	R	Η	DB	Pack.	STH 0.20 0.008"	STH 0.35 0.014"	ROH 0.20 0.008"	ROH 0.35 0.014"	
mm <i>inch</i>	mm <i>inch</i>			Stand.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	
250 10	13 1/2	100	58	33	1	370.241.KG	370.271.KG	370.441.KG	370.471.KG	
250 10	20 3/4	100	57	33	1	370.242.KG	370.272.KG	370.442.KG	370.472.KG	

Art. Nos. in bold are available ex warehouse.

STH= Steel wire, high tensile, crimpedROL= Stainless steel wire, cord wireROH= Stainless steel wire, high tensile,

ROF = Stainless steel wire, crimped **SIC** = Silicon carbide bristles

(see page 186).

crimped

Art. Nos. in italics require a minimum order volume

Stainless steel brushes

You can easily identify LESSMANN brushes made with stainless steel wire by their green side plates.

For more information on brushing stainless steel, visit www.lessmann.com





II III II EAN

1 Deburring wheel brushes, abrasive filaments

D	А	EBR	R	Н	DB	RPM	Pack.	SIC 80/1.2	SIC 120/1.1	SIC 180/1.0	SIC 320/0.6
mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>	mm <i>inch</i>	Stand.	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
250 <i>10</i>	60 2 ^{3/8}	58	100 4	50 <i>2</i>	50.8	3,600	1	377.824	377.835	377.854	377.875
250 <i>10</i>	60 2 ^{3/8}	55	100 4	50 <i>2</i>	100	3,600	1	377.824.00	377.835.00	377.854.00	377.875.00
250 <i>10</i>	45-50 1 ^{3/4} -2	53	100 4	50 <i>2</i>	50.8	3,600	1	377.824.T1	377.835.T1	377.854.T1	377.875.T1
250 <i>10</i>	45-50 1 3/4-2	50	100 4	50 <i>2</i>	100	3,600	1	377.824.TA	377.835.TA	377.854.TA	377.875.TA
250 <i>10</i>	80 3 1/4	79	100 4	50 <i>2</i>	50.8	3,600	1	On request	377.837	On request	On request
250 <i>10</i>	100 4	99	100 4	50 <i>2</i>	50.8	3,600	1	On request	377.839	On request	On request
300 <i>12</i>	60 2 ^{3/8}	55	100 4	60 2 ^{3/8}	50.8	3,000	1	387.824	On request	On request	On request
300 <i>12</i>	100 4	95	100 4	60 2 ^{3/8}	50.8	3,000	1	On request	On request	On request	On request

Deburring wheel brushes, ceramic grit

D	А	EBR	R	Н	DB	RPM	Pack.	КК	180/1.1 0.04"	KK 180/1.0 0.043"
mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>	mm <i>inch</i>	Stand.	max.			ArtNo.	ArtNo.
250 10	50 <i>2</i>	58	100 4	50 <i>2</i>	50.8	3,600	1		377.C35	377.C55

EAN 2 Deburring wheel brushes, mixed filaments

D	А	EBR	R	Н	DB	RPM	Pack.	ROF 0.20 - SIC 120
mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>	mm <i>inch</i>	Stand.	max.		Mixed filaments in mixing proportion 1:1
								ArtNo.
250 <i>10</i>	60 2 ^{3/8}	58	100 4	50 <i>2</i>	50.8	3,600	1	377.091
250 10	60 2 ^{3/8}	55	100 4	50 <i>2</i>	100	3,600	1	377.091.00

All brushes with Ø 50.8 mm, 52.9 mm or 54.5 mm with metal disc and double keyway 13 x 7 mm; brushes with Ø 100 mm without metal disc and double keyway. Other bores and tube sizes on request.

Deburring roller brushes



Deburring roller brushes

Roller brushes for use in deburring machines. For deburring cut edges on tubes, for example.

Available filling materials include steel and stainless steel wire, brass-coated steel wire, and cord wire. These brushes are characterised by their dense filling.

Deburring roller brushes: Are available with diameters D = 250-400 mm and working widths A = 55-700 mm

In your enquiry, always indicate dimensions D, A, and the bore size/type, e.g. 50.8 mm, 82.9 mm or 54.5 mm with double keyway 13 x 7 mm. Other bore sizes up to 120 mm available on request.

Moreover we can offer to weld in specific metal plates for our roller brushes, according to the fittings of your machine. Bores and keyways are fabricated to customer specifications.

Note: With our advanced manufacturing technology, we can produce balanced roller brushes without balancing weights. As a result, our brushes run smoothly and quietly, with low vibration throughout their service life.



Diagram showing the function of a deburring machine with roller brushes





Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STH	=	Steel wire, high tensile, straight
STL	=	Brass-coated corded wire, crimped
ROH	=	Stainless steel wire, high tensile, crimped
SIC	=	Silicon carbide bristles

Strip brushes for deburring machines can be found on pages 164 ff.



Deburring roller brushes, steel wire, cord wire

D	А	R	Н	DB	RPM	Pack.	STH 0.20 0.008"	STH 0.35 0.014"	STH 0.50 0.020"	STL 0.38 0.015"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	Stand.	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
250 10	300 <i>12</i>	100 4	50 <i>2</i>	100	3,600	1	377.240.30	377.270.30	377.290.30	377.780.30
250 10	460 18	100 4	50 <i>2</i>	100	3,600	1	377.240.46	377.270.46	377.290.46	377.780.46
250 10	600 24	100 4	50 <i>2</i>	100	3,600	1	377.240.60	377.270.60	377.290.60	377.780.60
300 12	460 18	100 4	60 2 ^{3/8}	100	3,000	1	387.240.46	387.270.46	387.290.46	387.780.46
300 12	450 17 7/8	120 4 3/4	50 <i>2</i>	120	3,000	1		388.270.45		
300 12	460 18	120 4 ^{3/4}	50 <i>2</i>	120	3,000	1	388.240.46	388.270.46	388.290.46	388.780.46
300 12	600 24	120 4 3/4	50 <i>2</i>	120	3,000	1	388.240.60	388.270.60	388.290.60	388.780.60

Deburring roller brushes, stainless steel wire, abrasive filaments

D	А	R	Н	DB	RPM	Pack.	ROH 0.20 0.008"	ROH 0.35 0.014"	ROH 0.50 0.020"	SIC 120 / 1.1
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	Stand.	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
250 10	300 12	100 4	50 <i>2</i>	100	3,600	1	377.440.30	377.470.30	377.490.30	377.830.30
250 10	460 18	100 4	50 <i>2</i>	100	3,600	1	377.440.46	377.470.46	377.490.46	377.830.46
250 10	600 24	100 4	50 <i>2</i>	100	3,600	1	377.440.60	377.470.60	377.490.60	377.830.60
300 12	460 18	100 4	60 2 ^{3/8}	100	3,000	1	387.440.46	387.470.46	387.490.46	387.830.46
300 <i>12</i>	460 18	120 4 3/4	50 <i>2</i>	120	3,000	1	388.440.46	388.470.46	388.490.46	388.830.46
300 12	600 24	120 4 3/4	50 <i>2</i>	120	3,000	1	388.440.60	388.470.60	388.490.60	388.830.60

Other dimensions, filling materials and collets available on request.

Deburring end brushes



Deburring end brushes

These brushes are used for deburring cut edges on tubes and sections, and for deburring surfaces. Deburring end brushes are used in sets of 8, 16 or 24 individual brushes inserted in a deburring device.

The metal bush can be mounted in all standard collets.

Stainless steel brushes

For information on brushing stainless steel, visit www.lessmann.com



Diagram of a deburring device for deburring end brushes

G

Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STH	=	Steel wire, high tensile, straight
STL	=	Brass-coated corded wire, crimped
ROH	=	Stainless steel wire, high tensile, crimped
		cimped
SIC	=	Silicon carbide bristles



Deburning er	iu biusiles, si					
D	GL	Н	Pack.	STH 0.20 0.008"	STH 0.35 0.014"	STH 0.50 0.020"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		ArtNo.	ArtNo.	ArtNo.
25 1	120 4 ^{3/4}	95 3 1/2	16	048.241	048.271	048.291

2 Deburring ei	nd brushes, co	orded wire		
D	GL	Н	Pack.	STL 0.35 0.014"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		ArtNo.
25 1	120 4 ^{3/4}	95 3 1/2	16	048.701

3 Deburring end brushes, stainless steel v	wire
--	------

D	GL	Н	Pack.	ROH 0.20 0.008"	ROH 0.35 0.
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		ArtNo.	ArtNo.
25 1	120 4 ^{3/4}	95 3 1/2	16	048.441	048.471

Deburring e	nd brushes, a	brasive filam	ents, mixe	d filaments			
					4		5
D	GL	Н	Pack.	SIC 80 / 1.2	SIC 120 / 1.1	SIC 180 / 1.0	SIC 120 / 1.1 - ROH 0.20
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		ArtNo.	ArtNo.	ArtNo.	ArtNo.
25 1	120 4 ^{3/4}	95 3 1/2	16	048.821	048.841	048.851	048.901*
25 1	120 4 ^{3/4}	95 3 1/2	16				048.941**

* Mixing proportion 1:1 | ** Mixing proportion 2:1





CUP AND BEVEL BRUSHES

Part

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和福君蘭 早面前面

關於

101

Cup brushes



Cup brushes, knotted wire

Knot cup brushes are ideal for heavy duty use, e.g. to prepare metal surfaces for painting, or to remove slag, rust, scale or residual concrete. The brushes with Ø 80, 100 and 125 mm (Art. No. 484/486/487) also have a convenient bridle. The bridle stabilises the brush and can easily be removed once the exposed wire filling has worn down, uncovering another 20 mm of wire!

User tip: Try our Ø 90 mm brush for small angle grinders. Compared to the common 65 mm brush, this model has 50% more wire and is the only one of its kind in this size on the brush market!

Cup brushes with narrow knots

Our new range of cup brushes with narrower, six-millimetre knots has been optimised for use on flat surfaces, weld seams and stubborn dirt deposits:

- · Removes more, making work more efficient
- · Reduced rotating imbalance for smoother operation
- Long service life
- · Good price-performance ratio

Knot cup brushes with extra-long filling

These brushes are for the flexible cleaning and derusting of large surface areas, e.g. in shipyards. For use in hand-operated angle grinders; also suitable for working on hard-to-reach corners.

Cup brushes, left-right knotted

Cup brushes with left-right knotting generally are more aggressive, meaning they are often used for heavy-duty brush work. Because the knots unravel less easily, they are ideal for working corners and edges.

Cup brushes, crimped wire

Cup brushes with crimped wire are used on angle grinders to work on large surface areas: derusting, polishing, or removing paint, dirt or scale.

Special models

Cup brushes can be provided with bronze cups and bronze wire for low-sparking conditions. All brushes are also available with different types of wire and wire diameters. Contact us for more information.



packaging Many articles are packaged in handy shipping cartons of







All cup brushes are available packaged individually for sales promotion purposes, or in bulk.



You can find our tutorials at: lessmann.com/know-how/?lang=en#tutorials

You can find our enquiry forms in the respective category at: lessmann.com/downloads/?lang=en or

in this catalogue from page 181

Compact

10 pieces each.



Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

STH	=	Steel wire, high tensile, straight
STM	=	Brass-coated steel wire, straight
MES	=	Brass wire
BRO	=	Bronze wire
ROH	=	Stainless steel wire, high tensile,
		straight



Knotted cup brushes without bridle, one row, steel wire, brass-coated steel wire

										5	5
	D	GI	Н	Ζ	RPM	Pack.	STH 0.35 0.014"	STH 0.50 0.020"	STH 0.80 0.031"	STM 0.35 0.014"	STM 0.50 0.020
m	ım <i>inch</i>		mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
(65 2 ^{1/2}	M 10 x 1.5	20 <i>3/4</i>	18	12,500	1	482.114*	482.214*	On request		
1 (65 2 ^{1/2}	M 14 x 2.0	20 <i>3/4</i>	18	12,500	1	482.117*	482.217*	482.317*	482.117.SM*	482.217.SM*
1	75 <i>3</i>	M 14 x 2.0	20 <i>3/4</i>	20	12,500	1	483.117*	483.217*	483.317		
2	90 3 1/2	M 14 x 2.0	22 7/8	20	11,500	1	485.137*	485.237*	485.337		485.237.SM*
1(00 4	M 14 x 2.0	25 1	26	9,000	1	On request	486.237*	On request		
, 12	25 <i>5</i>	M 14 x 2.0	25 1	32	7,000	1	On request	487.237	On request		
1!	50 6	M 14 x 2.0	30 1 1/4	36	6,600	1	On request	488.237	On request		
1	50 6	5/8"-11 UNC	30 1 1/4	36	6,600	1	On request	488.238	On request		
4 (65 2 1/2	M 14 x 2.0	20 3/4	18	12,500	1	On request	482.217.WZ*			

6	Cup brushes with narrow knots
U	Cup brushes with harrow knots

D	GI	Н	Ζ	RPM	Pack.		STH 0,5
mm <i>inch</i>		mm <i>inch</i>		max.			Ar
65 2 1/2	M14 x 2,0	20 3/4	30	12,500	1		482
65 2 1/2	5/8" - 11 UNC	20 3/4	30	12,500	1		48.
65 2 1/2	M10 x 1,5	20 3/4	30	12,500	1		48

II III II EAN

II III II EAN

7	Knotted cup brushes without bridle, one row, steel wire, extra-	long filling
---	---	--------------

D	GI	Н	Z	RPM	Pack.	STH 0.35 0.014"	STH 0.50 0.020"
mm <i>inch</i>		mm <i>inch</i>		max.		ArtNo.	ArtNo.
80 3 1/4	M 14 x 2.0	33 1 1/4	18	12,500	25	480.117	480.217

|| ||| || EAN 8 Knotted cup brushes without bridle, two rows, steel wire

D	GI	Н	Z	RPM	Pack.	STH 0.35 0.014"	STH 0.50 0.020"	STH 0.80 0.031"
mm <i>inch</i>		mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.
100 4	5/8" - 11 UNC	25 1	26+20	9,000	1	486.148	486.248	486.348
125 <i>5</i>	5/8" - 11 UNC	25 1	32+26	7,000	1	On request	487.248	On request
150 <i>6</i>	5/8" - 11 UNC	25 1	36+32	6,600	1	On request	488.248	On request

* Packed 10 pieces per carton

Cup brushes



EAN

Knotted cup brushes with bridle, one row, steel wire

								1	
D	DB/GI	Н	H ₁	Ζ	RPM	Pack.	STH 0.35 0.014"	STH 0.50 0.020"	STH 0.80 0.031"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.
80 3 1/4	22.2 7/8	25 1	15 <i>5/8</i>	20	9,000	1			484.311*
80 3 1/4	M 14 x 2.0	25 1	15 <i>5/8</i>	20	9,000	1	484.117*	484.217*	484.317*
80 3 1/4	5/8" - 11 UNC	25 1	15 <i>5/8</i>	20	9,000	1	484.118	484.218	484.318
100 4	22.2 7/8	23 7/8	12 1/2	26	9,000	1	486.111	486.211*	486.311*
100 4	M 14 x 2.0	23 7/8	12 1/2	26	9,000	1	486.117*	486.217*	486.317*
100 4	5/8" - 11 UNC	23 7/8	12 1/2	26	9,000	1	486.118	486.218*	486.318*
125 <i>5</i>	22.2 7/8	23 7/8	15 <i>5/8</i>	32	6,600	1			487.311**
125 <i>5</i>	M 14 x 2.0	23 7/8	15 <i>5/8</i>	32	6,600	1	487.117	487.217	487.317
125 <i>5</i>	5/8" - 11 UNC	23 7/8	15 <i>5/8</i>	32	6,600	1	487.118	487.218	487.318

Knotted cup brushes with bridle, one row, bronze wire, brass fittings

							2
D	DB/GI	Н	H ₁	Ζ	RPM	Pack.	BRO 0.50 0.020"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		max.		ArtNo.
125 <i>5</i>	16 <i>5/8</i>	23 7/8	15 <i>5/8</i>	32	4,000	1	487.011.MS***

Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume

STH = Steel wire, high tensile, straight **ROH** = Stainless steel wire, high tensile,

RO4 = Premium-quality stainless steel wire

After removing the bridle, the added filling length is as shown (see dimension H_1).

* Packed 10 pieces per carton. | ** This brush is not compatible with the angle grinder. | *** In the case of a variable angle grinder, comply with RPM.

(see page 186).

straight

BRO = Bronze wire

D
Z = Number of knots



II III II EAN

4

Cup brushes with narrow knots, stainless steel wire D Н RPM Pack. ROH 0.50 | 0.020" GI Ζ mm | inch mm | inch Art.-No max. 65 2 1/2 20 | 3/4 12,500 M14 x 2,0 30 482.807 1 65 2 1/2 5/8" - 11 UNC 20 | 3/4 30 12,500 482.808

II III II EAN

Knotted cup brushes without bridle, one row, brass wire, bronze wire

							5	6
D	GI	Н	Ζ	RPM	Pack.	MES 0.35 0.014"	MES 0.50 0.020"	BRO 0.50 0.020"
mm <i>inch</i>		mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.
65 2 9/16	M 14 x 2.0	20 51/64	18	12,500	1	482.017	482.027	482.057

Stainless steel brushes

with stainless steel wire by their green cups.

You can easily identify LESSMANN brushes made For more information on brushing stainless steel, visit www.lessmann.com

Cup brushes



II III II EAN

Cup brushes, crimped wire

						1		2		3
D	DB/GI	Н	RPM	Pack.	STA 0.20 0.008"	STA 0.35 0.014"	STA 0.50 0.020"	ROF 0.35 0.012"	RO4 0.30 0.012"	MES 0.30 0.012"
mm <i>inch</i>	mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
65 2 ^{3/8}	M 10 x 1.5	20	12,000	1		421.164*		421.364		421.564
65 2 ^{3/8}	M 14 x 2.0	20	12,000	1	421.147	421.167*	421.197	421.367*	421.467*	421.567*
75 <i>3</i>	M 14 x 2.0	22	12,500	1		423.167*	On request	423.367*		On request
75 <i>3</i>	5/8" - 11 UNC	22	12,500	1		423.168*	On request	423.368		On request
80 3 1/4	22.2 7/8	25	8,500	1		424.171*	On request	424.361		On request
80 3 1/4	M 14 x 2.0	25	8,500	1	424.147	424.177*	424.197	424.367*		424.567
80 3 1/4	5/8" - 11 UNC	25	8,500	1		424.178	424.198	424.368		On request
100 4	22.2 7/8	30	9,000	1		426.171*		426.361		
100 4	M 14 x 2.0	30	9,000	1	426.147*	426.177*	426.197*	426.367*		426.567
100 4	5/8" - 11 UNC	30	9,000	1		426.178*	426.198	426.368		426.568
125 <i>5</i>	22.2 7/8	30	8,000	1		427.171**	On request	On request		On request
125 <i>5</i>	M 14 x 2.0	30	8,000	1	427.147	427.177	427.297	427.367*		427.567*
125 <i>5</i>	5/8" - 11 UNC	30	8,000	1		427.178	427.298			
150 <i>6</i>	22.2 7/8	40	6,500	1		429.171				
150 <i>6</i>	M 14 x 2.0	40	6,500	1		429.177	429.197	429.367		
150 <i>6</i>	5/8" - 11 UNC	40	6,500	1		429.178	429.198			

* Packed 10 pieces per carton.
** This brush is not compatible with the angle grinder.

II III II EAN Cup brushes, cord wire, brass-coated steel wire, abrasive filaments

								4
D	DB/GI	Н	RPM	Pack.	STL 0.35 0.014"	STM 0.30 0.012"	SIC 80/1.2	SIC 180/0.9
mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
65 2 ^{3/8}	M 14 x 2.0	20	12,000	1		421.767	421.827	421.857
100 4	22.2 7/8	30	9,000	1	426.701			
100 4	M 14 x 2.0	30	9,000	1		426.767		



Cup brushes, straight filling material

	D	DB/GI	Н	RPM	Pack.	STH 0.35 0.014"	STM 0.35 0.014"	STL 0.35	SIC 80/1.2	SIC 180/1.0
	mm <i>inch</i>	mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
1	90 31/2	M 14 x 2.0	25	9,000	1				446.827*	446.857*
	90 31/2	22.2 7/8	25	9,000	1				On request	446.851**
2	100 4	M 14 x 2.0	30	9,000	1	446.277*	446.777*			
3	100 4	22.2 7/8	30	9,000	1	446.271*	446.771*	446.701*		
2	110 41/2	M 14 x 2.0	30	7,000	1				447.827*	447.857*
3	125 <i>5</i>	M 14 x 2.0	30	5,000	1	447.277*	On request	447.707		

1 With bridle | * Packed 10 pieces per carton ** This brush is not compatible with the angle grinder.

Cup brushes with straight filling

These brushes are used for deburring surfaces, primarily in machining centres. The brushes are available with steel wire, stainless steel wire, abrasive filaments or any other filling material. Due to the straight cup, the filling is not pushed outwards as much, meaning that more of the bristle tips act on the surface. Contact us for more information.



Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

· ·	5	,
STA	=	Steel wire, crimped
STH	=	Steel wire, high tensile, straight
STM	=	Brass-coated steel wire, crimped
STL	=	Brass-coated corded wire, crimped
ROH	=	Stainless steel wire, high tensile,
		crimped
R04	=	Premium-quality stainless steel wire
MES	=	Brass wire, crimped
SIC	=	Silicon carbide bristles

Bevel brushes



Bevel brushes

Because of their special shape, these are the preferred brushes for hard-to-reach areas. Knot bevel brushes have left-twisted knots that increase durability. All bevel brushes are available packaged individually for sales promotion purposes, or in bulk.

Wheel brushes with thread

Like bevel brushes, wheel brushes with thread are ideal for getting into hard-to-reach areas. These brushes usually are used on angle grinders.

Other dimensions and filling materials are available on request.

Stainless steel brushes

You can easily identify LESSMANN brushes made with stainless steel wire by their green cups. For more information on brushing stainless steel, visit www.lessmann.com

Bevel brushes, left-right knotted

Bevel brushes with left-right knotting generally are more aggressive, meaning they are often used for heavy-duty brush work. Because the knots unravel less easily, they are ideal for working corners and edges.





Z = Number of knots

Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

(
STA = Steel wire, crimped
STM = Brass-coated steel wire
STH = Steel wire, high tensile, straight
ROF = Stainless steel wire, crimped
ROH = Stainless steel wire, high tensile,
straight



|| ||| || EAN

Bevel brushes, knotted wire, steel wire, stainless steel wire

								1 2		2
D	А	GI	Н	Ζ	RPM	Pack.	STH 0.35 0.014"	STH 0.50 0.020"	ROH 0.35 0.014"	ROH 0.50 0.020"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
100 4	12 1/2	M 10 x 1.5	20	18	15,000	1		471.254		
100 4	12 1/2	M 14 x 2.0	20	18	15,000	1	471.157*	471.257	471.757*	471.857*
115 4 1/2	12 1/2	M 14 x 2.0	24	20	15,000	1	472.157*	472.257	472.757*	472.857*
115 4 1/2	12 1/2	M 14 x 2.0	24	24	15,000	1		472.257.V4*		
125 5	12 1/2	M 14 x 2.0	29	20	15,000	1		473.257*		473.857
3 115 4 ^{1/2}	12 1/2	M 14 x 2.0	24	20	15,000	1		472.257.WZ*		472.857.WZ*

EAN 4 Bevel brushes, knotted wire, brass-coated steel wire

D	А	GI	Н	Ζ	RPM	Pack.	STM 0.35 0.014"	STM 0.50 0.020"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			max.		ArtNo.	ArtNo.
100 4	12 1/2	M 14 x 2.0	20	18	15,000	1	471.157.SM*	
115 4 1/2	12 1/2	M 14 x 2.0	24	20	15,000	1		472.257.SM*

II III II EAN Bevel brushes, crimped wire

						5		
D	А	GI	Н	RPM	Pack.	STA 0.35 0.014"	ROF 0.30 0.012"	
mm <i>inch</i>	mm <i>inch</i>			max.		ArtNo.	ArtNo.	
100 4	10 <i>3/8</i>	M 14 x 2.0	20	15,000	1	422.177*	422.367*	

EAN 7 Wheel brushes, crimped wire, with thread

D	А	GI	Н	RPM	Pack.	STA 0.30 0.012"	ROF 0.30 0.012"
mm <i>inch</i>	mm <i>inch</i>			max.		ArtNo.	ArtNo.
115 4 1/2	12 1/2	M 14	24	12,500	1	304.161.14	304.361.14
125 5	13 1/2	M 14	19.5	12,500	1	335.161.14	335.361.14

* Packed 10 pieces per carton

Brushes for grass trimmers





Brushes for grass trimmers

Mounted on grass trimmers, knotted wheel and bevel brushes and bevel brushes with PBT filling are ideal for removing weeds on yard pavers, kerbstones, cobbled areas or other areas that are hard to reach.

These special brushes effortlessly and lastingly clean large surface areas, such as courtyards, terraces and long pathways. What is more, removing weeds with brushes is eco-friendly, removing weeds fast and effectively. In sensitive areas, such as agricultural applications, synthetic filaments are a decisive criterion. Synthetic bristles are soft and therefore ideally suited to sensitive surfaces, because they do not cause scratching. Brushes with synthetic bristles are very lightweight, making them ideal for rechargeable grass trimmers. They also boast a longer service life and even wear.



Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

DN

Ξ

STM	= Brass-coated steel wire, straight
STH	= Steel wire, high tensile, straight
PBT	= Polyester PBT
PP	= Polypropylene



Please note:

Lessmann offers these brushes in two common bore sizes: 20 and 25.4 mm. To ensure secure assembly on a grass trimmer, we intentionally do not use **any reducing adapters**.



Strict safety rules apply when working with brushes on grass trimmers. Be sure to read the data sheets provided with the brushes or learn more at www.lessmann.com.



You can find our tutorials at: lessmann.com/ know-how/?lang=en #tutorials

Attention:

BRUSHE ш BEV CUP AND

ADVANTAGES OF LESSMANN BRUSHES

Low clamping height

With a clamping height of just 3.5 mm, the brushes can be easily and securely connected to the **original mounts** on the grass trimmer.







There is much less oscillation and vibration, which is better for the grass trimmer's gear unit. This also makes working with the grass trimmer more ergonomic, meaning it can be used longer without fatigue.





Little weight in the hand We continuously optimise our brushes, also in terms of weight. This guarantees easier use but at the same level of quality!

Optimum angulation of knots

effort during work.

The knots wear more evenly, noticeably increas-

ing the **service life**. The knots also have a larger

area of contact with the surface, which means

a stronger abrasive effect and less physical

THE RIGHT APPLICATION

Bevel brushes, PP Application Version Durable PP bristles, 1.6 mm, with X profile Surface For sensitive surfaces such as paving stones and terrace paving stones Advantages Low weight, good service life, less physical effort compared to

a PBT filling

municipalities

Home and garden, mainte-

nance personnel, building

maintenance, agriculture,

Use





Lower weight, long service life

Home and garden, mainte-

nance personnel, building

maintenance, agriculture

Bevel brushes, STA crimped

8	Application	
Version	Crimped steel wire,	
	STA 0.50 mm	
Surface	For sensitive concrete and	d
	paved surfaced with spar	se
	growth	
Advantages	Low abrasion but still effe	ec-
ravantages	tive for gradually increasi	
	growth	ing
Use	5	rial
use	Home and garden, janito	
	and building maintenanc	
	gardening and landscapi	ng

Bevel brushes, STH knotted



lication	
<u>.</u>	1
	_

Advantages

Use

	High tensile steel wire,	
	STH 0.50 mm	
	Very good cleaning effect for	
	grass, weeds and moss that	
	have grown very high/dense	
es	Good abrasive effect, long	
	service life	
	Road maintenance depots, con-	
	struction yards, municipalities,	
	gardening and landscaping	
	* For machine-driven weed removers	

Bevel brushes, STM knotted



Version	Steel wire, brass-coated,
Surface	STM 0.50 mm, rust protection Very good cleaning effect for grass, weeds and moss that
	have grown very high/dense
Advantages	Very good abrasive effect, very long service life
Use	Road maintenance depots, con- struction yards, municipalities, gardening and landscaping



EAN	Bevel brushes, for grass trimmers, PBT/PP

	D	А	EBD	DM	Н	GH	DB	RPM	Pack.	PBT 2.50	PP 1.60
	mm <i>inch</i>	mm <i>inch</i>			mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.
	180 7	10 3/8	3.5	60	55 2 3/16	70	20 3/4	10,000	1	425.000.01	425.010.01
1	180 7	10 3/8	3.5	60	55 2 3/16	70	25.4 1	10,000	1	425.001.01	425.011.01
1	200 <i>8</i>	10 3/8	3.5	80	60 2 ^{3/8}	82	20 3/4	8,000	1	426.000.01	426.010.01
	200 <i>8</i>	10 3/8	3.5	80	60 2 3/8	82	25.4 1	8,000	1	426.001.01	426.011.01

Bevel brushes, for grass trimmers, crimped

D	А	EBD	DM	Н	GH	DB	RPM	Pack.	STA 0.50
mm <i>inch</i>	mm <i>inch</i>			mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.
180 7	18 23/32	3.5	60	50 1 31/32	70	20 3/4	6,000	1	425.290
180 7	18 <i>23/32</i>	3.5	60	50 1 31/32	70	25.4 1	6,000	1	425.291
210 8 1/4	25 1	3.5	80	60 2 3/8	82	20 3/4	6,000	1	426.290
210 8 1/4	25 1	3.5	80	60 2 3/8	82	25.4 1	6,000	1	426.291

II III II EAN	К	notted who	eel brushes,	for grass	s trimme	rs					
											DB = 20 mm DB = 25.4 mm
		D	А	EBR	DM	Н	Ζ	ZF	RPM	Pack.	STH 0.50 0.020" STH 0.50 0.020"
		mm <i>inch</i>	mm <i>inch</i>			mm <i>inch</i>			max.		ArtNo. ArtNo.
		175 6 7/8	6 1/4	8	68	34 1 1/4	40	В	12,500	1	475.260.01 475.261.01
	5	200 <i>8</i>	6 1/4	8	68	46 1 49/64	40	В	12,500	1	476.260.01 476.261.01
		250 10	6 1/4	3	90	42 1 5/8	56	В	10,000	1	477.260.01 477.261.01
	6	300 <i>12</i>	6 1/4	3	90	67 2 5/8	56	В	10,000	1	478.260.01 <i>478.261.01</i>



Knotted bevel brushes, for grass trimmers

	D	А	EBD	DM	Н	GH	Ζ	DB	ZF	RPM	Pack.	STH 0.50 0.020"	STM 0.50 0.020"	STH 0.80 0.032"
	mm <i>inch</i>	mm <i>inch</i>			mm <i>inch</i>			mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.
1	155 6 1/8	12 1/2	3.5	50	35 1 3/8	54	30	20 3/4	В	10,000	1	475.2M0.01	475.5M0.01	
	155 6 ^{1/8}	12 1/2	3.5	50	35 1 3/8	54	30	25.4 1	В	10,000	1	475.2M1.01	475.5M1.01	
2	180 7	14 9/16	3.5	64	35 1 3/8	58	36	20 3/4	В	8,000	1	476.2M0.01	476.5M0.01	
2	180 7	14 9/16	3.5	64	35 1 ^{3/8}	58	36	25.4 1	В	8,000	1	476.2M1.01	476.5M1.01	
2	200 <i>8</i>	14 9/16	3,5	64	45 1 3/4	62	36	20 3/4	В	8.000	1	477.2M0.01		
3	200 <i>8</i>	14 9/16	3,5	64	45 1 3/4	62	36	25.4 1	В	8.000	1	477.2M1.01		
4	350 14	14 9/16	5	115	78 3 1/16	86	64	30 1 3/16	В	900	1			479.3M2.01*

* For special-purpose machines

X-LOCK brush assortment





Quick. Simple. Safe.

The new X-LOCK quick-change system for angle grinders from Bosch greatly simplifies the process of changing tools. It saves time and increases productivity – a big advantage for professional applications.

In partnership with Bosch, Lessmann offers a complete range of brushes compatible with the X-LOCK system. All brushes meet the high quality standards expected from Lessmann. Developed and manufactured in Germany.

Advantages of X-LOCK

- Change tools in just one step: The brush can be mounted on an angle grinder quickly and easily
- No accessories or additional tools are needed to mount or change tools
- Safe: The brush audibly locks in place so you know it is securely mounted
- Meets the highest quality and safety standards



TOOL CHANGES MADE EASY



Mounting a brush

Position the brush on the X-LOCK mount of the angle grinder and press down lightly. An audible click indicates that the tool is locked in place. Done!



Removing a brush

Press the lever on the angle grinder. Remove the brush from the X-LOCK mount.



 $\mathbf{ZF} = Knot type$ $\mathbf{Z} = Number of knots$ $\mathbf{R} = Number of rows$



Wheel brushes



Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

STM = Brass-coated steel wire, straight	
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STH = Steel wire,	high tensile, straight
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PBT = Polyester PBT

PP = Polypropylene



II III II EAN	X-LOCK ci	up brushes						Кпо	tted	Crimped		
	D mm <i>inch</i>	A mm <i>inch</i>	H mm <i>inch</i>	Ζ	ZF	RPM max.	Pack.	STH 0,50 ArtNo.	ROF 0,50 ArtNo.	STA 0,35 ArtNo.	ROF 0,35 ArtNo.	
	1 85 <i>3 ^{3/8}</i>	12 1/2	20 13/16	20	В	11.500	1	483.21X	483.81X			
	2 85 <i>3 ^{3/8}</i>	16 5/8	22 7/8	-	-	12.500	1			423.16X	423.36X	

EAN	X-LOCK be	evel brus	shes					Kno	tted	Crimped		
	D	А	Н	Z	ZF	RPM	Pack.	STH 0,50	ROF 0,50	STA 0,35	ROF 0,35	
	mm <i>inch</i>	mm <i>incl</i>	h mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	
	3 115 4 ^{1/2} 12 ^{1/2} 24 ^{15/16} 20				В	15.000	1	472.25X	472.85X			
	4 115 4 ^{1/2}	16 5/8	20 13/16	-	-	15.000	1			423.17X	423.37X	

Щ	ЩЩ	
E	AN	

III II AN	X-LOCK knotted wheel brushes														
	D mm <i>inch</i>		H 'n mm <i>inch</i>	Z	ZF	RPM max.	Pack.		STH 0,50 ArtNo.	ROH 0,50 ArtNo.					
	5 115 4 ^{1/2} 125 4 ^{15/16}	14 ^{9/16} 14 ^{9/16}	23,5 ^{15/16} 28,5 1 ^{1/8}	20 20	B	12.500 15.000	1		472.21X 473.21X	472.81X 473.81X					

II III II EAN	X-LOCK knotted pipeline brushes									
	D	А	Н	Z	ZF	RPM	Pack.		STH 0,50	ROH 0,50
	mm <i>inch</i>	mm <i>inch</i>	n mm <i>inch</i>			max.			ArtNo.	ArtNo.
	c 115 4 ^{1/2}	6 1/4	21,5 ^{7/8} 26,5 1 ^{1/16}	32	D	15.000	1		472.20X.32	472.80X.32
	125 4 15/16	6 1/4	26,5 1 1/16	40	D	15.000	1		473.20X.40	473.80X.40

Non-sparking brushes



LESSMANN Non-sparking brushes

These brushes are recommended for working in areas where combustible or highly flammable vapours, liquids or dusts are present, and in all other situations in which sparks post a potential risk of fire or an explosion hazard.

The body of power-driven brushes is made of brass, that of hand brushes is made of wood. The filling material is bronze CuSn6. These materials cause only minimum sparking, ensuring low-sparking operation. Another benefit of bronze is its very high corrosion resistance.

Typical fields of application

Industries and facilities in which flying sparks pose a risk of explosion or fire, e.g.:

- Oil and gas industry
- Pipeline industry
- Chemical industry
- · Nuclear power plants

•	Plastics	industry
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- Food industry, e.g. bakeries
- Steel works
- And many more

Common applications include, for instance, cleaning tanks or work in the vicinity of potentially explosive environments.

Important points to note

- Depending on the specific application, non-sparking brushes are softer than conventional ones. For this reason, they display a higher rate of wear and must be used with greater caution.
- Avoid overstraining the brushes.
- Protective measures for fire and explosion hazard zones must go beyond the use of low-sparking tools.
- To ensure comprehensive protection of personnel and property, work in compliance with safety regulations issued by relevant authori-

Art. Nos. in bold are available ex warehouse.					
Art. Nos. in italics require a minimum order volume					
(see page 186).					

BRO = Bronze wire



Sparking capable of causing ignition cannot be prevented with 100 % certainty using these tools.

ties, e.g. employer liability insurance associations, employer rules and regulations, and country-specific legislation.

			•
Rows	Н	Pack.	BRO 0.20/BRO 0.40*
	mm <i>inch</i>		ArtNo.
3	25 1	12	108.331
4	25 1	12	108.341
5	25 1	12	108.351
4	25 1	12	108.041*

1 Standard hand brushes; KL 290

4 Spark plug brushes; KL 200

Rows	Н	Pack.	BRO 0.15
	mm <i>inch</i>		ArtNo.
3	15 <i>19/32</i>	12	132.801

2 Hand brushes, export models; KL 35					
Ro	WS	Н	Pack.	BRO 0.30	
		mm <i>inch</i>		ArtNo.	
3	3	30 1 3/16	6	122.771	
Z	1	30 1 ^{3/16}	6	122.821	
5	5	30 1 3/16	6	122.871	

Dusters; KL 320

Rows	H mm <i>inch</i>	Pack.	BRO 0.30 ArtNo.
4	40 1 5/8	12	124.181

5 Brooms and scrub brushes							
Rows	KL	KB	Н	Pack.	BRO 0.40		
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		ArtNo.		
6	300 <i>12</i>	70 2 ^{3/4}	55 2 11/64	12	146.270		
6	220 8 5/8	60 2 ^{3/8}	40 1 5/8	12	148.170		


Special hand brushes

Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	A mm <i>inch</i>	H mm <i>inch</i>	Pack.	BRO 0.15 crimped ArtNo.	BRO 0.08 crimped ArtNo.
6 7	150 6	50 2	140 5 533/64	20 51/64	12	144.011	1
6	180 7 ^{3/32}	60 2 3/8	170 6 11/16	20 51/64	12	144.111	
6	150 <i>6</i>	50 <i>2</i>	130 15 1/8	15 <i>19/32</i>	12	144.311	
7 6	180 7 ^{3/32}	60 2 ^{3/8}	160 <i>6</i> ^{19/64}	20 51/64	12	144.411	
8 11	120 4 23/32	70 2 3/4	110 4 21/64	14 9/16	4		152.811

Cup brushes

	D	d	Н	H1	Ζ	RPM	Cup	Pack.	BRO 0.50 knotted
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		max.			ArtNo.
9	125 <i>5</i>	16 <i>5/8</i>	23 29/32	15 <i>19/32</i>	32	4,000	brass	1	487.011.MS*

 * In the case of a variable angle grinder, comply with RPM.

١	Wheel brushes	5								
	D	А	EB	R	Н	d.	d.	RPM	Pack.	BRO 0.30 crimped
	mm <i>inch</i>	Stand	min./max.			ArtNo.				
10	150 <i>6</i>	23-25 7/8-1	22 7/8	50 <i>2</i>	33 1 19/64	Set 3	13-50	6,000	1	345.662.MS

Cylinder brushes; GL330

	D	А	GL	drilling wire	Pack.	BRO 0.2
	mm <i>inch</i>	mm <i>inch</i>	mm			ArtNo.
1	10 25/64	100 4	330	MES 2.5	10	542.034
	20 51/64	100 4	330	MES 2.5	10	543.006
	35 1 3/8	100 4	330	MES 2.5	10	543.92

GL = Total length KL = Body length





SHANK BRUSHES

States -



Wheel brushes with shank





Wheel brushes with shank

The wheel brushes shown on these pages, with their permanently mounted shank, are versatile tools for professional use. A dense wire filling and perfectly balanced running properties set them apart.

Stainless steel brushes

You can easily identify LESSMANN brushes made with stainless steel wire by their green side plate. We use wire with material number 1.4301. 1.4401 wire is available on request. For more information on brushing stainless steel, visit www.lessmann.com





You can find our **tutorials** at: lessmann.com/know-how/?lang=en#tutorials

You can find our **enquiry forms** in the respective category at: lessmann.com/downloads/?lang=en or in the catalog from page 181



Knotted wheel brushes with shank

Whether with one or two rows, these brushes are ideal tools for removing underseal, as well as for derusting, deburring, roughening, etc. For work in narrow spaces, we recommend our very narrow No. 417.198.11 brush.





Knot types ZFB: Rose budD: Fully knotted (wire ends cut completely)



The brushes have a 6 mm shank. We can also provide a 1/4'' shank on request.

Brushes with other diameters, filling widths and filling materials are available on request.







STA 0.30 | *0.012"* Art.-No.

415.160

416.160

417.160

Wheel brushes with shank Ø 6 mm, knotted

	D	A	Н	Ζ	ZF	R	RPM	Pack.	STH 0.3	5 0.014"	STH 0.50 0.020"	ROH 0.50 0.020"
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>				max.		Art.	-No.	ArtNo.	ArtNo.
	75 <i>3</i>	9 3/8	15 <i>5/8</i>	18	D	1	25,000	10			417.198.11	
1	75 <i>3</i>	12 1/2	15 <i>5/8</i>	18	В	1	25,000	10	417.	.168	417.198	417.398
2	75 <i>3</i>	16 <i>5/8</i>	15 <i>5/8</i>	18	В	2	25,000	10			417.199	417.399

Wheel brushes with shank Ø 6 mm, encapsulated

	D	А	Н	RPM	Pack.
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.	
	50 <i>2</i>	8 5/16	13 1/2	15,000	10
3	60 2 ^{3/8}	8 5/16	18 <i>3/4</i>	15,000	10
	76 <i>3</i>	8 5/16	23 7/8	15,000	10

Encapsulated brushes

In these encapsulated brushes, the steel wire filling is embedded in a tough polymer compound. The filling width remains constant during use as a result, and encapsulation prevents premature breakage of individual wires.

The colour of the polymer compound may differ from that shown in the picture.

Clearly marked

In future you will be able to recognise our encapsulated brushes even more clearly by their stamped or laser-etched product information – your guarantee that you are holding a premium quality product "Made in Germany" in your hands. What is more, all important safety information is provided for easy reference right on the product.

Different hardnesses

Encapsulated brushes from Lessmann can now be supplied in three different Shore hardnesses:

- Black Hard
- Red Standard
- White Soft

Keep in mind in this context:

The more aggressive the application, the harder the plastic material should be. Another advantage of harder plastic material is its dimensional stability.





 $\mathbf{Z} =$ Number of knots, $\mathbf{R} =$ Number of rows

Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STA	=	Steel wire, crimped
STH	=	Steel wire, high tensile, straight
ROH	=	Stainless steel wire, high tensile

LESSMANN[®] 77

Wheel brushes with shank





	Wheel brus	hes with shank	Ø 6 mm, steel	wire					
	D	А	Н	RPM	Pack.	STA 0.15 0.006"	STA 0.20 0.008"	STA 0.30 0.012"	STA 0.50 0.020"
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
	20 51/64	6 15/64	3 1/8	20,000	10	411.132	411.142		
1	30 1 3/16	6 15/64	6 15/64	20,000	10	413.132	413.142	413.162	
	30 1 3/16	9 23/64	6 15/64	20,000	10	413.133	413.143	413.163	
	40 1 3/8	9 23/64	9 23/64	18,000	10	414.132	414.142	414.162	414.192
	40 1 3/8	12 15/32	9 23/64	18,000	10	414.133	414.143	414.163	414.193
2	50 <i>2</i>	11 7/16	12 15/32	15,000	10	415.132	415.142	415.162	415.192
	50 <i>2</i>	15 19/32	12 <i>15/32</i>	15,000	10	415.133	415.143	415.163	415.193
	60 2 3/8	13 33/64	17 43/64	15,000	10	416.132	416.142	416.162	On request
2	60 2 3/8	18 45/64	17 43/64	15,000	10	416.133	416.143	416.163	416.193
2	70 2 3/4	9 23/64	19 <i>3/4</i>	15,000	10	417.132	417.142	417.162	
	70 2 3/4	13 33/64	19 <i>3/4</i>	15,000	10	417.133	417.143	417.163	417.193
	80 3 1/4	9 23/64	20 51/64	15,000	10	On request	418.142		
	80 3 1/4	13 33/64	20 51/64	15,000	10	On request	418.143	418.162	418.192
4	80 3 1/4	19 3/4	20 51/64	15,000	10			418.163*	
	100 4	14 9/16	25 1	12,000	10		41Z.143*	41Z.163*	
	100 4	19 3/4	25 1	12,000	10		41Z.144*	41Z.164*	

* Shank length for these articles is 20 mm instead of 30 mm.



Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STA	=	Steel wire, crimped
ROF	=	Stainless steel wire, crimped
RO4	=	Stainless steel wire, straight, 1.4401





Wheel brushes with shank, Ø 6 mm, stainless steel wire

						1		
D	A	Н	RPM Pack.	ROF 0.10 0.004"	ROF 0.20 0.008"	ROF 0.30 0.012"	RO4 0.20 0.008"	RO4 0.30 0.012"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
20 51/64	6 15/64	3 1/8	20,000 10		411.342			
30 1 ^{3/16}	6 15/64	6 15/64	20,000 10		413.342	413.362		
30 1 3/16	9 <i>23/64</i>	6 15/64	20,000 10		413.343	413.363		
40 1 3/8	9 23/64	9 23/64	18,000 10		414.342	414.362		414.462
40 1 3/8	12 <i>15/32</i>	9 23/64	18,000 10		414.343	On request		
50 <i>2</i>	11 7/16	12 <i>15/32</i>	15,000 10	415.312	415.342	415.362	415.442	415.462
50 <i>2</i>	15 1 <i>9/32</i>	12 <i>15/32</i>	15,000 10		415.343	415.363		
60 <i>2 ^{3/8}</i>	13 <i>33/64</i>	17 43/64	15,000 10	416.312	416.342	416.362		416.462
60 <i>2 ^{3/8}</i>	18 45/64	17 43/64	15,000 10		416.343	416.363		
70 2 3/4	9 23/64	19 <i>3/4</i>	15,000 10		417.342	417.362		417.462
70 2 3/4	13 <i>33/64</i>	19 <i>3/4</i>	15,000 10	417.312	417.343	417.363		
80 3 1/4	9 23/64	20 51/64	15,000 10		418.342			418.462
80 3 1/4	13 <i>33/64</i>	20 51/64	15,000 10	418.312	418.343	418.362		
80 3 1/4	19 <i>3/4</i>	20 51/64	15,000 10			418.363*		
100 4	14 9/16	25 1	12,000 10		41Z.343*	41Z.363*		
100 4	19 <i>3/4</i>	25 1	12,000 10		41Z.344*	41Z.364*		

* Shank length for these articles is 20 mm instead of 30 mm.

Wheel brushes with shank, Ø 6 mm, completely stainless

D	А	Н	RPM	Pack.	ROF 0.20 0.008"	ROF 0.30 0.012"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.
50 <i>2</i>	15 <i>19/32</i>	12 <i>15/32</i>	15,000	10	415.301	415.302
60 2 ^{3/8}	17 43/64	17 43/64	15,000	10	416.303	416.302
70 2 3/4	18 45/64	19 <i>3/4</i>	15,000	10	417.306	417.309

Wheel brushes with shank, completely stainless

All the inner and outer parts of these brushes, e.g. shanks, side plates, rings and loops, are made of stainless steel, making them ideal for use in very damp and aggressive environments.



Brushes made entirely of stainless steel do not have coated side plates.

Wheel brushes with shank





D	A	Н	RPM	Pack.	STM 0.25 0.010"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.
40 1 ^{3/8}	9 23/64	9 23/64	18,000	10	414.752
50 <i>2</i>	11 7/16	12 <i>15/32</i>	15,000	10	415.752
50 <i>2</i>	15 1 <i>9/32</i>	12 <i>15/32</i>	15,000	10	415.753
60 2 ^{3/8}	13 <i>33/64</i>	17 43/64	15,000	10	416.752
70 2 ^{3/4}	9 23/64	19 3/4	15,000	10	417.752
70 2 ^{3/4}	13 <i>33/64</i>	19 3/4	15,000	10	417.753
80 3 1/4	9 23/64	20 51/64	15,000	10	418.752

Bodywork brushes with shank, Ø 6 mm

D	A	Н	RPM	Pack.	STM 0.15 0.006"	STM 0.20 0.008"
mm <i>inch</i>			max.		ArtNo.	ArtNo.
26 1	3 1/8	4 5/32	20.000	10	412.731	
50 2	3 1/8	10 25/64	15.000	10		415.741

Structuring brushes with shank, Ø 8 mm

					3	
D	А	Н	RPM	Pack.	STM 0.25 0.010"	SIC 80/1.2
mm <i>inch</i>			max.		ArtNo.	ArtNo.
80 3 1/4	35 1 3/8	25 31/32	4,000	1	418.704	
80 3 1/4	35 1 3/8	24 15/16	15,000	1		418.826

Structuring brushes with shank

These special-purpose brushes are used wherever wood surfaces need a structured finish.

Bodywork brushes with shank

These brushes can access hard-to-reach areas in the body of a car, such as folds and grooves for solder joints or inside corners. Rust, sealant, paint and scale can easily be removed with these brushes.

They are also used to clean or activate surfaces for tin plating.

Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume

(see page 186).

STM = Brass-coated steel wire, crimped **MES** = Brass wire, crimped

SIC = Silicon carbide bristles









Wheel brushes with shank, Ø 6 mm, brass wire

D	٨	Н	RPM	Pack.	MES 0.20 0.008"	MES 0.30 0.012"
	A			Pack.		
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.
20 51/64	5 13/64	3 1/8	20,000	10	411.542	
30 1 3/16	5 13/64	6 1/4	20,000	10	413.542	
30 1 3/16	8 5/16	6 1/4	20,000	10	413.543	
40 1 3/8	7 9/32	9 3/8	18,000	10	414.542	
40 1 3/8	10 25/64	9 3/8	18,000	10	414.543	
50 <i>2</i>	10 <i>25/64</i>	12 <i>15/32</i>	15,000	10	415.542	
50 <i>2</i>	14 9/16	12 <i>15/32</i>	15,000	10	415.543	
60 2 ^{3/8}	12 <i>15/32</i>	17 43/64	15,000	10	416.542	415.562
60 2 ^{3/8}	16 5/8	17 43/64	15,000	10	416.543	
70 2 ^{3/4}	8 5/16	19 <i>3/4</i>	15,000	10	417.542	417.562
70 2 ^{3/4}	12 15/32	19 <i>3/4</i>	15,000	10	417.543	
80 3 1/4	8 5/16	20 51/64	15,000	10	418.542	
80 3 1/4	12 15/32	20 51/64	15,000	10	418.543	

2 Wheel brushes with shank, Ø 6 mm, abrasive filaments

D	А	Н	RPM	Pack.	SIC 120/0.6	SIC 120/1.1	SIC 180/1.0	SIC 320/0.6
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
30 1 3/16	6 15/64	6 15/64	20,000	10	413.841			413.871
40 1 3/8	15 <i>19/32</i>	12 15/32	18,000	10		414.842		414.872
50 <i>2</i>	10 25/64	12 15/32	15,000	10		415.842	415.852	415.872
60 2 ^{3/8}	10 25/64	14 9/16	15,000	10		416.842	416.852	416.872
70 2 3/4	10 25/64	19 3/4	15,000	10		417.84K*		
70 2 3/4	10 25/64	20 51/64	15,000	10		417.842	417.852	417.872
80 3 1/4	12 <i>15/32</i>	20 51/64	15,000	10		418.842	418.852	418.872

* with plastic side plate

3 Wheel brushes with shank, Ø 6 mm, ceramic grit

_							
D	А	Н	RPM	Pack.	KK 120/1,1	KK 180/1,0	KK 320/0,6
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNr.	ArtNr.	ArtNr.
50 <i>2</i>	10 25/64	12 15/32	15,000	10	415.C42	415.C52	415.C72
70 2 3/4	10 25/64	12 15/32	15,000	10	417.C42	417.C52	417.C72

Shank wheel brushes with abrasive filaments

The high-quality silicon carbide bristles meet the special requirements for deburring, polishing

and structuring stainless steel, aluminium and plastic. In addition to the articles listed, we also

supply brushes to suit your needs, with other grit types, diameters and filling widths.

Cup shank brushes



Cup brushes with shank

The models with shank shown here are primarily for working on small to mid-sized surface areas.

Cup shank brushes with plastic cup

Cup shank brushes with plastic cup and stainless steel wires are specially suited to applications on stainless steel materials. The plastic cup prevents contact with stainless steel workpieces, protecting them from corrosion and foreign particles.

Bevel brushes with shank

With their conical shape, these universal tools are ideal for grooves, corners, creases, inside edges and irregular surfaces. These professional brushes can be mounted on drills and cordless screwdrivers as well as on high-speed straight grinders and compressed-air drives.

High speed – low wear

Because brushes with steel and stainless steel wire can withstand operation at relatively high RPMs, they can be used in electric and air-powered grinders.

The high filling density ensures a long service life.

The brushes with abrasive filaments are suitable for deburring, polishing and structuring stainless steel, aluminium and plastic.





Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

STA = Steel wire, crimped
STH = Steel wire, high tensile, straight
ROF = Stainless steel wire, crimped
MES = Brass wire, crimped
SIC = Silicon carbide bristles



Cup brushes with shank, Ø 6 mm

						1	i	2	3		
D	А	Н	RPM Pa	ack.	STA 0.20 0.008"	STA 0.30 0.012"	ROF 0.20 0.008"	ROF 0.30 0.012"	MES 0.20 0.008"	MES 0.30 0.012"	
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	
40 1 3/8	15 <i>5/8</i>	20 3/4	10,500	10	434.142	434.162	434.342	434.362	434.542		
50 <i>2</i>	16 5/8	20 3/4	10,500	10	435.142	435.162	435.342	435.362	435.542	435.562	
60 <i>2 ^{3/8}</i>	18 <i>3/4</i>	25 1	8,000	10	On request	436.162	On request	436.362	On request		
70 2 3/4	20 <i>3/4</i>	25 1	6,000	10	437.142	437.162	437.342	437.362	437.542		

Cup brushes with shank, Ø 6 mm, plastic cup

D	А	Н	RPM	Pack.	ROF 0.20 0.008"	ROF 0.25 0.010"
mm l <i>inch</i>	mm <i>inch</i>	mm l <i>inch</i>	max.		ArtNo.	ArtNo.
40 1 3/8	I	30 1 1/4		10	434.345	434.355
50 2	25 1	28 1 7/64	10,500	10	435.345	435.355

5 Cup bru	⁵ Cup brushes with shank, Ø 6 mm, abrasive filaments											
D	А	Н	RPM	Pack.	SIC 80/1.2	SIC 320/0.6						
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.						
50 <i>2</i>	10 <i>3/8</i>	20 3/4	4,500	10	430.128	430.129						
75 <i>3</i>	15 <i>5/8</i>	22 7/8	4,500	10	430.138	430.139						

6 Cup b	Cup brushes with shank, Ø 6 mm, knotted										
D	Н	Z	RPM	Pack.		STH 0.50 0.020"					
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.			ArtNo.					
75 <i>3</i>	20 3/4	18 <i>3/4</i>	8,500	10		483.230					

7 Bevel bi	Bevel brushes with shank, Ø 6 mm											
D	А	Н	RPM	Pack.		STA 0.30	ROF 0.30					
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.			ArtNo.	ArtNo.					
70 2 3/4	10 <i>3/8</i>	15 <i>5/8</i>	15,000	10		4K7.161	4K7.361					
90 3 3/4	12 1/2	25 1	12,000	10		4K9.161	4K9.361					

End brushes





DH

End brushes with shank

These brushes are used to best advantage to clean and deburr very hard-to-reach areas, remove residual paint and rubber, and to clean moulds and castings. They are also effective for working on corners, rounded contours and recessed areas inside bore holes, etc.

These brushes are suitable for use in all high-speed rotating tools. They also are available on request with a 1/4'' shank.

Special end brushes, crimping

The wire in our special end brushes with crimping is narrowly crimped. As a result, the brushes can be very densely filled and achieve a harder effect than brushes with conventional wire crimping. These brushes are also available with extra-long shanks or different diameters.

Square end brushes

These special tools can be used to clean blind holes, for example, where they clean the bottom and side surfaces all in one step. They are suitable for cleaning and light deburring of, e.g., bore holes. Other diameters are available on request.

Encapsulated brushes

In these encapsulated brushes, the steel wire filling is embedded in a tough polymer compound. The filling width remains constant during use as a result, and encapsulation prevents premature breakage of individual wires. The colour of the polymer compound may differ from that shown in the picture.

Clearly marked

In future you will be able to recognise our encapsulated brushes even more clearly by their stamped or laser-etched product information – your guarantee that you are holding a premium quality product "Made in Germany" in your hands. What is more, all important safety information is provided for easy reference right on the product. **Art. Nos. in bold** are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STA	= Steel wire, crimped
STH	= Steel wire, high tensile, straight
ROF	= Stainless steel wire, crimped
SIC	= Silicon carbide bristles



Different hardnesses

Encapsulated brushes from Lessmann can now be supplied in three different Shore hardnesses:

- Black hard
- Red standard
- $\bullet \ \ {\rm White}-{\rm soft}$

Keep in mind in this context:

The more aggressive the application, the harder the plastic material should be. Another advantage of harder plastic material is its dimensional stability.

Stainlessless steel brushes

You can easily identify LESSMANN brushes made with stainless steel wire by their markings. We use wire with material number 1.4301. 1.4401 wire is available on request.

For more information on brushing stainless steel, visit www.lessmann.com

Customised products

Let us know which dimensions and wires best meet your needs.





	D	DH	Н	GL	RPM	Pack.		STH 0.35 0.014"	STH 0.50
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.			ArtNo.	ArtN
1	11 7/16	12 1/2	25 1	71 2 3/4	12,000	10		466.171	On reques
2	11 7/16	12 1/2	25 1	71 2 3/4	12,000	10		466.172*	On request
	19 <i>3/4</i>	22 7/8	29 1 1/8	72 2 3/4	12,000	10		460.121	On request
2	19 <i>3/4</i>	22 7/8	29 1 1/8	72 2 3/4	12,000	10		460.122*	On request

3 Special end brushes with shank, Ø 6 mm, square

D	А	GL	RPM	Pack.	STA 0	.15 0.006"	STA 0.25 0.010"	ROF 0.30 0.012*
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		A	ArtNo.	ArtNo.	ArtNo.
25.4 1	8 5/16	84 3 1/4	4,500	10	46	69.131	469.151	469.362
31.8 1 1/4	8 5/16	87 <i>3 ^{3/8}</i>	4,500	10	46	69.133	469.153	On request

4	End brushes	s with shank,	Ø 6 mm, en	capsulated			
_	D	DH	Н	GL	RPM	Pack.	STA 0.30 0.012"
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.
	10 <i>3/8</i>	10 <i>3/8</i>	20 3/4	65 2 1/2	15,000	10	451.160
	16 5/8	16 <i>5/8</i>	25 1	72 2 7/8	15,000	10	452.160
	22 7/8	22 7/8	25 1	72 2 7/8	15,000	10	453.160
	28 1 1/8	28 1 7/64	30 1 1/4	75 <i>3</i>	10,000	10	456.160

5	End brushes with shank, Ø 6 mm, abrasive filaments											
	D	DH	Н	GL	RPM	Pack.		SIC 120/1.1	SIC 180/1.0	SIC 320/0.6		
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.			ArtNo.	ArtNo.	ArtNo.		
	12 1/2	10 <i>3/8</i>	20 3/4	60 2 3/8	20,000	10		451.831	451.851	451.871		
	17 5/8	16 <i>5/8</i>	22 7/8	67 2 5/8	10,000	10		452.831	452.851	On request		
	23 7/8	22 7/8	25 1	68 2 5/8	18,000	10		454.831	454.851	454.871		
	30 1 1/4	29 1 1/8	30 1 1/4	73 2 7/8	18,000	10		456.831	456.851	456.871		

* Pointed shape

End brushes



End brushes with shank, Ø 6 mm, steel wire

	D	DH	Н	GL	RPM	Pack.	Shape	STA 0.15 0.006"	STA 0.20 0.008"	STA 0.30 0.012"	STA 0.50 0.020"
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.			ArtNo.	ArtNo.	ArtNo.	ArtNo.
1	12 1/2	10 <i>3/8</i>	20 3/4	60 2 3/8	20,000	10		451.131	451.141	451.161	451.191
2	12 1/2	10 <i>3/8</i>	20 3/4	60 2 3/8	20,000	10				451.162*	451.192*
3	12 1/2	10 <i>3/8</i>	20 3/4	120 4 3/4	15,000	10		458.131	458.141	458.161	458.191
4	17 <i>5/8</i>	16 <i>5/8</i>	22 7/8	65 2 1/2	20,000	10		452.131	452.141	452.161	452.191
5	23 7/8	22 7/8	25 1	68 2 3/4	18,000	10		453.131	453.141	453.161	453.191
	30 1 1/4	29 1 1/8	25 1	68 2 ^{3/4}	18,000	10		456.131	456.141	456.161	456.191
	50 <i>2</i>	22 7/8	18 <i>3/4</i>	68 2 3/4	18,000	10				453.163**	
6	70 2 ^{3/4}	29 1 1/8	25 1	68 2 3/4	18,000	10				456.163**	

End brushes with shank Ø 6 mm, brass-coated steel wire, cord wire

							7		8
D	DH	Н	GL	RPM	Pack.	Shape	STM 0.25 0.010"	STL 0.175 0.007"	STL 0.22 0.009
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.			ArtNo.	ArtNo.	ArtNo.
17 5/8	16 <i>5/8</i>	22 7/8	65 2 1/2	20,000	10		452.751	452.703	452.705
23 7/8	22 7/8	25 1	68 2 3/4	18,000	10		453.751	453.703	453.705
30 1 1/4	29 1 1/8	25 1	68 2 3/4	18,000	10		456.751	456.703	456.705

9 End brushes with shank, Ø 6 mm, steel wire, high tensile, dense version, longer service life

D	DH	Н	GL	RPM	Pack.	Shape	STH 0.30 0.012"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.			ArtNo.
12 1/2	12 1/2	20 3/4	66 2 1/2	20,000	10		451.261.BD
17 5/8	16 <i>5/8</i>	22 7/8	65 2 1/2	20,000	10		452.261.BD
23 7/8	22 7/8	25 1	68 2 3/4	18,000	10		453.261.BD
30 1 1/4	29 1 1/8	25 1	68 2 ^{3/4}	18,000	10		456.261.BD



End brushes with shank, Ø 6 mm, stainless steel wire, brass wire

											7	
	D	DH	Н	GL	RPM	Pack.	Shape	ROF 0.20 0.008"	ROF 0.30 0.012"	RO4 0.30 0.012"	MES 0.20 0.008"	MES 0.30 0.012"
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.			ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
1	12 1/2	10 <i>3/8</i>	20 <i>3/4</i>	60 2 ^{3/8}	20,000	10		451.341	451.361	451.461	451.541	451.561
2	12 1/2	10 <i>3/8</i>	20 <i>3/4</i>	60 2 ^{3/8}	20,000	10	~		451.362		451.542	451.562
3	12 1/2	10 <i>3/8</i>	20 <i>3/4</i>	120 4 3/4	15,000	10		- 458.341	458.361		458.541	458.561
	17 5/8	16 <i>5/8</i>	22 7/8	65 2 1/2	20,000	10		452.341	452.361		452.541	452.561
4	23 7/8	22 7/8	25 1	68 2 ^{3/4}	18,000	10		453.341	453.361		453.541	453.561
5	30 1 1/4	29 1 1/8	25 1	68 2 ^{3/4}	18,000	10	-	456.341	456.361		456.541	456.561
6	50 <i>2</i>	22 7/8	18 <i>3/4</i>	68 2 ^{3/4}	18,000	10	\triangleright		453.363			

End brushes with shank, Ø 6 mm, completely stainless

D	DH	Н	GL	RPM	Pack.	Shape	ROF 0.30 0.012*
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.			ArtNo.
12 1/2	10 <i>3/8</i>	20 3/4	60 2 3/8	20,000	10		451.305
17 <i>5/8</i>	16 <i>5/8</i>	22 7/8	65 2 1/2	20,000	10		452.304
23 7/8	22 7/8	25 1	68 2 ^{3/4}	18,000	10		453.301



Brushes also available with shrink tubing (added charge).



Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STA	= Steel wire, crimped
STH	= Steel wire, high tensile, crimped
STM	= Brass-coated steel wire, crimped
STL	= Brass-coated corded wire, crimped
ROF	= Stainless steel wire, crimped
MES	= Brass wire, crimped

Knotted end brushes





Knotted end brushes with shank



A brush of this type opens more or less wide, depending on the RPM, making it possible to work in hard-to-reach areas, such as bore holes and recesses in housings. The cups of knotted end brushes with stainless steel wire have a **plastic**

covering and are marked with a green dot. This guarantees protection of stainless steel surfaces.

For more information on brushing stainless steel, visit www.lessmann.com

End brushes with shank, Ø 6 mm, one knot Brushes with one knot for precision work.

End brushes filled with epoxy resin

End brushes filled with epoxy resin can be used on small, defined surface areas. These brushes have a more aggressive effect, allow precision work, and for this reason are used in electrical cabinet manufacturing or on surfaces with screw connections.



Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

STH	=	Steel wire, high tensile, straight
STM	=	Brass-coated steel wire, crimped
RO4	=	Stainless steel wire, straight, 1,4401





You can find our tutorials at: www.lessmann.com/ know-how/?lang=en #tutorials





(wire ends are cut completely)



End brushes with shank, Ø 6 mm, knotted, steel wire

	D/DH	GL	Н	Ζ	ZF	RPM	Pack.	STH 0.15 0.006"	STH 0.25 0.010"	STH 0.35 0.014"	STH 0.50 0.020"
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
1	6/10 1/4/3/8	65 2 1/2	25 1	1	D	4,500	10	On request	451.258	451.278	On request

End brushes with shank, Ø 6 mm, knotted, stainless steel wire

D/DH	GL	Н	Ζ	ZF	RPM	Pack.	RO4 0.15 0.006"	RO4 0.25 0.010"	RO4 0.35 0.014"	RO4 0.50 0.020"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
1 6/10 1/4/3/8	65 2 1/2	25 1	1	D	4,500	10	On request	451.458	451.478	On request

End brushes with shank, Ø 6 mm, knotted, steel wire

	D/DH	GL	Н	Ζ	ZF	RPM	Pack.	STH 0.15 0.006"	STH 0.25 0.010"	STH 0.35 0.014"	STH 0.50 0.020"
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
2	19 <i>3/4</i>	72 2 7/8	28 1	6	В	20,000	10	453.238	453.258	453.278	453.298
3	22 7/8	72 2 7/8	28 1	8	В	20,000	10	454.238	454.258	454.278	454.298
4	29 1 1/8	72 2 7/8	28 1	12	В	20,000	10	456.238	456.258	456.278	456.298
5	19 <i>3/4</i>	72 2 7/8	28 1	4	В	20,000	50	On request	On request	452.278.GH*	On request

* Filled with epoxy resin

6 End brushes with shank, Ø 6 mm, knotted, brass-coated	steel	wire
---	-------	------

D/DH	GL	Н	Ζ	ZF	RPM	Pack.		STM 0.25 0.010"	STM 0.35 0.
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			max.			ArtNo.	ArtNo.
19 <i>3/4</i>	72 2 7/8	28 1	6	D	20,000	10		453.758	453.778
22 7/8	72 2 7/8	28 1	8	D	20,000	10		454.758	454.778
29 1 1/8	72 2 7/8	28 1	12	D	20,000	10		456.758	456.778

7 End brushes with shank, Ø 6 mm, knotted, stainless steel wire

D/DH	GL	Н	Ζ	ZF	RPM	Pack.	RO4 0.15 0.006"	RO4 0.25 0.010"	RO4 0.35 0.014"	RO4 0.50 0.020"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
19 <i>3/4</i>	72 2 7/8	28 1	6	В	20,000	10	453.338	453.358	453.378	453.398
22 7/8	72 2 7/8	28 1	8	В	20,000	10	454.338	454.358	454.378	454.398
29 1 1/8	72 2 7/8	28 1	12	В	20,000	10	456.338	456.358	456.378	456.398

Miniature brushes



Miniature brushes

Miniature brushes are suitable for polishing, cleaning, or deburring small surface areas or workpieces. Miniature brushes can remove waste and scale from weld seams or soldered points. These brushes can be used on metal surfaces, steel, aluminium, cast iron, plastic, stone or wood.

Typical fields of application:

- Precision tools
- Precision mechanics
- · Pneumatics and hydraulics
- Electronic components, e.g. circuit boards

Different types of miniature brushes are available, i.e. wheel, cup and end brushes. Available shank diameters: 3 mm, 2.34 mm and 3.17 mm.

The typical filling materials are steel wire, stainless steel wire, brass wire or abrasive filaments. Diamond filaments area available on request.

Stainless steel brushes

For more information on brushing stainless steel, visit www.lessmann.com

Note: Brushes with bristles/goat hair as the filling material achieve ideal results when used with polishing compound.



All miniature brushes are also available with shank Ø 2.34 and 3.17 mm.



Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STH	 Steel wire, high tensile, straight
ROF	= Stainless steel wire, crimped
MES	= Brass wire, crimped
PA	= Polyamide
SIC	= Silicon carbide bristles
AO	= Aluminium oxide bristles









Miniature wheel brushes with shank, Ø 3 mm

									1		
D	А	Н	RPM	Pack.	STH 0.10	ROF 0.10	MES 0.10	SIC 320/0.55	SIC 500/0.46	SIC 800/0.25	AO 320/0.50
mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
16 <i>5/8</i>	2	3	15,000	10	410.221	410.321	410.521	410.871	410.881	410.891	410.871.A0
19 <i>3/4</i>	2	5	12,000	10	410.222	410.322	410.522	410.872	410.882	410.892	410.872.A0
22 7/8	2	6	10,000	10	410.223	410.323	410.523	410.873	410.883	410.893	410.873.A0
D	А	Н	RPM	Pack.	AO 500/0.46	AO 600/0.30	Diamond K400	PA 0.15	Bristles, white	Bristles, black	Goat hair
mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
16 5/8	2	3	15,000	10	410.801	410.891.A0	410.811.DB	410.031	410.001.WB	410.001.SB	410.001.ZH
19 <i>3/4</i>	2	5	12,000	10	410.802	410.892.A0	410.812.DB	410.032	410.002.WB	410.002.SB	410.002.ZH
22 7/8	2	6	10,000	10	410.803	410.893.A0	410.813.DB	410.033	410.003.WB	410.003.SB	410.003.ZH

2 Miniatu	2 Miniature cup brushes with shank, Ø 3 mm													
D	А	Н	RPM	Pack.	STH 0.10	ROF 0.10	MES 0.10	SIC 320/0.55	SIC 500/0.46	SIC 800/0.25	AO 320/0.50			
mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.			
15 <i>5/8</i>	2	5	15,000	10	430.222	430.322	430.522		430.882		430.872.A0			
18 <i>3/4</i>	2	6	15,000	10	430.223	430.323	430.523	430.873	430.883	430.893	430.873.A0			
D	А	Н	RPM	Pack.	AO 500/0.46	AO 600/0.30	Diamond K400	PA 0.15	Bristles, white	Bristles, black	Goat hair			
mm <i>inch</i>			max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.			
15 <i>5/8</i>	2	5	15,000	10	430.802	430.892.A0	430.812.DB	430.031	430.001.WB	430.001.SB	430.001.ZH			
18 <i>3</i> /4	2	6	15,000	10	430.803	430.893.A0	430.813.DB	430.032	430.002.WB	430.002.SB	430.002.ZH			

3 Miniature e	Miniature end brushes with shank, Ø 3 mm													
D	Н	RPM	Pack.	STH 0.10	ROF 0.10	MES 0.10	SIC 320/0.55	SIC 500/0.46	SIC 800/0.25	AO 320/0.50				
mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.				
5 13/64	8	15,000	10	450.221	450.311	450.521	450.871	450.881	450.891	450.871.A0				
D	Η	RPM	Pack.	AO 500/0.46	AO 600/0.30	Diamond K400	PA 0.15	Bristles, white	Bristles, black	Goat hair				
mm <i>inch</i>		max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.				
5 13/64	8	15,000	10	450.801	450.891.A0	450.821.DB	450.031	450.001.WB	450.001.SB	450.001.ZH				

All miniature brushes are also available with shank Ø 2.34 and 3.17 mm.





HAND BRUSHES AND BROOMS



Hand brushes



Old acquaintance

We need them all the time and encounter them everywhere: in the metalworking industry, on construction sites, in everybody's toolbox ... No wonder LESSMANN's full range of hand brushes encompasses all types of filling, from durable steel to the finest brass wire.

Perfect balance

LESSMANN hand brushes unite outstanding quality with low cost thanks to our efficient manufacturing processes with fully automated machines. Also low-priced: custom markings on brushes, made with modern methods, from company logos branded on the surface to EAN barcodes.

ROKI® brake calliper brush

This special brush is for cleaning brake callipers. It can effectively remove tough build-up caused by wearing brakes. This brush is an example of how LESSMANN develops products in collaboration with the industry. It was engineered together with an automotive manufacturer. What is new is the two-component handle, which makes the brush even easier to use. In addition, the brush is of very narrow design, the filling exceedingly strong. This prevents any damage to the sensitive brake seals during cleaning.

The filling on the 182.431 brush tapers towards the tip, making it very stiff. Thanks to its particularly good brushing effect and ergonomic handle, customers also use this brush for many other purposes.

Hand brushes with two-component handles

These brushes meet all demands on modern, high-quality tools with optimised ergonomic features.





Rivet brushes

With their V-shaped filling material, these brushes effectively clean slag and scale from hard-to-reach welds and fillet welds.

Hand brushes with scraper

These brushes are indispensable to painters and bricklayers for brushing and scraping off tough deposits, such as cement splatter, at construction sites.

Hand brushes, heavy duty

The main difference between these brushes and the standard versions are the larger wooden handle and the denser, longer filling.

Universal wire brushes

Multitalented brushes for all kinds of applications, especially in the DIY segment.

Stainless steel brushes

For information on brushing stainless steel, visit www.lessmann.com



Measurements in Inches: $KL = 11^{3/8}$, H = 1, $BL = 5^{1/8}/5^{1/2}$



All standard brushes bear an EAN barcode and the LESSMANN imprint.



All standard brush bodies are made of beechwood and provided with two holes in the end of the brush for hanging it up.

Standard hand brushes



II III II EAN

	Rows		1	2	3	4	5	6
	Filling	Pack.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	ArtNo.
	STA straight 0.35 0.014"	12	100.011	100.021	100.031	100.041	100.051	100.061
	STM crimped ~0.30 0.012"	12		105.421	105.431	105.441	105.451	105.461
	STA crimped 0.20 0.008"	12				102.441		
	STA crimped 0.30 0.012"	12	102.611	102.621	102.631	102.641	102.651	
	ROF crimped 0.15 0.006"	12		104.321	104.331	104.341		
	ROF crimped 0.20 0.008"	12		104.421		104.441	104.451	
2	ROF crimped 0.35 0.014"	12	104.611	104.621	104.631	104.641	104.651	104.661
	ROF straight 0.35 0.014"	12	103.711	103.721	103.731	103.741	103.751	103.761
	RO8 straight 0.30 0.012"	12			105.731	105.741		
	MES crimped 0.15 0.006"	12		107.321	107.331	107.341	107.351	
_	MES crimped 0.25 0.010"	12	107.411	107.421	107.431	107.441	107.451	107.461
3	MES crimped 0.35 0.014"	12	107.611	107.621	107.631	107.641	107.651	107.661
	MES straight 0.35 0.014"	12			106.631	106.641		
	BRO crimped 0.20 0.008"	12			108.331	108.341	108.351	
	BRO crimped 0.40 0.016"	12				108.041		
	PA straight 0.40 <i>0.016"</i>	12			109.431	109.441	109.451	
4	FIB	12				109.741		

Other filling materials and lengths available on request.





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Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STA	=	Steel wire
CTNA		Duese sectoril sta

 $\textbf{STM} \ = \ \text{Brass-coated steel wire}$ **ROF** = Stainless steel wire

RO8 = Stainless steel wire, extremely heat resistant

MES	= Brass wire
BRO	= Bronze wire
PA	= Polyamide
FIB	= Fibre, white

Professional hand brushes



Filling	Rows	KL	KB	BL	Н	Pack.	ArtNo.
ROKI [®] brake calliper brushe	s with two-component handle	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		
STA straight 0.35 <i>0.014"</i>	2 x 12/13	225 <i>9</i>	12 1/2	90 3 1/2	22 7/8	10	182.401
STA crimped 0.30 0.012"	2 x 12/13	225 <i>9</i>	12 1/2	90 3 1/2	22 7/8	10	182.411
STA straight 0.35 0.014"	2 x 12/13	225 <i>9</i>	12 1/2	90 3 1/2	14/22 1/2/7/8	10	182.431*
ROF straight 0.35 0.014"	2 x 12/13	225 9	12 1/2	90 3 1/2	22 7/8	10	182.421
RO4 straight 0.35 <i>0.014"</i>	2 x 12/13	225 <i>9</i>	12/18 <i>1/2/3/4</i>	85 <i>3 ^{3/8}</i>	22 7/8	10	182.441
MES crimped 0.25 0.010"	2 x 12/13	225 <i>9</i>	12 1/2	90 3 1/2	22 7/8	10	182.451
Hand brushes with plastic h	andles (PP)						
STA straight 0.35 0.014"	2	285 11 1/4	20 3/4	130 5 1/8	25 1	10	185.121
STA straight 0.35 0.014"	3	285 11 1/4	26 1	130 5 1/8	25 1	10	185.131
STA straight 0.35 <i>0.014"</i>	4	285 11 1/4	31 1 1/4	130 5 1/8	25 1	10	185.141
STA straight 0.35 0.014"	5	285 11 1/4	31 1 1/4	130 5 1/8	25 1	10	185.151
ROF crimped 0.35 <i>0.014"</i>	Ç ¹ 2	285 11 1/4	20 3/4	130 5 1/8	25 1	10	185.421
ROF crimped 0.35 0.014"	X 3	285 11 1/4	26 1	130 5 1/8	25 1	10	185.431
ROF crimped 0.35 0.014"	<u>त्र</u> ा 4	285 11 1/4	31 1 1/4	130 5 1/8	25 1	10	185.441
ROF crimped 0.35 0.014"	<u>प्र</u> ा 5	285 11 1/4	31 1 1/4	130 5 1/8	25 1	10	185.451
MES straight 0.35 <i>0.014"</i>	2	285 11 1/4	20 3/4	130 5 1/8	25 1	10	185.621
MES straight 0.35 0.014"	3	285 11 1/4	26 1	130 5 1/8	25 1	10	185.631
MES straight 0.35 0.014"	4	285 11 1/4	31 1 1/4	130 5 1/8	25 1	10	185.641
MES straight 0.35 0.014"	5	285 11 1/4	31 1 1/4	130 5 1/8	25 1	10	185.651

 285 | 11 ^{1/4}
 26 | 1
 130 | 5 ^{1/8}
 25 | 1
 6 **ROF** straight 0.35 | 0.014" 3 186.431 10

* The filling tapers towards the tip, making it very stiff $\left[\begin{array}{c} \\ \\ \\ \end{array} \right]^{\mu}$ Suitable for use in the food industry



Special hand brushes



Special hand brushes

_	Filling	Rows	KL	KB	BI	Н	Pack.	ArtNo.
1	Rivet brushes		mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		
	STA straight 0.35 0.014"	3 x 15	290 11 3/8	35 1 1/2	135 5 ^{3/8}	35 1 1/2	12	120.801
	ROF straight 0.35 0.014"	3 x 15	290 11 3/8	35 1 1/2	135 5 ^{3/8}	35 1 1/2	12	120.811
	RO8 straight 0.30 0.012"	3 x 15	290 11 3/8	35 1 1/2	135 <i>5 ^{3/8}</i>	35 1 1/2	12	120.831
	ROF straight 0.35 0.014" with plastic handles \Box	3 x 15	290 11 3/8	31 1 1/4	135 <i>5 ^{3/8}</i>	35 1 1/2	10	185.811
2	Hand brushes with scraper							
	STA straight 0.35 0.014"	4 x 14	290 11 3/8	33 1 1/4	130 5 1/8	25 1	12	120.401
	STA straight 0.35 0.014"	6 x 14	290 11 3/8	38 1 1/2	130 5 1/8	25 1	12	120.601
	ROF straight 0.35 0.014" w. stainless steel scraper	4 x 14	290 11 3/8	33 1 1/4	130 5 1/8	25 1	12	120.412
3	Hand brushes, heavy duty							
	STA straight 0.35 0.014"	2 x 16	290 11 3/8	30 1 1/4	150 <i>6</i>	32 1 1/4	12	136.101
	STA straight 0.35 0.014"	3 x 16	290 11 3/8	35 1 1/2	150 <i>6</i>	32 1 1/4	12	136.102
	STA straight 0.35 0.014"	4 x 15	290 11 3/8	40 1 3/8	150 <i>6</i>	32 1 1/4	12	136.103
	Hand brushes, export models							
4	STA straight 0.35 0.014"	4 x 17	300 <i>12</i>	30 1 1/4	130 5 1/8	25 1	12	122.401
5	STA straight 0.35 0.014"	4 x 19	350 14	30 1 1/4	160 <i>6 ^{3/8}</i>	30 1 1/4	6	122.801
	BRO straight 0.30 0.012"	3 x 19	350 14	25 1	153 6 ^{1/32}	30 1 1/4	6	122.771
6	BRO straight 0.30 0.012"	4 x 19	350 14	30 1 1/4	150 <i>6</i>	30 1 1/4	6	122.821
	BRO straight 0.30 0.012"	5 x 19	350 14	30 1 1/4	153 6 1/32	30 1 1/4	6	122.871
7	Universal wire brushes							
	STM crimped 0.30 0.012"	1	260 10 1/4	10 <i>3/8</i>	135 <i>5 ^{3/8}</i>	28 1	24	056.001
	STA crimped 0.30 0.012"	1	260 10 1/4	10 <i>3/8</i>	135 <i>5 ^{3/8}</i>	28 1	24	056.301
	ROF crimped 0.30 0.012"	1	260 10 1/4	10 <i>3/8</i>	135 <i>5 ^{3/8}</i>	28 1	24	056.501
	MES crimped 0.30 0.012"	1	260 10 1/4	10 3/8	135 5 3/8	28 1	24	056.701



Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

	STA	=	Steel	wire	
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STM = Brass-coated steel wire

ROF = Stainless steel wire

RO4 = Stainless steel wire, premium quality

RO8 = Stainless steel wire, extremely heat

resistant

- **MES** = Brass wire
- **BRO** = Bronze wire

Spark plug brushes



Spark plug brushes

	Filling	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
1	MES crimped 0.15 0.006"	2 x 5	100 4	15 <i>5/8</i>	25 1	15 <i>5/8</i>	12	125.111
111 2	MES crimped 0.15 0.006"	3 x 5/6	150 <i>6</i>	15 <i>5/8</i>	40 1 3/8	15 <i>5/8</i>	12	125.211
III N	STA crimped 0.15 0.006"	3 x 5/6	150 6	15 <i>5/8</i>	40 1 3/8	15 <i>5/8</i>	12	125.201
III N	ROF crimped 0.15 0.006"	3 x 5/6	150 <i>6</i>	15 <i>5/8</i>	40 1 3/8	15 <i>5/8</i>	12	125.231
	MES crimped 0.15 0.006" / PP	3 x 5/6	150 <i>6</i>	15 <i>5/8</i>	40 1 3/8	15 <i>5/8</i>	12	125.221
111 .N	MES crimped 0.15 0.006"	3 x 5/6	150 <i>6</i>	15 <i>5/8</i>	40 1 3/8	15 <i>5/8</i>	12	125.311*
N N	ROF crimped 0.20 0.008"	3 x 5/6	150 <i>6</i>	15 <i>5/8</i>	40 1 3/8	15 <i>5/8</i>	12	125.241
N	PA straight 0.30 0.012"	3 x 5/6	150 <i> 6</i>	15 <i>5/8</i>	40 1 3/8	15 <i>5/8</i>	12	125.251
3	BRO crimped 0.15 0.006"	3 x 5/6	200 <i>8</i>	15 <i>5/8</i>	40 1 3/8	15 <i>5/8</i>	12	132.801
	MES crimped 0.15 0.006"	5 x 8/10	190 1 1/2	25 1	55 2 1/4	18 <i>3/4</i>	12	125.511
4	MES crimped 0.15 0.006" / PP	5 x 8/10	190 1 1/2	25 1	55 2 1/4	12 1/2	12	125.521
5	MES crimped 0.15 0.006"	4 x 6	155 <i>6</i>	22 7/8	40 1 3/8	18 <i>3/4</i>	12	182.331**
	Soldering tip brush, extra dense filli	ing, wooden bo	dy, orange					
∥ N	ROF crimped 0.10 0.004"	3 x 7/8	150 6	15 <i>5/8</i>	39 1 ^{3/8}	9 3/8	12	125.234
	Gas hob brush							
7	STA crimped 0.20 0.008"	3 x 7/8	200 8	25 1	80 3 1/8	23 7/8	10	132.208
	(and an had warnished ** Diretic had							

* Wooden body varnished | ** Plastic body

Spark Plug Brushes

These small brushes are used for all fine brushwork that usually requires thin wire. This product range includes a number of beechwood models of various sizes and filling materials.

Soldering tip brushes

Soldering tip brushes have extra dense and thin filling material. They are ideal for soldering tips, cleaning circuit boards after soldering and many other precision tasks.

Gas hob brush

The soft, yet durable bristles reliably remove grime and light rust without scratching sensitive surfaces. The ergonomic, compact wooden body is easy to grip and has no trouble reaching hardto-access areas. Ideal for cleaning gas hobs and other metal surfaces.

Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume

(see p	age 186).						
STA = Steel wire							
ROF	= Stainless steel wire						
MES = Brass wire							
BRO = Bronze wire							
PA	= Polyamide						
PP = Polypropylene							
ROS	= Horse hair, black						



Fine Scratch Brushes



Fine scratch brushes

	Filling	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
	MES crimped 0.15 0.006"	3	225 <i>9</i>	16 5/8	110 4 3/8	20 3/4	12	126.311
	MES crimped 0.15 0.006"	4	225 <i>9</i>	20 3/4	110 4 3/8	20 3/4	12	126.411
	MES crimped 0.15 0.006"	5	225 9	24 1	110 4 3/8	20 3/4	12	126.511
1	MES crimped 0.15 0.006"	6	225 <i>9</i>	28 1	110 4 3/8	20 3/4	12	126.611
	MES crimped 0.15 0.006"	8	225 <i>9</i>	36 1 1/2	110 4 3/8	20 3/4	12	126.811
	MES crimped 0.08 0.003"	4	220 8 5/8	18 11/16	100 4	20 3/4	12	126.441
	MES crimped 0.10 0.004"	4	225 <i>9</i>	20 3/4	110 4 3/8	20 3/4	12	126.431
	ROF crimped 0.15 0.006"	4	225 9	20 3/4	110 4 3/8	20 3/4	12	126.481
2	STA crimped 0.15 0.006"	4	225 9	20 3/4	110 4 3/8	20 3/4	12	126.401
	RO4 crimped 0.15 0.006"	4	225 <i>9</i>	20 3/4	100 4	20 3/4	12	126.491
3	PA straight 0.30 0.012"	4	225 <i>9</i>	20 3/4	110 4 3/8	20 3/4	12	126.451
4	ROS	4	225 <i>9</i>	20 3/4	110 4 3/8	20 3/4	12	126.472
5	ROF crimped 0.15 <i>0.006"</i>	4	225 9	20 3/4	100 4	20 3/4	12	182.152**
	MES crimped 0.15 0.006"	4	225 <i>9</i>	20 3/4	100 4	20 3/4	12	182.162**
	ROS	4	225 <i>9</i>	20 3/4	100 4	20 3/4	12	182.472**
6	PP straight 0.30 0.012"	4	225 <i>9</i>	20 3/4	100 4 3/8	20 3/4	12	182.172**
	Special brushes							
	MES crimped 0.35 0.014"	4 x 11/12	350 14	22 7/8	77 3	10 <i>3/8</i>	12	182.807**
7	MES crimped 0.35 0.014"	4 x 11/12	400 15 3/4	20 3/4	77 <i>3</i>	10 <i>3/8</i>	12	183.704**
Ĺ	MES crimped 0.35 0.014"	4 x 11/12	450 17 ^{3/4}	22 7/8	77 <i>3</i>	10 <i>3/8</i>	12	182.811**
	MES crimped 0.30 0.012"	5 x 9/8	700 27 1/2	25 1	54 2 1/4	6 1/4	12	183.706**
8	MES crimped 0.35 0.014"	4 x 11/12	350 14	22 7/8	80 <i>3</i>	10 <i>3/8</i>	12	137.701
9	MES crimped 0.30 0.012"	5 x 9	700 27 1/2	25 1	54 2 1/4	6 1/4	12	138.704
	MES crimped 0.30 0.012"	4 x 11/12	450 <i>17 ^{3/4}</i>	22 7/8	80 <i>3</i>	8 5/16	12	138.705
10	MES crimped 0.25 0.010"	2 x 10	200 <i>8</i>	15 <i>5/8</i>	80 <i>3</i>	19 3/4	12	132.701

** Plastic handle $| \sum_{i=1}^{n}$ Suitable for use in the food industry

Fine scratch brushes

Also known as watchmaker or goldsmith brushes, these brushes have a very high filling density. Among other things, they frequently are used to apply solvents or cleaning agents. They are available in various widths.

Special brushes

These brushes were developed and manufactured exactly to customer specifications. They are a good example of the custom product modifications we generally are capable of thanks to the structure and flexibility of LESSMANN's production operations.





Barbecue grill brushes



Barbecue grill brushes

Barbecue grill brushes are excellently suited to regularly cleaning grill grates to remove stubborn, burned, stuck-on food and grease. With the right brush, you can make sure your grate shines like new again.



All-rounder for every grill: the standard barbecue grill brush with stainless steel scraper.

Barbecue grill brushes, curved version, dense

The curved handle makes these barbecue grill brushes even easier to use.

They have dense filling with soft bristles and a stainless steel scraper, meaning they make short work of burned, stuck-on food and grease.

Barbecue grill brushes, straight version, with scraper

With their hard and densely filled bristles, these heavy-duty brushes are particularly well suited to cleaning stubborn grime. Burned-on food and grease can easily be removed with the stainless steel scraper.



All barbecue grill brushes bear an EAN barcode and the LESSMANN imprint.



All barbecue grill brushes feature a convenient hanging hole and are delivered in cut-case packaging.



Scraper, flat









Barbecue grill brushes, crimped wire

Standard, v	with scraper						
KL	KB	Н	Rows	BL	Scraper	Pack.	ROF 0.35
mm <i>incl</i>	h mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>			ArtNr.
1 290 <i>11</i> ³	33 1 1/4	25 1	4	130 5 1/8	flat	6	120.413
2 290 11 ³	33 1 1/4	25 1	4	130 5 1/8	round	8	120.423
Curved ver	sion, dense, with s	craper					
KL	KB	Н	Rows	BL	Scraper	Pack.	ROF 0.20
mm <i>incl</i>	h mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>			ArtNr.
3 250 <i>10</i>	25 1	23 7/8	3	90 3 1/2	round	12	120.433
4 250 10	38 1 1/2	23 7/8	4	90 3 1/2	round	8	120.443
Straight ve	rsion, with scraper						
KL	KB	Н	Rows	BL	Scraper	Pack.	ROF 0.30
mm <i>incl</i>	h mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>			ArtNr.
5 290 11 ³	33 1 1/4	20 3/4	5	90 3 1/2	round	12	135.455
6 500 <i>20</i>	50 <i>2</i>	20 3/4	9	90 3 1/2	round	9	138.469

Art. Nos. in bold are available ex warehouse.Art. Nos. in italics require a minimum order volume(see page 186).ROF = Stainless steel wire



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Special models



Hand brushes, rectangular and violin Extremely sturdy: strong, universal brushes with dense wire filling.

Hand brushes with top handle

The wooden body is pointed to the front; the plastic handle nailed onto it. The model 140.901 brush has an intermediate base that makes it possible to adjust the hardness of the brush.

These special models are mainly ordered by our export customers.

Brushes for removing wet storage stain

Galvanised surfaces are intended to provide protection from corrosion. After workpieces have been galvanised, wet weather conditions can often trigger chemical reactions that cause wet storage stain.

Thanks to the special bronze wire used for the brush filling, spots affected by wet storage staining can be cleaned effectively without damaging the galvanised finish.

Radiator brushes

With their narrow, long shape, these brushes can be used to brush out hard-to-reach spots on radiators.

Staining brushes

Staining brushes are used to prepare wood for treatment. With their fibres and bronze wires, these brushes are impervious to all commercial alkaline solutions. The 140.901 model brush has an adjustable intermediate base that makes it possible to adjust the hardness of the brush. With the 144.701 model brush, any raised wood fibres remaining after staining can be smoothed and polished with the integrated leather strips.

File cleaners

We offer brushes for cleaning wood and metal files in several sizes and with different types of file card. The file card is glued onto the wooden body.

File card, in rolls

We also provide file card in rolls by the metre, or as individual units.

Bricklayer's brushes

All models have a jute or plastic strap.

Plasterer's brushes

This beechwood tool, with its hardened steel pins, is perfect for roughening and structuring plaster.





Art. Nos. in **bold** are available ex warehouse. Art. Nos. in italics require a minimum order volume

(see page 186).
STA = Steel wire
STM = Brass-coated steel wire
BRO = Bronze wire



Filling	Rows	KL	KB	BL	Н	Pack.	ArtNo.
Hand brushes, rectangular and violin		mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		
STA straight 0.35 0.014"	6 x 19	185 7 1/4	57 2 1/4	175 7	30 1 1/4	12	140.201
STA straight 0.35 <i>0.014"</i>	5	200 <i>8</i>	60 2 ^{3/8}	190 7 1/2	35 1 1/2	16	141.231
STM straight 0.35 0.014"	5	200 8	55 2 1/4	170 <i>6 ^{5/8}</i>	40 1 3/8	36	140.641
STA crimped ca. 0.20 0.008"	5	127 <i>5</i>	50 <i>2</i>	110 4 3/8	23 7/8	5	152.208
STA straight ca. 0.35 0.014"	6	200 <i>8</i>	50 <i>2</i>	195 7 5/8	26 1	5	153.108
Hand brushes with strap							
STA straight 0.50 <i>0.020"</i>	7	200 8	70 2 ^{3/4}	185 7 1/4	35 1 1/2	12	141.421
Hand brushes with top handle							
STA straight ca. 0.35 0.014"	5	225 9	55 2 1/4	200 <i>8</i>	38 1 1/2	16	140.901*
STM crimped 0.35 0.014"	5	225 9	55 2 1/4	200 <i>8</i>	38 1 1/2	16	140.811
Hand brushes for removing wet storage s	tain						
BRO crimped 0.08 0.003"	11 x 18	120 4 3/4	70 2 ^{3/4}	110 4 3/8	14 4/7	4	152.811

* With intermediate base

Special models



Radiator brushes

	Filling	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
1	STA straight 0.25 <i>0.010"</i>	3 x 13	420 16 1/2	20 3/4	115 4 1/2	20 3/4	12	121.111*
2	STA straight 0.25 0.010"	3 x 13	420 16 1/2	20 3/4	115 4 1/2	20 <i>3/4</i>	12	121.211**

* Wooden body, curved | ** Wooden body, straight

Staining brushes							
Filling	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
MES crimped 0.15 0.006"	7	150 <i>6</i>	50 <i>2</i>	140 5 1/2	20 3/4	12	144.001
BRO crimped 0.15 0.006"	7	150 <i> 6</i>	50 <i>2</i>	140 5 1/2	20 3/4	12	144.011
5 BRO 0.15 0.006" / FIB	7	150 <i> 6</i>	50 <i>2</i>	140 5 1/2	20 3/4	12	144.021
BRO crimped 0.15 0.006"	7	180 7	60 2 ^{3/8}	170 6 5/8	20 <i>3/4</i>	12	144.111
BRO crimped 0.15 0.006"	6	150 <i> 6</i>	50 <i>2</i>	130 5 1/8	20 <i>3/4</i>	12	144.211***
BRO crimped 0.15 0.006"	6	180 7	60 2 3/8	160 <i>6 ^{3/8}</i>	15 <i>5/8</i>	12	144.411

*** \	Nith	intermediate	base
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Wax polishing brush							
Filling	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
8 Leather + FIB	3/7	175 6 ^{7/8}	60 2 3/8	160 <i>6</i> ^{3/8}	20 3/4	12	144.701



Promoting sustainable forest management www.pefc.org

Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

STA	= Steel wire
ROF	= Stainless steel wire
MES	= Brass wire
BRO	= Bronze wire
FIB	= Fibre, white
PVC	= Polyvinyl chloride







File card	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	Pack.	ArtNo.
STA 0.30 <i>0.012</i> "	210 8 1/4	25 1	100 4	12	037.101
STA 0.30 0.012"	250 <i>10</i>	40 1 3/8	115 4 1/2	12	037.201
STA 0.30 <i>0.012</i> "	250 <i>10</i>	40 1 3/8	115 4 1/2	100	037.200
ROF 0.30 <i>0.012"</i>	250 <i>10</i>	40 1 3/8	115 4 1/2	12	037.221
2 ROF 0.60	170 <i>6</i> ^{3/4}	30 1 1/4	24 1	20	037.710

3	File card
3	File card

Filling, without interval	STA 0.30 width 25	STA 0.30 width 38	STA 0.30 width 51	ROF 0.30 width 38
	ArtNo.	ArtNo.	ArtNo.	ArtNo.
	000.311*	000.321*	000.331*	000.323*

Bricklayer's brushes with strap							
Filling	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
4 STA straight 0.25 <i>0.010"</i>	9	210 8 1/4	100 4	200 <i>8</i>	35 1 1/2	12	142.101
5 MES crimped 0.20 0.008" / PVC	9	210 8 1/4	95 <i>3 ^{3/4}</i>	200 <i>8</i>	20 3/4	12	142.211**

* Indicate desired length. | ** Wooden body, varnished

	Plasterer's brushes with strap						
-	Filling	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
6	86 steel pins, hardend	190 7 1/2	97 3 3/4	165 6 1/2	16 <i>5/8</i>	12	061.101

Brooms, scrub brushes and dusters



Brooms and scrub brushes

Brooms and scrub brushes are used in industrial and commercial businesses of all kinds, as well as at construction sites.

The most common brooms and scrub brushes are shown here. All models have a hole for the broom handle.





Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186)

(see page 100).
STA = Steel wire
ROF = Stainless steel wire, crimped
MES = Brass wire
PP = Polypropylene
ROS = Horse hair
BRO = Bronze wire

Duster

Dusters of different types and with various filling materials are available depending on your application and environment.

Dusters with wire filling are good for coarse, slightly stubborn grime, because the wires give only slightly.

Our duster with polypropylene filling (straight plastic fibres) is easy to clean, meaning it will not dirty or scratch other surfaces. Polypropylene absorbs very little water, so the duster is also effective in damp conditions.

Great dusters to specifications

In addition to the duster models shown here, we also manufacture special designs with filling materials and heights to your specifications.





Brooms, flat wooden stock, with handle hole, Ø 23 mm

Filling	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
STA straight approx. 0.50 0.020"	6 x 20/21	300 12	70 2 3/4	330 <i>13</i>	70 2 3/4	12	147.201
ROF straight approx. 0.50 0.020"	6 x 20	300 12	70 2 3/4	330 <i>13</i>	70 2 3/4	12	147.261

Brooms, raised wooden stock, with handle hole, Ø 23 mm

Fillin	ng	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
2 STA	straight approx. 0.50 0.020"	6 x 20/21	300 12	70 2 3/4	330 <i>13</i>	70 2 ^{3/4}	12	146.201
3 BRO	D straight approx. 0.40 <i>0.016"</i>	6 x 20/21	300 <i>12</i>	70 2 3/4	320 12 ^{51/64}	55 2 ^{1/8}	12	146.270

Scrub brushes, with handle hole, Ø 23 mm

	Filling	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
	STA straight approx. 0.35 0.014"	6 x 16/17	220 8 5/8	60 2 ^{3/8}	225 9	35 1 1/2	12	148.101
4	ROF straight approx. 0.35 0.014"	6 x 16/17	220 8 5/8	60 <i>2 ^{3/8}</i>	225 9	35 1 1/2	12	148.161
	MES crimped 0.25 0.010"	6 x 16/17	220 8 5/8	60 2 ^{3/8}	225 <i>9</i>	25 1	12	148.141
5	BRO straight 0.40 0.016"	6 x 16/17	220 8 5/8	60 2 3/8	225 9	40 1	12	148.170

	Dusters							
	Filling	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
6	Artificial COCO, long version	4	430 17	40 1 3/8	165 6 1/2	70 2 ^{3/4}	20	124.402
7	MES crimped 0.25 0.010"	4	320 12 1/2	35 1 1/2	180 7	40 1 3/8	12	124.121
8	BRO crimped 0.30 0.012"	4	320 12 1/2	35 1 1/2	170 <i>6</i> ^{3/4}	40 1 3/8	12	124.181
9	STA straight approx. 0.25 0.010"	4	320 12 1/2	35 1 1/2	180 7	60 2 ^{3/8}	12	124.101
10	ROS	6	300 12	43 1 3/4	165 6 1/2	50 <i>2</i>	20	124.301*
11	PP	4	320 12 1/2	35 1 1/2	175 6 7/8	70 2 ^{3/4}	12	124.801
12	PP long version	4	450 17 3/4	33 1 1/4	165 6 1/2	70 2 ^{3/4}	12	124.841
* 14/0	odan bady yarnishad							

* Wooden body, varnished

Weed brushes and weed brooms



Lawnmower brush

With this brush, you can effortlessly clean the underside and blades of your lawnmower after cutting grass. The convenient plastic scraper on the top removes stubborn, caked-on grass without dulling the edges of the cutting blades. With the PVC filling, you can then easily sweep the rest of the grass out of the housing.

Weed brushes

This brush, with its V-shaped filling, is ideal for removing moss and weeds in joints and along edges of pavements, driveways and cobbled surfaces.

With its specially designed handle, you can perform tasks effectively and ergonomically. Avoid stooping and protect your back while still sweeping firmly and accurately.

With its angled, crossed filling, this brush makes it possible to clean hard-to-reach corners and edges.

All standard brushes bear an EAN barcode and the LESSMANN imprint.



Weed broom

Like our weed brushes, the weed broom is for outdoor use.

It is designed for cleaning moss and weeds off terrace planking and paving stones. This effective tool with deep-cleaning effect allows you to work efficiently and cleanly without any stooping. High-quality, brass-coated steel bristles guarantee a long service life and offer familiar LESSMANN quality, Made in Germany.



Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

STA = Steel wire
STM = Brass-coated steel wire
PVC = Polyvinyl chloride




1 Lawnmower brush							
Filling	Rows	KL mm <i>inch</i>	KB mm <i>inch</i>	BL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
PVC straight 0.70 mm 0.027"	4+1 x 10	290 11 3/8	38 1 1/2	105 1 1/8	50 6	8	120.451

EAN	Weed brushes, with handle hole, Ø 23 mm													
		Filling	KL	KB	Н	Rows	Pack.	ArtNo.						
	Without handle		mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>									
2		STM 0.35 0.014"	100 4	35 1 1/2	36 1 1/2	3	25	151.511						
2		Filling angled and crossed in working direction												
3		STA 0.35 0.014" with scraper	100 4	35 1 1/2	42 1 5/8	3	25	151.109						
	With handle, 1400 n	nm long, Ø 28 mm												
4		STA 0.35 <i>0.014"</i> with scraper	100 4	35 1 1/2	36 1 1/2	3	24	151.992.07*						
		STM 0.35 0.014"	100 4	35 1 1/2	36 1 1/2	3	30	151.995.07*						
		Filling angled and crossed in working direction												

EAN Weed broom, with handle hole, Ø 23 mm

Filling	KL	KB	Н	Rows	Pack.	ArtNo.
Without handle	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			
STM 0.50 <i>0.020"</i>	140 5 1/2	60 2 ^{3/8}	70/60 2 3/4 /2 3/8	10/9	16	152.510
With handle, 1400 mm long, Ø 28 mm						
STM 0.50 <i>0.020"</i>	140 5 1/2	60 2 3/8	70/60 2 3/4 /2 3/8	10/9	12	152.995.07*

* Sold only in full packaging units.





INTERIOR BRUSHES



Microabrasive interior brushes





Microabrasive interior brushes, abrasive filaments

Interior brushes with galvanised twisted wire and single spiral. Thanks to their aluminium oxide or silicon carbide bristles, these brushes are more versatile than conventional interior brushes.

Interior brushes with abrasive filaments are particularly suited to deburring bore holes, cross bores and O-ring recesses in complex workpieces, and to polishing and cleaning nozzles and small bore holes.

With their flexible bristles, these brushes mould to the contour of a bore in a workpiece to get into hard-to-reach spots. The abrasive filaments also act on the sides, making it possible to round the edges on intersecting bores.

LESSMANN also supplies brushes with **diamond** filling for use on very hard materials.



Interior brushes, steel wire

Interior brushes with steel wire filling are used for descaling, deburring or cleaning e.g.:

- Cross bores
- Grooves
- Blind holes
- Through-bores

The brushes can be machine-powered or used manually.

Contact our Technical Service specialists, who will help you find the right solutions even for special applications. Thanks to fully automated production, LESSMANN can offer consistently high quality at reasonable prices.

Use with machines

When using machine-powered interior brushes, be sure to adhere to the maximum specified speed. Only use a brush at maximum RPM if the brush is clamped to a depth of at least 10 mm and inserted in the respective workpiece before it begins to rotate. **Brushes should rotate in the clockwise direction**.

Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

	· .	5	
AO		=	Aluminium oxide bristles
VV			Comparis with

KK = Ceramic grit	
--------------------------	--



Interior brushes are also available with special contours, e.g. a **layer cut**.



Microabr	Microabrasive interior brushes IBE, aluminium oxide bristles											
D	GL	А	SD	RPM	Pack.			AO 600/0.30	AO 1000/0.25			
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.				ArtNo.	ArtNo.			
3.2 1/8	125 5	25 1	1.5 1/16	800	10			541.084	540.067			
4.2 11/64	125 5	25 1	2.2 <i>3/32</i>	1,000	10			541.045	540.068			
4.8 3/16	125 <i>5</i>	25 1	2.2 <i>3/32</i>	1,000	10			541.083	540.069			
5.5 7/32	125 <i>5</i>	25 1	2.2 <i>3/32</i>	1,000	10			541.079	540.070			
6.6 17/64	125 <i>5</i>	25 1	2.5 <i>3/32</i>	1,000	10			541.037	540.071			
8.2 21/64	125 <i>5</i>	25 1	3.2 1/8	2,000	10			541.076	540.072			
9.8 25/64	125 <i>5</i>	25 1	3.2 1/8	2,000	10			541.077	540.073			
11.5 29/64	125 <i>5</i>	25 1	3.7 5/32	2,000	10			541.085	540.074			
13 <i>33/64</i>	125 <i>5</i>	25 1	3.7 5/32	2,000	10			541.087	540.075			
16 5/8	125 <i>5</i>	25 1	3.7 5/32	2,000	10			541.089	540.076			
17.5 11/16	125 <i>5</i>	25 1	4.7 3/16	2,000	10			541.039				
20 51/64	125 <i>5</i>	25 1	4.7 3/16	2,000	10			541.093	540.077			
25 1	125 <i>5</i>	25 1	4.7 3/16	2,000	10			541.095	540.078			





You can find our **enquiry forms** in the respective category at: lessmann.com/downloads/?lang=en or in this catalogue from page 181

Microabrasive interior brushes



Microabrasive interior brushes IBE, silicon carbide bristles

D	GL	A	SD	RPM	Pack.	SIC 120/0.6	SIC 320/0.6/**0.3	SIC 1000/0.25
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.
1.2 3/64	100 4	12 <i>15/32</i>	0.7 1/32	500	10			545.200.12*
1.9 5/64	100 4	18 4 <i>5/64</i>	0.7 1/32	500	10			545.200.19
2.2 3/32	100 4	18 4 <i>5/64</i>	0.7 1/32	1,000	10			545.200.22
2.2 3/32	100 4	18 4 <i>5/64</i>	1.0 3/64	1,000	10		543.200.22**	
2.6 7/64	100 4	25 1	1.0 3/64	1,000	10		543.200.26**	545.200.26
3.2 1/8	100 4	25 1	1.7 1/16	1,000	10		543.200.32**	545.200.32
4.2 11/64	125 5	25 1	2.2 3/32	1,000	10	541.200.42	543.200.42**	545.200.42
5.5 7/32	125 5	25 1	2.2 3/32	1,000	10	541.200.55	543.200.55**	545.200.55
6 15/64	125 5	65 2 %16	3.0 1/8	1,500	10	541.200.60	543.200.60	545.200.60
8 5/16	125 5	65 2 %	3.0 1/8	1,500	10	541.200.80	543.200.80	545.200.80
10 25/64	125 5	65 2 %16	3.7 9/64	2,000	10	541.201.00	543.201.00	545.201.00
13 <i>33/64</i>	125 5	65 2 %	3.7 9/64	2,000	10	541.201.30	543.201.30	545.201.30
16 <i>5/8</i>	125 5	65 2 %16	5.2 13/64	2,000	10	541.201.60	543.201.60	545.201.60
19 <i>3/4</i>	125 5	65 2 %	5.2 13/64	2,000	10	541.201.90	543.201.90	545.201.90
20 51/64	125 5	65 2 %16	5.7 7/32	2,000	10	541.202.00	543.202.00	
22 7/8	125 5	65 2 %	5.7 7/32	2,000	10	541.202.20	543.202.20	545.202.20
25 1	125 <i>5</i>	65 2 %	5.7 7/32	2,000	10	541.202.50	543.202.50	545.202.50
28 1 7/64	125 5	65 2 %	5.7 7/32	2,000	10	541.202.80	543.202.80	545.202.80
30 1 3/16	125 5	65 2 %	5.7 7/32	2,000	10	541.203.00	543.203.00	545.203.00
32 1 17/64	125 5	65 2 9/16	5.7 7/32	2,000	10	541.203.20	543.203.20	545.203.20
38 1 1/2	125 5	65 2 %	5.7 7/32	2,000	10	541.203.80		

* Type IB: with straight/clipped off tip

Use with machines

When using machine-powered interior brushes, be sure to adhere to the maximum specified speed. Only use a brush at maximum RPM if the brush is clamped to a depth of at least 10 mm and inserted in the respective workpiece before it begins to rotate. **Brushes should rotate in the clockwise direction**.



STH	= Steel wire, high tensile, straight	
ROH	= Stainless steel wire, high tensile	
MES	= Brass wire	
PA	= Polyamide	
SIC	= Silicon carbide bristles	



1

Interior bruches IDE on a

1 Micro	abrasive inte	rior brushes	IBE, ceramic g	rit				
D	GL	А	SD	RPM	Pack.		KK 120/0,60	KK 320/0,60
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.			ArtNr.	ArtNr.
10 <i>13/32</i>	125 <i>5</i>	65 2 ^{9/16}	3.7 <i>5/32</i>	2,000	10		541.2C1.00	543.2C1.00
13 1/2	125 <i>5</i>	65 2 ^{9/16}	3.7 <i>5/32</i>	2,000	10		541.2C1.30	543.2C1.30
16 <i>5/8</i>	125 <i>5</i>	65 2 ^{9/16}	5.2 13/64	2,000	10		541.2C1.60	543.2C1.60
20 25/32	125 <i>5</i>	65 2 ^{9/16}	5.7 7/32	2,000	10		541.2C2.00	543.2C2.00
25 1	125 <i>5</i>	65 2 9/16	5.7 7/32	2,000	10		541.2C2.50	543.2C2.50

2 Interio	or prusnes ib	E, encapsulate	d			
D	GL	А	SD	RPM max.	Pack.	STA 0,15 0.
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm	min ⁻¹		ArtNr.
7 1/4	125 <i>5</i>	65 21/2	2,8	1.000	10	548.304.K
9 3/8	125 <i>5</i>	65 21/2	2,8	900	10	548.305.K
13 33/64	125 <i>5</i>	65 21/2	2,8	900	10	On request
15 19/32	125 5	65 21/2	2,8	900	10	On request

Interior brushes



Interior brushes IBH, steel wire, stainless steel wire

D	GL	A	SD	RPM	Pack.	STH 0.12 0.005"	STH 0.20 0.008"	ROH 0.12 0.005"	ROH 0.20 0.008"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
6 15/64	90 3 1/2	25 <i>1</i>	3.0 1/8	3,500	10	564.220.60			
8 5/16	90 <i>3 ¹/</i> ₂	25 1	3.3 1/8	3,500	10	564.220.80			
10 25/64	90 <i>3 ¹/</i> ₂	25 <i>1</i>	3.8 5/32	3,500	10	565.321.00	565.341.00	565.521.00	
13 33/64	90 3 ¹ / ₂	25 1	3.8 5/32	3,500	10	565.321.30	565.341.30	565.521.30	
16 5/8	90 <i>3 ¹/</i> ₂	25 <i>1</i>	3.8 5/32	3,000	10	565.321.60	565.341.60	565.521.60	565.541.60
19 3/4	90 <i>3 ¹/</i> ₂	25 1	3.8 5/32	3,000	10	565.321.90	565.341.90	565.521.90	565.541.90
20 51/64	90 3 1/2	25 <i>1</i>	3.8 5/32	3,000	10		565.342.00		565.542.00
21 53/64	90 3 1/2	25 1	3.8 5/32	3,000	10	565.322.10	565.342.10		
24 15/16	90 3 1/2	25 1	3.8 5/32	3,000	10	565.322.40			
25 1	90 3 1/2	25 1	3.8 5/32	3,000	10	565.322.50	565.342.50	565.522.50	565.542.50
29 1 ⁹ / ₆₄	90 3 1/2	25 1	3.8 5/32	3,000	10	565.322.90	565.342.90		565.542.90
32 1 17/64	90 3 1/2	25 1	3.8 5/32	3,000	10	565.323.20	565.343.20		565.543.20

Interior brushes IBH, brass wire and polyamide

						2		3
D	GL	А	SD	RPM	Pack.	MES 0.15 0.006"	MES 0.20 0.008"	PA 0.30 0.012"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.
8 5/16	90 3 1/2	25 1	3.2 1/8	3,500	10	565.730.80		
10 25/64	90 3 1/2	25 1	3.8 5/32	3,500	10	565.731.00		565.061.00
13 33/64	90 3 1/2	25 1	3.8 5/32	3,500	10	565.731.30		565.061.30
16 5/8	90 3 1/2	25 1	3.8 5/32	3,000	10	565.731.60		565.061.60
20 51/64	90 3 1/2	25 1	3.8 5/32	3,000	10		565.742.00	565.062.00
25 1	90 3 1/2	25 1	3.8 5/32	3,000	10		565.742.50	565.062.50

Stainless steel brushes For information on brushing stainless steel, visit www.lessmann.com



Interior brushes IBE, steel wire

D	GL	А	SD	RPM	Pack.	STH 0.12 0.005"	STH 0.20 0.008"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm	max.		ArtNr.	ArtNr.
10 25/64	90 3 1/2	25 1	2.9	2,500	10	569.321.00	
13 33/64	90 <i>3 ¹/</i> ₂	25 1	4.1	2,500	10	569.321.30	
16 5/8	90 <i>3 ¹/</i> ₂	25 1	4.7	2,500	10	569.321.60	
19 ³ / ₄	90 <i>3 ¹/</i> ₂	25 1	5.7	2,500	10		569.341.90
25 1	90 <i>3 ¹/</i> ₂	25 1	5.7	2,500	10		569.342.50
32 1 1/4	90 3 ¹ / ₂	25 1	5.7	2,500	10		569.343.20

2 Interior brushes IB with bent tip, stainless steel wire

D	GL	A	SD	RPM	Pack.	ROF 0.12 0.005"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm	max.		ArtNr.
15.8 ⁵ / ₈	200 <i>8</i>	50 <i>2</i>	3.7	500	200	On request

- **STH** = Steel wire, high tensile, straight
- **ROH** = High-tensile stainless steel wire
- **ROF** = Stainless steel wire
- **MES** = Brass wire
- PA = Polyamide
- **SIC** = Silicon carbide bristles



Flexible honing brushes



Flexible honing brushes

Honing brushes from Lessmann are used to work on the insides of tubes, bores and cylinder walls. They are equally suitable for deburring, grinding, cleaning and surface finishing.

On account of the elasticity and flexibility of the filling material, cross bores, openings and channels can be deburred in a single pass.

Using honing brushes also results in a crosshatch finish, achieved by the simultaneously rotating and back-and-forth motion of the brush during processing. This finish reduces friction and promotes more uniform distribution of lubricant on the surface.

Use with machines

When using machine-powered interior brushes, be sure to adhere to the maximum specified speed. Only use a brush at maximum RPM if the brush is clamped to a depth of at least 10 mm and inserted in the respective workpiece before it begins to rotate. **Brushes should rotate in the clockwise direction**.



Attention!

When using honing brushes, we recommend working with a suitable lubricant at all times (grease or drilling emulsion).



Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

SIC = Silicon carbide bristles



Example of the cross-hatch finish achieved by honing.



Flexible honing brushes IBFH, silicon carbide bristles

Dmax. bore ØGLASDRPMPack.SIC K120SIC K180mminchmminchmminchmmmax.ArtNr.ArtNr. 5.5 $3'_{16}$ 5 $3'_{16}$ 200 8 40 1 1_{200} 1 $591.210.65$ $591.310.65$ 6.5 $1'_{4}$ 5.5 $3'_{16}$ 200 8 40 1 $9'_{16}$ 2.5 $1,200$ 1 $591.210.65$ $591.310.65$ 7 $1'_{4}$ 6 $1'_{4}$ 200 8 40 1 $9'_{16}$ 2.5 $1,200$ 1 $591.210.70$ $591.310.65$ 8 $9'_{16}$ 7 $1'_{4}$ 200 8 50 2 3.2 $1,200$ 1 $591.210.70$ $591.310.80$ 9 $3'_{8}$ 8 $5'_{16}$ 200 8 50 2 3.6 $1,200$ 1 $591.210.80$ $591.310.80$ 9 $3'_{8}$ 8 $5'_{16}$ 200 8 50 2 3.6 $1,200$ 1 $591.210.80$ $591.310.80$ 10 $3'_{8}$ 9 $3'_8$ 200 8 50 2 3.6 $1,200$ 1 $591.211.00$ $591.311.90$ 11 $7'_{16}$ 10 $3'_8$ 200 8 60 $2^3/_8$ 3.6 $1,200$ 1 $591.211.20$ $591.311.20$ 13 $1'_2$ 11 $1'_{16}$ 200 8 60 $2^3/_8$ 3.6 <
$5.5 {}^{3}/_{16}$ $5 {}^{3}/_{16}$ $200 8$ $40 1 {}^{9}/_{16}$ 2.1 $1,200$ 1 $591.210.65$ $591.310.55$ $6.5 {}^{1}/_{4}$ $5.5 {}^{3}/_{16}$ $200 8$ $40 1 {}^{9}/_{16}$ 2.5 $1,200$ 1 $591.210.65$ $591.310.65$ $7 {}^{1}/_{4}$ $6 {}^{1}/_{4}$ $200 8$ $40 1 {}^{9}/_{16}$ 2.5 $1,200$ 1 $591.210.70$ $591.310.70$ $8 {}^{5}/_{16}$ $7 {}^{1}/_{4}$ $200 8$ $50 2$ 3.2 $1,200$ 1 $591.210.80$ $591.310.80$ $9 {}^{3}/_{8}$ $8 {}^{5}/_{16}$ $200 8$ $50 2$ 3.6 $1,200$ 1 $591.210.90$ $591.310.90$ $10 {}^{3}/_{8}$ $9 {}^{3}/_{8}$ $200 8$ $50 2$ 3.6 $1,200$ 1 $591.211.00$ $591.311.00$ $11 {}^{7}/_{16}$ $10 {}^{3}/_{8}$ $200 8$ $60 2 {}^{3}/_{8}$ 3.6 $1,200$ 1 $591.211.00$ $591.311.00$ $11 {}^{7}/_{16}$ $10 {}^{3}/_{8}$ $200 8$ $60 2 {}^{3}/_{8}$ 3.6 $1,200$ 1 $591.211.20$ $591.311.20$ $13 {}^{1}/_{2}$ $12 {}^{1}/_{2}$ $200 8$ $60 2 {}^{3}/_{8}$ 3.6 $1,200$ 1 $591.211.30$ $591.311.30$ $15.5 {}^{5}/_{8}$ $13 {}^{1}/_{2}$ $200 8$ $60 2 {}^{3}/_{8}$ 3.6 $1,200$ 1 $591.211.80$ $591.311.80$ $15.5 {}^{5}/_{8}$ $13 {}^{1}/_{16}$ $200 8$ $60 2 {}^{3}/_{8}$ 4.6
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20 ¹³ / ₁₆ 18 ¹¹ / ₁₆ 200 8 60 2 ³ / ₈ 4.6 1,200 1 591.212.00 591.312.00
22 ⁷ / ₈ 20 ¹³ / ₁₆ 200 8 70 2 ³ / ₄ 4.6 1,200 1 591.212.20 591.312.20
25 1 22 ⁷ / ₈ 200 8 70 2 ³ / ₄ 4.6 1,200 1 591.212.50 591.312.50
27 1 ¹ / ₁₆ 24 ¹⁵ / ₁₆ 200 8 70 2 ³ / ₄ 5.1 1,200 1 591.212.70 591.312.70
28 1 1/8 25 1 200 8 70 2 3/4 5.1 1,200 1 591.212.80 591.312.80
30 1 ³ / ₁₆ 27 1 ¹ / ₁₆ 200 8 70 2 ³ / ₄ 5.1 1,200 1 591.213.00 591.313.00
32 1 1/4 29 1 1/8 200 8 70 2 3/4 5.1 1,200 1 591.213.20 591.313.20
35 1 ³ / ₈ 32 1 ¹ / ₄ 200 8 70 2 ³ / ₄ 5.7 1,200 1 591.213.50 591.313.50
38 1 ¹ / ₂ 35 1 ³ / ₈ 200 8 70 2 ³ / ₄ 5.7 1,200 1 591.213.80 591.313.80
41 1 5/8 38 1 1/2 200 8 70 2 3/4 5.7 800 1 591.214.10 591.314.10
45 1 ³ / ₄ 41 1 ⁵ / ₈ 200 8 70 2 ³ / ₄ 5.7 800 1 591.214.50 591.314.50
48 1 ⁷ / ₈ 45 1 ³ / ₄ 200 8 70 2 ³ / ₄ 5.7 800 1 591.214.80 591.314.80
51 2 48 1 ⁷ / ₈ 200 8 70 2 ³ / ₄ 6.5 800 1 591.215.10 591.315.10
54 2 1/8 51 2 200 8 70 2 3/4 6.5 800 1 591.215.40 591.315.40
57 2 1/4 54 2 1/8 200 8 70 2 3/4 7.3 800 1 591.215.70 591.315.70
60 2 ³ / ₈ 57 2 ¹ / ₄ 200 8 70 2 ³ / ₄ 7.3 800 1 591.216.00 591.316.00
64 2 1/2 60 2 3/8 200 8 70 2 3/4 7.3 800 1 591.216.40 591.316.40

Cylinder brushes



Cylinder brushes

For manually cleaning and deburring tubes, bores, etc. Cylinder brushes are also available with other dimensions and materials. When ordering, be sure to indicate: total length, filling length, filling material, diameter, and quantity.

Cylinder brushes, flat filaments

These brushes with flat filaments and thin, crimped steel wire are ideal for cleaning hard-to-reach areas. A typical application is removing insulation debris from grooves in stators and electric motors.

Stainless steel brushes

For information on brushing stainless steel, visit www.lessmann.com

Ы

Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume

(see page 186).

STA	=	Steel wire
ROF	=	Stainless steel wire
MES	=	Brass wire
PA	=	Polvamide

5	Cylinder	brushes	with	loop	IBZ	(flat	filaments)	
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D	GL	А	Pack.	STA 0,15	STA 0,20
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		ArtNo.	ArtNo.
4 x 10 <i>5/32 x 25/64</i>	350 14	100 4	10	559.810	
7 x 10 9/32 x 25/64	350 14	100 4	10	559.806	
8 x 12 5/16 x 15/32	350 14	100 4	10		559.802
8 x 15 5/16 x 19/32	350 14	100 4	10		559.803
10 x 18 25/64 x 45/64	350 14	100 4	10		559.804
10 x 22 25/64 x 7/8	350 14	100 4	10		559.805
12 x 26 15/32 x 1 ^{1/32}	350 14	100 4	10		559.807

6 Cylinder brushes with loop IBZ, bronze filling, brass fittings (non-sparking)

D	GL	Δ	Pack.	BRO 0,
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	T dett.	ArtNo
10 25/64	330 13 ^{3/16}	100 4	10	542.034
20 51/64	330 13 ^{3/16}	100 4	10	543.00
35 1 ^{3/8}	330 13 ^{3/16}	100 4	10	543.92



Cylinder brushes with loop IBZ

				1	2	3	4
D	GL	A	Pack.	STA	ROF	MES	PA
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		ArtNo.	ArtNo.	ArtNo.	ArtNo.
3 1/8	300 <i>12</i>	100 4	10	542.381	542.541	542.741	542.881
4 5/32	300 <i>12</i>	100 4	10	542.351	542.508	542.740	542.823
5 13/64	300 <i>12</i>	100 4	10	542.347	542.538	542.739	542.822
6 15/64	300 <i>12</i>	100 4	10	542.301	542.501	542.701	542.801
8 5/16	300 <i>12</i>	100 4	10	542.302	542.502	542.702	542.802
10 25/64	300 <i>12</i>	100 4	10	542.303	542.503	542.703	542.803
12 15/32	300 <i>12</i>	100 4	10	542.304	542.504	542.704	542.804
13 <i>33/64</i>	300 <i>12</i>	100 4	10	542.305	542.505	542.705	On request
14 9/16	300 <i>12</i>	100 4	10	542.306	542.506	542.706	542.812
15 <i>19/32</i>	300 <i>12</i>	100 4	10	542.307	542.507	542.707	542.807
16 <i>5/8</i>	300 <i>12</i>	100 4	10	542.308	542.547	542.708	542.808
18 45/64	300 <i>12</i>	100 4	10	542.309	542.542	542.709	542.818
20 51/64	300 <i>12</i>	100 4	10	542.311	542.511	542.711	542.811
25 1	300 <i>12</i>	100 4	10	542.313	542.513	542.713	542.813
30 1 3/16	300 <i>12</i>	100 4	10	542.315	542.515	542.715	542.815
35 1 3/8	300 <i>12</i>	100 4	10	542.317	On request	542.717	On request
40 1 5/8	300 <i>12</i>	100 4	10	542.319	542.519	542.719	542.819
50 2	300 <i>12</i>	100 4	10	542.320	542.520	542.720	542.820

Cylinder brushes with loop IBZ (long version) А STA ROF MES PA D GL Pack. mm | *inch* mm | *inch* mm | inch Art.-No. Art.-No. Art.-No. Art.-No. 10 | 25/64 500 | 20 100 | 4 547.303 547.703 547.803 10 On request 15 | *19/32* 500 | 20 100 | 4 10 547.307 On request 547.707 547.807 20 | 51/64 500 | 20 100 | 4 547.311 547.711 547.811 10 On request 25 | 1 500 | 20 100 | 4 10 547.313 On request 547.713 547.813 30 | 1 3/16 500 | 20 100 | 4 10 547.315 547.715 547.815 On request

Hole cleaning brushes



Hole cleaning brushes with wooden handle IBM

						1	2	3
	D	GL	А	Filling Ø	Pack.	STA	ROF	MES
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			ArtNo.	ArtNo.	ArtNo.
	10 25/64	300 <i>12</i>	100 4	0.15	10	560.310	560.510	560.710
	15 <i>19/32</i>	300 <i>12</i>	100 4	0.20	10	560.315	560.515	560.715
	20 51/64	300 <i>12</i>	100 4	0.20	10	560.320	560.520	560.720
	25 1	300 <i>12</i>	100 4	0.25	10	560.325	560.525	560.725
	30 1 3/16	300 <i>12</i>	100 4	0.25	10	560.330	560.530	560.730
4	10/18 25/64 / 45/64	200 <i>8</i>	70 2 3/4	0.15	10	561.304*		

* Conical filling

5 Cylinder brushes with shank Ø 8 IBG

D	GL	А	Filling Ø	RPM	Pack.	ST
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		max.		Art
13 <i>33/64</i>	200 8	55 2 11/64	0.15	1.000	10	503.
20 51/64	200 8	55 2 11/64	0.20	1.000	10	503.
26 1 1/32	200 8	55 2 11/64	0.25	800	10	503.
32 1 17/64	200 8	55 2 11/64	0.25	800	10	503.
38 1 1/2	200 8	55 2 11/64	0.30	800	10	503.

Hole cleaning brushes

Hole cleaning brushes have a wooden handle, which makes them very comfortable to work with in various fields of application.

They are typically are used in the construction industry or by tradespeople to manually clean bore holes or recesses. Hole cleaning brushes are also ideal for cleaning threads and nozzles, or for deburring cross bores.

Use with machines

When using machine-powered interior brushes, be sure to adhere to the maximum specified speed. Only use a brush at maximum RPM if the brush is clamped to a depth of at least 10 mm and inserted in the respective workpiece before it begins to rotate. **Brushes should rotate in the clockwise direction**.



Bore hole cleaning brushes





See also our brushes with bent tip on page 117.

Interior brushes for cleaning bore holes IBE, steel wire, without thread

D	GL	А	Suitable for bore hole	RPM	Pack.	STA 0.10 0.004"	STA 0.15 0.006"	STA 0.20 0.008"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.
12 15/32	130 5 1/8	80 <i>3</i>	10 25/64	1,500	10	504.301		
14 9/16	140 5 1/2	80 <i>3</i>	12 <i>15/32</i>	1,500	10	504.302		
16 <i>5/8</i>	180 7	80 <i>3</i>	14 <i>9/16</i>	800	10		504.333	
20 51/64	200 <i>8</i>	100 4	18 45/64	800	10		504.334	
24 15/16	220 8 5/8	100 4	22 7/8	800	10		504.335	
26 1 1/32	250 10	100 4	24 15/16	500	10			504.346
28 1 7/64	290 11 3/8	100 4	26 1 1/32	500	10			504.347

Bore hole cleaning brushes IBG, stainless steel wire, with thread

D	GL	А	Suitable for bore hole	GA	Pack.	ROF 0.12 0.004"	ROF 0.15 0.006"	ROF 0.20 0.008"
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			ArtNo.	ArtNo.	ArtNo.
12 15/32	130 5 1/8	80 <i>3</i>	10 25/64	M 6	10	504.501.06		
14 9/16	140 5 1/2	80 <i>3</i>	12 <i>15/32</i>	M 6	10	504.502.06		
16 5/8	180 7	80 <i>3</i>	14 9/16	M 6	10	504.533.06		
18 45/64	200 8	100 4	16 <i>5/8</i>	M 6	10		504.532.06	
20 51/64	200 8	100 4	18 45/64	M 6	10		504.534.06	
22 7/8	220 8 5/8	100 4	20 51/64	M 6	10		504.536.06	
24 15/16	220 8 5/8	100 4	22 7/8	M 6	10		504.535.06	
26 1 1/32	250 10	100 4	24 15/16	M 6	10			504.546.06
28 1 7/64	290 11 3/8	100 4	26 1 1/32	M 6	10			504.547.06
31 1 1/4	260 10 3/8	100 4	29 1 9/64	M 6	10			504.548.06
33 1 1/4	350 14	100 4	31 1 1/4	M 6	10			504.549.06
35 1 3/8	350 14	100 4	33 1 1/4	M 6	10			504.550.06
38 1 1/2	350 14	100 4	36 1 1/2	M 6	10			504.551.06
43 2	350 14	100 4	41 1 39/64	M 6	10			504.552.06

Bore hole cleaning brushes

These twisted brushes are designed specifically for fastening applications. They are ideal for cleaning bore holes in a variety of materials, either manually or with power-driven tools. Screws or dowels can then easily be inserted in the bore holes and bonded.



STA = Steel wire	
ROF = Stainless steel wire	
MES = Brass wire	

Tube and sleeve brushes



Tube brushes with exterior thread

These brushes are preferred tools in any number of applications. They can be used to clean tubes, grates, sleeves and cylinders - and even to regulate the flow rate in pipeline systems. Like tube brushes with the filling inserted crosswise, these brushes are suitable for deburring cross bores and the like. The standard brushes shown here are: single spiral with two wires and double spiral with four wires.

Sleeve brushes

Sleeve brushes are particularly stable tube brushes with their filling inserted crosswise and cut in conical shape. They are used primarily in container construction to machine-clean sleeves (with internal threads), for example after galvanisation.

Use with machines

When using machine-powered interior brushes, be sure to adhere to the maximum specified speed. Only use a brush at maximum RPM if the brush is clamped to a depth of at least 10 mm and inserted in the respective workpiece before it begins to rotate. Brushes should rotate in the clockwise direction.

Brushes with double spiral

Brushes with a double spiral are mainly used in fairly large diameters to work on hard materials. A double spiral is more stable and more resistant to untwisting, meaning the brush can be exposed to higher forces.

Stainless steel brushes

For information on brushing stainless steel, visit www.lessmann.com



Special diameters Minimum order € 125.00 Added charge: Gross per piece 10-49 pcs. + 50 % 50-99 pcs. + 25 % 100 or more pcs. + 10 %

Special threads, certain conditions apply Added charge: Gross per piece 10-19 pcs. + € 5.00 20-49 pcs. + € 4.00 50-99 pcs. + € 3.00 100 pcs. or more + € 2.00

Corresponding thread adapters See page 133 Handles and extensions See page 133

All tube brushes are available on request with other dimensions, filling materials and thread sizes.

	5	
STA	=	Steel wire
ROF	=	Stainless steel wire
MES	=	Brass wire
PA	=	Polyamide

- = Polyamide
- SIC = Silicon carbide bristles









Corresponding handles can be found on page 133

Tube brushes with exterior thread IBG

							1	2	3
D	GL	А	GA	RPM	Pack.	STA crimped	ROF crimped	MES crimped	PA straight
Single spiral						ArtNo.	ArtNo.	ArtNo.	ArtNo.
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>							
6 15/64	115 4 1/2	80 <i>3</i>	M 4	2,000	10	501.301	501.501	501.701	501.801
8 5/16	115 4 1/2	80 <i>3</i>	M 6	3,000	10	500.308	500.508	500.708	500.808
10 25/64	115 4 1/2	80 <i>3</i>	M 6	3,000	10	500.310	500.510	500.710	500.810
12 <i>15/32</i>	115 4 1/2	80 <i>3</i>	M 6	3,000	10	500.312	500.512	500.712	500.812
13 <i>33/64</i>	115 4 1/2	80 <i>3</i>	M 6	3,000	10	500.313	500.513	500.713	500.813
14 9/16	115 4 1/2	80 <i>3</i>	M 6	3,000	10	500.314	500.514	500.714	500.814
15 <i>19/32</i>	115 4 1/2	80 <i>3</i>	M 6	3,000	10	500.315	500.515	500.715	500.815
16 <i>5/8</i>	115 4 1/2	80 <i>3</i>	M 6	3,000	10	500.316	500.516	500.716	500.816
18 45/64	115 4 1/2	80 <i>3</i>	M 6	3,000	10	500.318	500.518	500.718	500.818
19 <i>3/4</i>	115 4 1/2	80 <i>3</i>	M 6	3,000	10	500.319	500.519	500.719	500.819
20 51/64	115 4 1/2	80 <i>3</i>	M 6	3,000	10	500.320	500.520	500.720	500.820

4 Tube brus	4 Tube brushes with exterior thread IBG, silicon carbide												
D	GL	А	GA	RPM	Pack.		SIC 180/1.0						
Single spiral							ArtNo.						
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>											
10 25/64	115 4 1/2	80 <i>3</i>	M 6	4,000	10		500.010						
16 5/8	115 4 1/2	80 <i>3</i>	M 6	4,000	10		500.016						
20 51/64	150 6	100 4	W 1/2"	3,500	10		502.050.24						
22 7/8	150 6	100 4	W 1/2"	3,500	10		502.052.24						
25 1	150 <i>6</i>	100 4	W 1/2"	3,500	10		502.055.24						
28 1 7/64	150 <i>6</i>	100 4	W 1/2"	3,500	10		502.058.24						



For all brushes with thread sizes M 6, M 10 and W 1/2", convenient hangers with euro holes are available for displaying the brushes individually. See also page 144.

Tube and sleeve brushes



Tube brushes with exterior thread W 1/2"											
					1	2	3	4		5	
				Single sp	iral IBG	1			Double sp	biral IBGD	
D	GL	А	Pack.	RPM	STA straight	ROF straight	MES crimped	PA straight	RPM	STA straight	
mm	mm	mm	mm	max.	ArtNo.	ArtNo.	ArtNo.	ArtNo.	max.	ArtNo.	
20	150	100	10	2,500	502.120.24	502.420.24	502.720.24	502.820.24	2,000	522.120.24	
22	150	100	10	2,500	502.122.24	502.422.24	502.722.24	502.822.24	2,000	522.122.24	
25	150	100	10	2,500	502.125.24	502.425.24	502.725.24	502.825.24	2,000	522.125.24	
28	150	100	10	2,500	502.128.24	502.428.24	502.728.24	502.828.24	2,000	522.128.24	
30	160	100	10	1,000	506.130	506.430	506.730	506.830	1,500	526.130	
32	160	100	10	1,000	506.132	506.432	506.732	506.832	1,500	526.132	
35	160	100	10	1,000	506.135	506.435	506.735	506.835	1,500	526.135	
38	160	100	10	1,000	506.138	506.438	506.738	506.838	1,500	526.138	
40	160	100	10	1,000	506.140	506.440	506.740	506.840	1,500	526.140	
44	160	100	5	1,000	506.144	506.444	506.744	506.844	1,500	526.144	
50	160	100	5	1,000	506.150	506.450	506.750	506.850	1,500	526.150	
57	160	100	5	1,000	506.157	506.457	506.757	506.857	1,500	526.157	
63	160	100	5	1,000	506.163	506.463	506.763	506.863	1,500	526.163	
69	160	100	5	1,000	506.169	506.469	506.769	506.869	1,500	526.169	
75	160	100	5	1,000	506.175	506.475	506.775	506.875	1,500	526.175	
82	160	100	5	1,000	506.182	506.482	506.782	506.882	1,500	526.182	
88	160	100	5	1,000	506.188	506.488	506.788	506.888	1,500	526.188	
94	160	100	5	1,000	506.194	506.494	506.794	506.894	1,500	526.194	
101	160	100	5	1,000	506.101	506.401	506.701	506.801	1,500	526.101	
125	160	100	5	1,000	506.106	506.406	506.706	506.806	1,500	526.106	
150	160	100	5	1,000	506.211	506.411	506.711	506.811	1,000	526.111	
200	160	100	5	1,000	506.220	On request	506.720	506.820	1,000	On request	

Use with machines

When using machine-powered interior brushes, be sure to adhere to the maximum specified speed. Only use a brush at maximum RPM if the brush is clamped to a depth of at least 10 mm and inserted in the respective workpiece before it begins to rotate. **Brushes should rotate in the clockwise direction**.



STA	= Steel wire
ROF	= Stainless steel wire
MES	= Brass wire
PA	= Polyamide



Tube brushes with internal thread / boiler brushes IBG

D	Version	GL	А	GA	RPM	Pack.	STA straight	PA straight
mm <i>inch</i>		mm <i>inch</i>	mm <i>inch</i>		max.		ArtNo.	ArtNo.
Single spiral								
30 1 3/16	\odot	160 6 1/4	100 4	M 10i	1,000	10	506.130.60	
40 1 5/8	\odot	160 6 1/4	100 4	M 10i	1,000	10	506.140.60	
50 <i>2</i>	\odot	160 6 1/4	100 4	M 10i	1,000	10	506.150.60	
60 2 ^{3/8}	\odot	160 6 1/4	100 4	M 10i	1,000	10	506.160.60	
80 <i>3</i>	\odot	160 6 1/4	100 4	M 10i	1,000	10	506.180.60	
90 3 1/2	\odot	160 6 1/4	100 4	M 10i	1,000	10	507.190	
101 4	\odot	160 6 1/4	100 4	M 10i	1,000	10	506.101.60	
120 4 3/4	\odot	160 6 1/4	100 4	M 10i	1,000	10	507.105	506.805.60
20 x 30 <i>51/64 x 1 ^{3/16}</i>	•	140 5 1/2	80 <i>3</i>	M 10i		10	533.405	
30 x 50 1 ^{3/16} x 2	•	160 6 1/4	100 4	M 10i		10	532.218.60	
50 x 100 <i>2 x 4</i>	•	160 6 1/4	100 4	M 10i		10	532.303.60	

Corresponding back board brushes can be found on page 131.

 \odot Round | \bigcirc Cut on 2 sides | Cut on 4 sides on request

Sleeve brushes without thread, conical

					Single spiral IBE	Double spiral IBD
D	GL	A	RPM	Pack.	STA crimped	STA straight
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.
10-20 25/64 - 51/64	170 <i>6 ^{3/4}</i>	100 4	1,000	10	541.372	549.101
15-25 <i>19/32 - 1</i>	170 <i>6 ^{3/4}</i>	100 4	1,000	10	540.321	549.102
20-30 <i>51/64 - 1 ^{3/16}</i>	170 <i>6</i> ^{3/4}	100 4	1,000	10	541.373	549.103
25-35 1 - 1 ^{3/8}	170 <i>6 ^{3/4}</i>	100 4	1,000	10	540.323	549.104
32-42 1 17/64 -1 5/8	170 <i>6</i> ^{3/4}	100 4	1,000	5	540.324	549.105
40-50 1 ^{5/8} - 2	170 <i>6 ^{3/4}</i>	100 4	1,000	5	540.325	549.106
38-70 1 ^{1/2} - 2 ^{3/4}	170 <i>6 ^{3/4}</i>	100 4	1,000	5	540.225	549.107
60-95 2 ^{3/8} - 3 ^{3/4}	170 6 ^{3/4}	100 4	1,000	5	540.327	549.108

Tube and sleeve brushes are also available with crimped wire on request.

Boiler brushes / stovepipe brushes





Boiler brushes

Cleaning boilers increases the systems' efficiency and reduces pollutant emissions.

LESSMANN boiler brushes boast high-quality materials and precision manufacturing, which set them apart from similar products. Our current product range includes brushes in standard dimensions and numerous customised versions. As an OEM supplier to leading boiler manufacturers, we are geared for high volumes and efficient manufacturing processes. Add to that our considerable know-how in adhering to critical tolerances.



Stovepipe brushes

Two types of stovepipe brushes are available: brush with attached twisted handle or brush with an external thread for attaching a separate handle or extension.

Handles and extensions

For tube brushes, stovepipe brushes and boiler brushes on pages 124 ff.

The handles have an internal thread and handle, the extensions have both internal and external threads.

Corresponding thread adapters See page 133



Cut on 4 sides on request



<u> </u>		
STA	=	Steel wire
PA	=	Polyamide



II III II EAN

1

STA flat

175 160 55

Chimney brushes with loop and internal thread IBZG, flat wire 2.0 x 0.40													
Filling	D	GL	А	Internal thread	Pack	ArtNo.	Filling	D	GL	А	Internal thread	Pack	ArtNo.
STA flat	125	160	55	M 12 i	1	507.007	STA flat	200	160	55	M 12 i	1	507.003
STA flat	150	160	55	M 12 i	1	507.001	STA flat	250	160	55	M 12 i	1	507.004

507.002

Boiler brushes with external thread/internal thread IBG, steel wire, rectangular/curved

M 12 i

Filling	D mm <i>inch</i>	Version	GL mm <i>inch</i>	A mm <i>inch</i>	GA/GI	Pack.	ArtNo.
PA straight	30 x 50 1 ^{3/16} x 2	•	160 <i>6 ^{3/8}</i>	100 4	W 1/2"	5	533.008.24
PA straight	50 x 100 <i>2 x 4</i>	•	160 <i>6 ^{3/8}</i>	100 4	W 1/2"	5	533.010.24
STA straight	30 x 50 1 ^{3/16} x 2	•	160 <i>6 ^{3/8}</i>	100 4	W 1/2"	5	532.218
2 STA straight	30 x 80 1 ^{3/16} x 3	•	160 <i>6 ^{3/8}</i>	100 4	W 1/2"	5	532.211
STA straight	40 x 80 1 ^{5/8} x 3	•	160 <i>6 ^{3/8}</i>	100 4	W 1/2"	5	532.202
STA straight	50 x 100 <i>2 x 4</i>	•	160 <i>6 ^{3/8}</i>	100 4	W 1/2"	5	532.203
STA straight	50 x 120 <i>2 x 4</i> ^{3/4}	•	160 <i>6 ^{3/8}</i>	100 4	W 1/2"	5	532.205
STA crimped	18 x 70 <i>45/64 x 2</i> ^{3/4}	Curved	160 <i>6 ^{3/8}</i>	100 4	W 1/2"	5	529.301.24
STA crimped	30 x 80 1 ^{3/16} x 3	Curved	175 6 ^{7/8}	120 4 3/4	W 1/2"	5	529.302
STA crimped	80 x 150 <i>3 x 6</i>	Curved	150 6	120 4 3/4	W 1/2"	5	529.311
4 PA straight	80 x 150 <i>3 x 6</i>	Curved	150 <i>6</i>	120 4 3/4	W 1/2"	5	529.811

• Cut on 2 sides

Cut on 4 sides on request

Boiler brushes



Boiler brushes with handle IBZ

Filling	D mm <i>inch</i>	Version	GL mm <i>inch</i>	A mm <i>inch</i>	Pack.	ArtNo.
PA straight	20 51/64	\odot	600 23 5/8	100 4	10	544.804
STA crimped	50 <i>2</i>	\odot	700 27 1/2	100 4	10	544.301
STA crimped	90 3 1/2	\odot	600 23 5/8	100 4	10	544.302
STA crimped	10 25/64	\odot	850 33 1/2	100 4	10	545.320
STA crimped	15 <i>19/32</i>	\odot	850 33 1/2	100 4	10	545.321
STA crimped	20 51/64	\odot	850 33 1/2	100 4	10	545.322
STA crimped	25 1	\odot	850 33 1/2	100 4	10	545.307
STA crimped	35 1 3/8	\odot	850 33 1/2	100 4	10	545.311
STA crimped	50 <i>2</i>	\odot	850 33 1/2	100 4	10	545.312
STA crimped	60 2 ^{3/8}	\odot	850 33 1/2	100 4	10	545.338
PA straight	12 x 14 <i>15/32 x 9/16</i>	•	600 23 5/8	150 6	10	554.903
STA straight	17 x 50 <i>43/64 x 2</i>	•	960 <i>38</i>	60 2 ^{3/8}	10	564.101*
STA crimped	30 x 50 1 ^{3/16} x 2	•	800 31 1/2	100 4	10	551.801
STA crimped	40 x 50 1 ^{5/8} x 2	•	1,000 <i>39</i> 3/8	80 <i>3</i>	10	553.711
STA straight	40 x 80 1 ^{5/8} x 3	•	1,000 <i>39</i> 3/8	100 4	10	552.404
STA straight	50 x 100 <i>2 x 4</i>	•	1,000 <i>39 ^{3/8}</i>	100 4	10	552.403

* With scooped scratcher in the handle

• Cut on 2 sides | Cut on 4 sides on request

• Round





bee b	age 100).
STA	= Steel wire
PA	= Polyamide



Boiler brush sets



Brush set, 5 pieces

			Set with h	Set with handle, large version, steel wire				Set with handle, small version, steel wire			
Includes 1 each	А	Version	ArtNo.	D	GL	ArtNo. Set	ArtNo.	D	GL	ArtNo. Set	
Cylinder brush	100	\odot	545.303	38	1.000	599.921	544.307	15	600	599.931	
Cylinder brush	100	\odot	545.331	100	1.000		544.361	25	800		
Boiler brush	100	•	552.811	30 x 70	1.000		559.831	31 x 20	600		
Boiler brush	100	•	552.816	50 x 100	1.000		551.811	30 x 20	500		
Boiler brush	100	Flat filaments	559.713	75 x 30	1.000		551.812	50 x 40	700		

EAN 2 Brush set, steel wire, external thread W 1/2", crimped, 9 pieces

Includes 1 e	each	D mm <i>inch</i>	GL mm <i>inch</i>	A mm <i>inch</i>	Version	ArtNo. Set
506.330	Interior brushes	30 1 3/16	160 6 1/4	100 4	\odot	599.962
506.340	Interior brushes	40 1 5/8	160 6 1/4	100 4	\odot	
506.363	Interior brushes	63 2 1/2	160 6 1/4	100 4	\odot	
532.718	Boiler brush	30 x 50 1 ^{3/16} x 2	160 6 1/4	100 4	•	
532.716	Boiler brush	30 x 90 1 ^{3/16} x 3 ^{1/2}	160 6 1/4	100 4	•	
532.703	Boiler brush	50 x 100 <i>2 x 4</i>	160 6 1/4	100 4	•	
529.311	Back board brush	80 x 150 <i>3 x 6</i>	150 <i>6</i>			
567.671	Handle with loop		500 <i>20</i>			
567.771	Extension		500 <i>20</i>			

II III II EAN

Brush set, synthetic bristles, polyamide, external thread W 1/2", straight, 9 pieces

Includes 1 ea	ach	D mm <i>inch</i>	GL mm <i>inch</i>	A mm <i>inch</i>	Version	ArtNo. Set
506.838	Interior brushes	38 1 1/2	160 6 1/4	100 4	\odot	599.991
506.855	Interior brushes	55 2 1/4	160 6 1/4	100 4	\odot	
506.860	Interior brushes	60 <i>2 ^{3/8}</i>	160 6 1/4	100 4	\odot	
533.008.24	Boiler brush	30 x 50 1 ^{3/16} x 2	160 6 1/4	100 4	•	
533.009.24	Boiler brush	30 x 90 1 ^{3/16} x 3 ^{1/2}	160 6 1/4	100 4	•	
533.010.24	Boiler brush	50 x 100 <i>2 x 4</i>	160 6 1/4	100 4	•	
529.811	Back board brush	80 x 150 <i>3 x 6</i>	150 <i>6</i>			
567.671	Handle with loop		500 <i>20</i>			
567.771	Extension		500 <i>20</i>			

Stovepipe brushes



Stovepipe brush with twisted handle IBZ

Filling	D mm <i>inch</i>	GL mm <i>inch</i>	A mm inch	Pack.	ArtNo.
STM	130 <i>5</i> ^{1/8}	2,000 78 3/4	200 <i>8</i>	10	546.302
STM	150 <i>6</i>	2,000 78 3/4	200 <i>8</i>	10	546.306
STM	180 7	2,000 78 3/4	200 <i>8</i>	10	546.314
STM	200 8	2,000 78 3/4	200 <i>8</i>	10	546.318
2 BAS	150 <i>6</i>	2,000 78 3/4	200 8	10	546.906

Sold only in the packaging unit indicated. If you need smaller quantities, please order stovepipe brushes with separate handle.

3 Stovepipe brushes with external thread, separate handle IBZG

Filling	D mm <i>inch</i>	GL mm <i>inch</i>	A mm <i>inch</i>	GA	Pack.	ArtNo.
STM	80 <i>3</i>	275 10 7/8	200 8	M 10	5	507.307
STM	100 4	275 10 7/8	200 <i>8</i>	M 10	5	507.308
STM	130 5 1/8	275 10 7/8	200 <i>8</i>	M 10	5	507.301
STM	150 <i>6</i>	275 10 7/8	200 <i>8</i>	M 10	5	507.302
STM	160 <i>6</i> ^{3/8}	275 10 7/8	200 <i>8</i>	M 10	5	507.303
STM	180 7	275 10 7/8	200 <i>8</i>	M 10	5	507.304
STM	200 8	275 10 7/8	200 8	M 10	5	507.305
BAS	150 <i> 6</i>	275 10 7/8	200 <i>8</i>	M 10	5	507.959



STM =	Brass-coated steel wire
BAS =	Bassine black

Accessories





Handles with loop

Version	Pack.	ArtNo.
Designal stand standards		
Round steel, straight	1	568.805
Round steel, straight	1	568.802
Round steel, straight	1	568.806
Twisted wire	1	566.603
Twisted wire	1	566.601
Twisted wire	1	566.602
Twisted wire	1	567.201
Twisted wire	1	567.671
Twisted wire	1	567.601
	Round steel, straight Twisted wire Twisted wire Twisted wire Twisted wire Twisted wire	Round steel, straight1Round steel, straight1Twisted wire1Twisted wire1Twisted wire1Twisted wire1Twisted wire1Twisted wire1Twisted wire1Twisted wire1Twisted wire1

3 Extensions

	GL mm <i>inch</i>	GI/GA	Version	Pack.	ArtNo.
 EAN	1,000 40	Internal / External M 4	Twisted wire	1	566.703
EAN	200 <i>8</i>	Internal / External M 6	Twisted wire	1	566.707.01
EAN	1,000 40	Internal / External M 6	Twisted wire	1	566.701
EAN	1,000 40	Internal / External M 10	Twisted wire	1	566.702
EAN	1,000 40	Internal / External M 12	Twisted wire	1	567.731
	500 <i>20</i>	Internal / External W 1/2"	Twisted wire	1	567.771
EAN	1,000 40	Internal / External W 1/2"	Twisted wire	1	567.701

Thread adapters / handles

_					
- 7			GL mm <i>inch</i>	Pack.	ArtNo.
	Internal W 1/2"	Internal M 12	40 1 3/8	1	001.211
	Internal W 1/2"	Internal M 10	40 1 3/8	1	001.212
	4 Internal W 3/8"	Internal M 10	40 1 3/8	1	001.215
	External M 10	Internal W 1/2"	40 1 3/8	1	001.222
	External M 10	Internal W 3/8"	40 1 3/8	1	001.225
	Internal W 1/2"	Shank Ø 6 mm	50 <i>2</i>	1	000.071
5	Internal M 6	Shank Ø 6 mm	50 <i>2</i>	1	000.072
	Internal W 1/2"		155 6	1	599.002
	6 Internal M 6		130 5 1/8	1	599.001

Fitting brushes



II III II EAN

Fitting brushes for interior cleaning IBM							
D mm <i>inch</i>	GL	A	Filling	Pack.		ArtNo.	
8 5/16	185	12	ROF 0.10 0.004"	10		562.508	
10 25/64	185	12	ROF 0.10 0.004"	10		562.510	
12 15/32	185	15	ROF 0.10 0.004"	10		562.512	
15 <i>19/32</i>	185	20	ROF 0.15 0.006"	10		562.515	
18 45/64	185	20	ROF 0.15 0.006"	10		562.518	
22 7/8	185	25	ROF 0.20 0.008"	10		562.522	
28 1 7/64	185	25	ROF 0.20 0.008"	10		562.528	
35 1 ^{3/8}	185	25	ROF 0.20 0.008"	10		562.535	

Fitting brushes

stainless steel wire filling.

with ergonomic two-component handle These brushes are used for cleaning tube ends prior to soldering in the gas, water, air conditioning and refrigeration sectors. All fitting brushes come with an ergonomic handle and

User tip: When purchasing interior fitting brushes, be sure to choose only stainless steel wire fillings. It is the only way to avoid the dreaded pitting caused by wire particles that rust.





· ·	5 ,	
STA	= Steel wire	
ROF	= Stainless steel wire	
PP	= Polypropylene	
	i olyptopytette	

Brushes and scratchers

1
2
3
4
5

illing	D mm <i>inch</i>	GL mm <i>inch</i>	A mm <i>inch</i>	Pack.	ArtNo.
TA	17+24 43/64+15/16	120/180 4 ^{3/4} / 7	50 <i>2</i>	12	563.301*
oluble oil brushes					
illing Ø	Bundle mm <i>inch</i>	GL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
Mixed hair	7 9/32	150 <i>6</i>	40 1 5/8	100	570.907
Mixed hair	10 25/64	240 9 1/2	55 2 1/4	100	570.910
Soldering fluid brushes					
Filling	D mm <i>inch</i>	GL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
Light bristles	10 25/64	123 4 7/8	20 51/64	100	045.910
Light bristles	15 <i>19/32</i>	140 5 1/2	25 1	100	045.915
Rust scratchers					
Filling	D mm <i>inch</i>	GL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
STA straight 0.23	5/8 13/64 / 5/16	100 4	6 15/64	180	184.101
STA Straight 0.23 0.009" + PP 0.15 0.006"	5/8 13/64 / 5/16	100 4	6+15 15/64+19	<i>9/32</i> 180	184.104
ical filling					

	D mm <i>inch</i>	GL mm <i>inch</i>	H mm <i>inch</i>	Pack.	ArtNo.
ROF straight 0.30 + spring steel 6.4 x 0.8	15 <i>19/32</i>	180 7	22/25 7/8/1	100	184.412

Battery terminal brushes

With their conical filling, battery terminal brushes are designed specifically for this purpose. The battery terminals are cleaned using the file card, which is glued inside the round plastic handle.

Soluble oil brushes

The twisted handle is typical for soluble oil brushes. They are used in a variety of workshop settings.

Soldering fluid brushes

The handle is made of tinned sheet metal.

End brushes, with double-sided filling

End brushes with double-sided filling can be used to manually remove zinc ash without damaging the zinc surface. Zinc ash is the result of oxidation on the surface of the zinc bath, and usually occurs on the corners of steel beams with top and bottom plates. The spring steel strip on one side of the end brush serves to remove stubborn grime. The other end, with stainless steel wire filling, is for brushing off minor residual grime.





DIY BRUSHES AND SALES PROMOTION



Do-it-yourself brushes



DIY brushes with shank

In this product line, LESSMANN offers a full selection of low-cost alternatives to the professional tools on previous pages: cup shank brushes with 50 - 75 mm diameter, wheel from brushes with 50 - 100 mm diameter, end and cylinder brushes.

Stainless steel brushes

For more information on brushing stainless steel, visit www.lessmann.com

Attractive assortment

Thanks to the variety of filling materials, sellers have yet another way of offering customers an attractive range of products in this DIY segment: coarse and fine steel wire, stainless steel, brass wire and abrasive filaments.

The brushes are packed in small display cartons with 10 articles per carton.

We offer various alternatives to choose from for presenting current LESSMANN shank brushes in a way that promotes sales and suits individual needs.

STA = Steel wire, crimped	
ROF = Stainless steel wire	
MES = Brass wire, crimped	
SIC = Silicon carbide bristles	





D	А	RPM	Pack.	STA 0.25 0.010"	STA 0.35 0.014"	ROF 0.20 0.008"	ROF 0.30 0.01.
mm <i>inch</i>	mm <i>inch</i>	max.				ArtNo.	ArtNo.
50 <i>2</i>	7 1/4	15,000	10	410.122*	410.123**		
75 <i>3</i>	8 3/8	4,500	10	410.132	410.133	410.134	410.135
75 <i>3</i>	12 1/2	4,500	10		410.173		
100 4	10 <i>3/8</i>	4,500	10	410.152	410.153	410.154	410.155
100 4	15 <i>5/8</i>	4,500	10		410.183		410.185
							2
D	А	RPM	Pack.	MES 0.20 0.008"	MES 0.25 0.010"	SIC 80/1.2	SIC 180/0.9
mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
75 <i>3</i>	8 3/8	4,500	10		410.136	410.138	
100 4	10 3/8	4,500	10	410.156		410.158	410.159

Filament for this article has a 0.20 mm / 0.008" diameter
Filament for this article has a 0.30 mm / 0.012" diameter

3 Cup brushes with s	shank, Ø 6 mm					
D	RPM	Pack.	STA 0.20 0.008"	STA 0.30 0.012"	ROF 0.20 0.008"	ROF 0.30 0.012"
mm <i>inch</i>	max.		ArtNo.	ArtNo.	ArtNo.	ArtNo.
50 <i>2</i>	4,500	10	430.122	430.123	430.124	430.125
75 <i>3</i>	4,500	10	430.132	430.133	430.134	430.135
						4
D	RPM	Pack.		MES 0.30 0.012"	SIC 80/1.2	SIC 320/0.6
mm <i>inch</i>	max.			ArtNo.	ArtNo.	ArtNo.
50 <i>2</i>	4,500	10		430.126	430.128	430.129
75 <i>3</i>	4,500	10		430.136	430.138	430,139

5 Cylinder brushes with shank, Ø 6 mm						
D	RPM	Pack.		STA 0.30 0.012"		
mm <i>inch</i>	max.			ArtNo.		
28 1	1,500	10		541.301		

Sales presentation in cut cases





II III II EAN

Brushes in cut cases

Designation	Filling material			Pack.	Carton size	ArtNo.
File cleaner	STA straight 0.30	250 x 40		10	1	037.201.CC
Hand brush	STA straight 0.35	2 rows		10	1	100.021.CC
Hand brush	STA straight 0.35	3 rows		10	1	100.031.CC
Hand brush	STA straight 0.35	4 rows		10	1	100.041.CC
Hand brush	STA straight 0.35	5 rows		8	1	100.051.CC
Hand brush	STA straight 0.35	6 rows		8	1	100.061.CC
Hand brush	ROF crimped 0.35	3 rows		10	1	104.631.CC
Hand brush	ROF crimped 0.35	4 rows		10	1	104.641.CC
Hand brush	MES crimped 0.35	3 rows		10	1	107.631.CC
Hand brush	MES crimped 0.35	4 rows		10	1	107.641.CC
Hand brush	STA straight 0.35	4 rows	with scraper	8	1	120.401.CC
Rivet brush	STA straight 0.35	3 rows	V-shaped	8	1	120.801.CC
Rivet brush	ROF straight 0.35	3 rows	V-shaped	8	1	120.811.CC
Duster	PP straight 0.40	4 rows		6	2	124.801.CC
Spark plug brush	MES crimped 0.15	3 rows		25	1	125.211.CC
Fine scratch brush	MES crimped 0.15	4 rows		15	1	126.411.CC
Fine scratch brush	PA straight 0.30	4 rows		15	1	126.451.CC
Staining brush	MES crimped 0.15	7 rows		6	1	144.001.CC
Staining brush	Leather/fibre	3/7 rows		4	1	144.701.CC
Professional hand brush	STA straight 0.35	2 rows	Two-component handle	10	1	182.401.CC
Professional hand brush	ROF straight 0.35	2 rows	Two-component handle	10	1	182.421.CC
Professional hand brush	MES crimped 0.25	2 rows	Two-component handle	10	1	182.451.CC

Dimensions in mm: Carton size 1: 300x100x130 | Carton size 2: 300x200x130

Cut cases for product presentation

Cut cases are the perfect alternative for presenting a relatively large number of products. The brushes can be quickly and easily placed in a modular self-service wall.



Brushes in cut cases

Designation	Filling material			Pack.	Carton size	ArtNo.
Wheel brush, PP body	SIC 80 / 1.2	7 rows	Thread M 14	2	1	402.880.CC
Disc brush, PP body	SIC 80 / 1.2	4 rows	Thread M 14	2	1	405.845.CC
Wheel brush with shank	STA crimped 0,25	DIA 75	Shank 6 mm	25	1	410.132.CC
Wheel brush with shank	STA crimped 0,35	DIA 100	Shank 6 mm	15	1	410.153.CC
Cup brush	STA crimped 0.35	DIA 65	Thread M 14	15	1	421.167.CC
Cup brush	ROF crimped 0.35	DIA 65	Thread M 14	15	1	421.367.CC
Cup brush with shank	STA crimped 0,30	DIA 50	Shank 6 mm	15	1	430.123.CC
Cup brush with shank	STA crimped 0,30	DIA 75	Shank 6 mm	15	1	430.133.CC
Bevel brush, knotted	STH straight 0.50	DIA 100	Thread M 14	5	1	471.257.CC
Wheel brush, knotted	STH straight 0.50	DIA 115	Bore 22.2	6	1	472.211.CC
Cup brush, knotted	STH straight 0.50	DIA 65	Thread M 14	12	1	482.217.CC
Cup brush, knotted	STH straight 0.50	DIA 90	Thread M 14	8	1	485.237.CC
Cylinder brush	STA crimped 0,30	DIA 100	Shank 6 mm	20	1	541.301.CC

Dimensions in mm: Carton size 1: 300x100x130 | Carton size 2: 300x200x130

STA	=	Steel wire, crimped
STH	=	Steel wire, high tensile, straight
ROF	=	Stainless steel wire
ROH	=	Stainless steel wire, high tensile,
		straight
MES	=	Brass wire
PA	=	Polyamide
PP	=	Polypropylene
SIC	=	Silicon carbide bristles

Presentation: Single-unit cardboard packaging



Sustainability is one of the core values of our organisation. For this reason, we have eliminated conventional plastic blister packaging and now sell all of our brushes in eco-friendly cardboard packaging.

In developing this new packaging, we also ensured effective presentation of our products.

We believe that quality and sustainability can go hand-in-hand. Accordingly, we set very high standards for the strength and security of our packaging designs. The large windows on the front and sides reveal every detail of the brush inside, so that you can immediately see its design characteristics and excellent workmanship while keeping it in the packaging.

II III II EAN

Brushes in single-unit cardboard packaging

-	ara packagnig					
Designation	Filling material	D	A	Н	RPM	ArtNo.
		mm	mm	mm	max,	
DIY wheel brush, 6 mm shank	STA crimped 0.30 mm	50 mm	7 mm	12 mm	15,000	410.123.EP
DIY wheel brush, 6 mm shank	STA crimped 0.35 mm	75 mm	8 mm	14.5 mm	4,500	410.133.EP
DIY wheel brush, 6 mm shank	ROF crimped 0.30 mm	75 mm	8 mm	14.5 mm	4,500	410.135.EP
DIY wheel brush, 6 mm shank	MES crimped 0.25 mm	75 mm	8 mm	14.5 mm	4,500	410.136.EP
DIY wheel brush, 6 mm shank	SIC crimped 1.20 mm	75 mm	8 mm	14.5 mm	4,500	410.138.EP
DIY wheel brush, 6 mm shank	STA crimped 0.35 mm	100 mm	10 mm	22.5 mm	4,500	410.153.EF
DIY wheel brush, 6 mm shank	SIC crimped 1.20 mm	100 mm	10 mm	21 mm	4,500	410.158.EF
Wheel brush, 6 mm shank	STA crimped 0.20 mm	30 mm	6 mm	6 mm	20,000	413.142.EF
Vheel brush, 6 mm shank	ROF crimped 0.20 mm	30 mm	6 mm	6 mm	20,000	413.342.EF
Vheel brush, 6 mm shank	MES crimped 0.20 mm	30 mm	5 mm	6 mm	20,000	413.542.EI
Vheel brush, 6 mm shank	STA crimped 0.20 mm	40 mm	9 mm	9 mm	18,000	414.142.EI
Vheel brush, 6 mm shank	STA crimped 0.30 mm	40 mm	9 mm	9 mm	18,000	414.162.E
Vheel brush, 6 mm shank	MES crimped 0.20 mm	40 mm	7 mm	9 mm	18,000	414.542.E
Vheel brush, 6 mm shank	STA crimped 0.30 mm	50 mm	11 mm	12 mm	15,000	415.162.E
Vheel brush, 6 mm shank	STA crimped 0.30 mm	50 mm	15 mm	12 mm	15,000	415.163.E
Vheel brush, 6 mm shank	ROF crimped 0.30 mm	50 mm	11 mm	12 mm	15,000	415.362.E
Vheel brush, 6 mm shank	MES crimped 0.20 mm	50 mm	10 mm	12 mm	15,000	415.542.E
Vheel brush, 6 mm shank	MES crimped 0.20 mm	50 mm	14 mm	12 mm	15,000	415.543.E
Vheel brush, 6 mm shank	SIC crimped 1.10 mm	50 mm	10 mm	12.5 mm	15,000	415.842.E
Vheel brush, 6 mm shank	SIC crimped 0.60 mm	50 mm	10 mm	12.5 mm	15,000	415.872.E
/heel brush, 6 mm shank	STA crimped 0.30 mm	60 mm	8 mm	17 mm	15,000	416.160.E
Vheel brush, 6 mm shank	STA crimped 0.30 mm	60 mm	18 mm	17 mm	15,000	416.163.E
Vheel brush, 6 mm shank	ROF crimped 0.30 mm	60 mm	13 mm	17 mm	15,000	416.362.E
Vheel brush, 6 mm shank	STA crimped 0.30 mm	70 mm	13 mm	19 mm	15,000	417.163.E
not wheel brush, 6 mm shank	STH straight 0.50 mm	75 mm	12 mm	14.5 mm	25,000	417.198.E
not wheel brush, 6 mm shank	STH straight 0.50 mm	75 mm	16 mm	14.5 mm	25,000	417.199.E
Vheel brush, 6 mm shank	ROF crimped 0.30 mm	70 mm	13 mm	19 mm	15,000	417.363.E
Vheel brush, 6 mm shank	SIC crimped 1.10 mm	70 mm	10 mm	19 mm	15,000	417.842.E
Vheel brush, 6 mm shank	SIC crimped 0.60 mm	70 mm	10 mm	19 mm	15,000	417.872.E
Vheel brush, 6 mm shank	STA crimped 0.30 mm	80 mm	19 mm	20 mm	15,000	418.163.E
Vheel brush, 6 mm shank	ROF crimped 0.30 mm	80 mm	19 mm	20 mm	15,000	418.363.E
Nheel brush, 6 mm shank	MES crimped 0.20 mm	80 mm	12 mm	20 mm	15,000	418.543.EF



Art. Nos. in **bold** are available ex warehouse.

Art. Nos. in italics require a minimum order volume (see page 186).

	5	,
STA	=	Steel wire, crimped
STH	=	Steel wire, high tensile, straight
MES	=	Brass wire, crimped
SIC	=	Silicon carbide bristles
ROF	=	Stainless steel wire
R04	=	Premium-quality stainless steel wire

Brushes in single-unit cardboard packaging

Designation	Filling material	D	A	Н	RPM	ArtNo.
		mm	mm	mm	max,	
Structuring brush, 8 mm shank	STM crimped 0.25 mm	80 mm	35 mm	25 mm	4,000	418.704.EF
Wheel brush, 8 mm shank	SIC crimped 1.20 mm	80 mm	35 mm	24 mm	15,000	418.826.EF
Wheel brush, 6 mm shank	STA crimped 0.30 mm	100 mm	14 mm	25 mm	12,000	41Z.163.EI
Wheel brush, 6 mm shank	ROF crimped 0.30 mm	100 mm	14 mm	25 mm	12,000	41Z.363.EF
DIY cup shank brush, 6 mm shank	STA crimped 0.30 mm	50 mm		20 mm	4,500	430.123.EI
DIY cup shank brush, 6 mm shank	MES crimped 0.30 mm	50 mm		20 mm	4,500	430.126.E
DIY cup shank brush, 6 mm shank	SIC crimped 1.20 mm	50 mm		20 mm	4,500	430.128.E
DIY cup shank brush, 6 mm shank	STA crimped 0.20 mm	75 mm		22 mm	4,500	430.132.El
DIY cup shank brush, 6 mm shank	STA crimped 0.30 mm	75 mm		22 mm	4,500	430.133.E
DIY cup shank brush, 6 mm shank	SIC crimped 1.20 mm	75 mm		22 mm	4,500	430.138.E
Cup shank brush, 6 mm shank	STA crimped 0.30 mm	50 mm	16 mm	20 mm	10,500	435.162.E
Cup shank brush, 6 mm shank	ROF crimped 0.30 mm	50 mm	16 mm	20 mm	10,500	435.362.E
Cup shank brush, 6 mm shank	MES crimped 0.20 mm	50 mm	16 mm	20 mm	10,500	435.542.E
Cup shank brush, 6 mm shank	STA crimped 0.30 mm	70 mm	20 mm	25 mm	6,000	437.162.E
End brush, 6 mm shank	STA crimped 0.30 mm	12 mm		20 mm	20,000	451.161.E
End brush, 6 mm shank	ROF crimped 0.30 mm	12 mm		20 mm	20,000	451.361.E
End brush, 6 mm shank	STA crimped 0.30 mm	17 mm		22 mm	20,000	452.161.E
End brush, 6 mm shank	STA crimped 0.30 mm	22 mm		25 mm	15,000	453.160.E
End brush, 6 mm shank	STA crimped 0.30 mm	23 mm		25 mm	18,000	453.161.E
Knot end brush, 6 mm shank	STH straight 0.35 mm	19 mm	8 mm	28 mm	20,000	453.278.E
End brush, 6 mm shank	ROF crimped 0.30 mm	23 mm		25 mm	18,000	453.361.E
Knot end brush, 6 mm shank	RO4 straight 0.35 mm	19 mm	8 mm	28 mm	20,000	453.378.E
Knot end brush, 6 mm shank	STH straight 0.35 mm	22 mm	8 mm	28 mm	20,000	454.278.E
Knot end brush, 6 mm shank	RO4 straight 0.25 mm	22 mm	8 mm	28 mm	20,000	454.358.E
End brush, 6 mm shank	STH crimped 0.30 mm	30 mm		25 mm	18,000	456.161.E
Knot end brush, 6 mm shank	STH straight 0.35 mm	29 mm	8 mm	28 mm	20,000	456.278.E
Knot end brush, 6 mm shank	STH straight 0.50 mm	29 mm	8 mm	28 mm	20,000	456.298.E
End brush, 6 mm shank	STA crimped 0.30 mm	12 mm		20 mm	15,000	458.161.E
DIY cylinder brush, IB 100 x 55 mm	STA crimped 0.30 mm	28 mm			1,500	541.301.EI

Presentation: Hanger



Presentation of interior brushes

With these convenient hangers, threaded interior brushes can now be displayed on self-service walls in retail shops.

The hangers are available with thread sizes M 6, M 10 and W 1/2'' and fitted with a euro hole. The label is affixed to the hanger, ensuring good visibility.

Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

STA	=	Steel wire, crimped
STH	=	Steel wire, high tensile, straight
MES	=	Brass wire, crimped
SIC	=	Silicon carbide bristles

1 Hanger for interior brushes, PP black with euro hole

Internal thread	Total length mm inch	Width mm inch	Height mm <i>inch</i>	Pack.	ArtNo.
M 6	135 <i>5</i>	42 1 5/8	2 5/64	10	000.501
M 10	135 <i>5</i>	42 1 5/8	2 5/64	10	000.503
W 1/2"	135 <i>5</i>	42 1 5/8	2 5/64	10	000.507

EAN 2 Brushes with thread, including hanger

	Diameter brush	Total length brush	Filling length brush	Thread brush	Pack.	STA
	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>			ArtNo.
Interior brushes	20 3/4	150 <i>6</i>	100 4	W 1/2"	10	502.120.03
	30 1 1/4	160 6 1/4	100 4	W 1/2"	10	506.130.03
	35 1 1/2	160 6 1/4	100 4	W 1/2"	10	506.135.03
	40 1 3/8	160 6 1/4	100 4	W 1/2"	10	506.140.03
	50 <i>2</i>	160 6 1/4	100 4	W 1/2"	10	506.150.03
	63 2 1/2	160 6 1/4	100 4	W 1/2"	10	506.163.03
	75 <i>3</i>	160 6 1/4	100 4	W 1/2"	10	506.175.03
	101 4	160 6 1/4	100 4	W 1/2"	10	506.101.03
Boiler brushes	40 x 80 1 ^{3/8} x 3	160 6 1/4	100 4	W 1/2"	10	532.202.03
	50 x 100 <i>2 x 4</i>	160 6 1/4	100 4	W 1/2"	10	532.203.03
A perfect fit for you

Professionalism, service, quality

LESSMANN self-service walls are designed to promote both your image and your sales by creating maximum impact on your customers. These diverse, yet clearly arranged product displays induce spontaneous purchases and make it easier for your customers to find just the tools they need.

Take advantage of our experience to exploit these solutions to the full. Apart from your specific requirements, we take account of the main industries your customers are coming from, as well as their typical needs. We have various, tried-and-tested product ranges that meet an array of requirements. For us, manufacturing extraordinary brushes is just as important as your success with them. Let us help in designing your self-service walls!

1 | Self-service wall

The most effective sales promotion solution for your LESSMANN brush range in 100 x 220 cm. Available with the LESSMANN logo or our Brush Know-How label.

A great alternative: our convenient, smaller self-service wall measuring 67 x 180 cm.

Assistance in purchasing shelving

The easiest way to your perfect solution. On request, we can source the right shelving components for you or advise you on selecting them.

2 | Your custom mix for success

Together with you, we select products that suit your (most important) customers and their main needs. The focus can be on either industrial brushes or hand brushes.

4 | Hand Brushes with EAN Code

Only at LESSMANN: all standard hand brushes (Art. No. 10x.xxx) have an EAN barcode. No added charge and no added effort for you!

5 | Display boxes for shank brushes

Use our simple but effective branded displays. Available as standard for all wheel, cup and end brushes with shanks.

7 | Hangers for interior brushes

This hanger with euro hole is the ideal display option for brushes with threads.

Private label packaging

Your own CI! One good idea - various solutions. Get your own brand name on the packaging.





3 | Cardboard packaging

Insights into product quality and features. All technical data and safety information, plus a window showing the actual brushes (green marking for stainless steel, as applicable).





8 | Cut cases Cut cases are ideal for presenting products in large quantities.

Stainless steel marking LESSMANN brushes made with stainless steel wire can easily be identified by their green cups or side plates.





6 | Brush Know-How flyer Inform your customers at low cost. The flyer explains the main applications of our entire range of brushes, in DIN long format, with lots of tech-

Order now: German: Art. No. 99BKHDEU English: Art. No. 99BKHENG

nical information and tips.

LESSMANN[®] THE GERMAN BRUSH COMPANY



INDUSTRIAL BRUSHES



Carbon fibre brushes



Carbon fibre brushes for electrochemical cleaning

For use in weld cleaning machines

Stainless steel surfaces can experience oxidation when exposed to high temperatures, resulting in heat colouring. Surface post-treatment often is necessary for this reason to

restore the surface finish. End brushes with carbon fibre filling are used in weld cleaning machines. Typical electrochemical tasks include:

Cleaning

To remove heat colouring and residual scale on stainless steel surfaces, e.g. along weld seams.

Polishing

To polish stainless steel surfaces. Any residues can be removed with end brushes.

Marking

Special stencils can be used to apply electrochemical markings that are permanent.

Galvanisation / coating

These brushes can be used to apply various coatings or finishes to surfaces.



Cleaning hard-to-reach areas

End brushes for standard machines

LESSMANN offers suitable brushes for many standard weld cleaning machines. Depending on requirements, brushes with different mounting systems are available, e.g. with internal or external threads.

Time-saving and effective

Unlike other processes, working with weld cleaning machines is eco-friendly and, if using them properly, generates no toxic fumes.

Thanks to the flexibility of the filling material, the brushes can easily reach hard-to-access areas.

Using LESSMANN brushes, you can get clean results in no time at all. The brushes clean weld seams without leaving behind any residues, and finish surfaces without damaging them.



Before cleaning | After cleaning Cleaning weld seams



Carbon fibre brushes

	Sleeve	D	GL	Н	Thread	GA/GI	Design	Pack.	
		mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	type				ArtNo.
1	Copper	10 25/64	65 2 ^{3/8}	30 1 3/16	outside	M6		10	047.700
2	Copper	12 15/32	90 3 1/2	40 1 5/8	inside	M10 x 0.75	Plastic sleeve, black	10	047.705
	Copper	12 15/32	90 3 1/2	40 1 5/8	inside	M10 x 1.0	Plastic sleeve, black + side thread M4	10	047.707
	Copper	10 25/64	80 3 1/4	30 1 3/16	inside	M8 x 1.0	Plastic sleeve, black	10	047.708
3	Stainless steel	8 5/16	50 <i>2</i>	30 1 ^{3/16}	outside	M6 x 1.0	Teflon protective sleeve (DRM 12 mm)	10	047.750
	Stainless steel	8 5/16	50 <i>2</i>	30 1 ^{3/16}	outside	M6 x 1.0		10	047.755
4	Stainless steel	8 5/16	72 2 53/64	42 1 21/32	outside	M6 x 0.75	Plastic sleeve, black	10	047.754
5	Stainless steel	12 <i>15/32</i>	75 <i>3</i>	40 1 5/8	inside	M10		10	047.757
	Stainless steel	10 25/64	130 5 1/8	60 2 3/8	outside	M6 x 0.75	Plastic sleeve, black + thread M12	10	047.763*
6	Stainless steel	10.5 <i>13/32</i>	130 5 1/8	60 2 3/8	outside	M6 x 0.75	Plastic sleeve, black + thread M14	10	047.764*
7	Brass	12 15/32	75 <i>3</i>	40 1 5/8	inside	M10		10	047.801

* Teflon protective sleeve on request

T J GA D





High performance filament brushes



HFB disc brushes

These highly abrasive surface tools from LESS-MANN are excellent for deburring and edge rounding on workpieces with flat surfaces. They can achieve high efficiency not only in machining centres, but also in continuous deburring machines with planetary brush systems.

HFB brushes are used on flat surfaces, e.g.:

- Punched and pressed parts
- Sintered parts
- Hydraulic and pneumatic workpieces
- Aluminium components
- and many more

HFB brushes are also ideally used on workpieces which are exposed to high pressures and which impose high demands on leakproofness and edge rounding.

Filling

LESSMANN HFB brushes are manufactured with a very high filling density in a special production process. Highly abrasive filaments with silicon carbide, aluminium oxide, ceramic or diamond grit are available. High-quality filling material (PA 6.12) is used in LESSMANN HFB brushes as standard. It is highly rigid and abrasion-resistant.

By selecting the filling material to suit the application, deburring work and uniform edge rounding can be completed in a shorter time, while simultaneously ensuring a longer service life.

Depending on the application, HFB brushes can be used in dry conditions or with added coolants.

Filling material pattern

Depending on requirements, the brushes can be manufactured with custom filling fields. For example, the body of the brush can be fully filled, or the abrasive filaments can be divided among predefined fields, or the filling can be angled. Depending on the direction of rotation, this can promote more effective processing, for example because the pattern optimally channels off the cooling water.





Typical workpieces machined with LESSMANN HFB brushes.

Examples of filling patterns



Redesigned clamping system

LESSMANN manufactures brush types for all machine brands and drilling patterns according to customer specifications. Our basic versions, suitable for common machines with cutter head holder (DIN 6357) or combination milling arbor holder (DIN 6358), and special models are available on short notice. LESSMANN HFB brushes are also suitable for accessories used to work under wet conditions, e.g. clamp screws with coolant holes.

On request, we can supply the brushes with a bore hole to suit your tool holder.

New design

LESSMANN HFB brushes are constantly being improved to meet the latest technical requirements. The most recent modification is the redesigned brush disc, which now has a curved shape. This makes the brushes more flexible for various applications and the brush body even more stable. With the resulting dynamic rotation, the brushes are perfect for precision tasks. What is more, fewer chips and less grease get trapped in the brushes during machining, which means less wear.

User tips

- The optimum speed is usually significantly less than the maximum speed. Be sure to adhere to the information on the brush body. See details on page 12.
- The feed rate of the brush depends on the desired brushing result and must be determined on a case-by-case basis.
- During use, be sure that all edges and surfaces to be machined are reached. To ensure uniform machining, it is important not to remove the brush from the workpiece prematurely, particularly during start-up and gradual shutdown.



Clamp screw with bore holes for coolant



Common combination milling arbor holder for HFB brushes

Contact us for further information and a no-obligation consultation.

High performance filament brushes



1 HFB disc brushes, full-body, abrasive filaments

Body	Filling	Open Space	Filling	Bore	Body	RPM	Pack.	SIC 80/1,2	SIC 120/1,1	SIC 180/1,0
Ø	Ø		Length		Thickness	max.				
DK	DA	DIF	Н	DB	KD					
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>			ArtNr.	ArtNr.	ArtNr.
50 <i>2</i>	45 <i>2</i>	25 1	35 1 ^{3/8}	16 DKN	18 <i>5/8</i>	4,500	1	601.204.20	601.304.20	601.404.20
75 <i>3</i>	70 2 ^{3/4}	34 11/4	35 1 ^{3/8}	22 DKN	20 3/4	4,500	1	602.214.20	602.314.20	602.414.20
100 4	95 <i>3</i> ^{1/2}	45 2	35 1 ^{3/8}	22 DKN	20 3/4	3,600	1	603.214.20	603.314.20	603.414.20
125 <i>5</i>	120 43/4	55 2 ^{31/4}	40 15/8	27 DKN	22 7/8	3,000	1	604.225.20	604.325.20	604.425.20
150 6	145 <i>5</i> ^{71/100}	60 2 ^{3/8}	40 15/8	32 DKN	25 1	2,500	1	605.265.20	605.365.20	605.465.20

2 HFB disc brushes, full-body, ceramic grit

Body	Filling	Open Space	Filling	Bore	Body	RPM	Pack.	KK 80/1,2	KK 120/1,1
Ø	Ø		Length		Thickness	max.			
DK	DA	DIF	Н	DB	KD				
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>			ArtNr.	ArtNr.
50 <i>2</i>	45 <i>2</i>	25 1	35 1 ^{3/8}	16 DKN	18 <i>5/8</i>	4,500	1	601.204.30	601.304.30
75 <i>3</i>	70 2 ^{3/4}	34 11/4	35 1 ^{3/8}	22 DKN	20 3/4	4,500	1	602.214.30	602.314.30
100 4	95 <i>3</i> ^{1/2}	45 <i>2</i>	35 1 ^{3/8}	22 DKN	20 3/4	3,600	1	603.214.30	603.314.30
125 <i>5</i>	120 4 ^{3/4}	55 2 ^{31/4}	40 15/8	27 DKN	22 7/8	3,000	1	604.225.30	604.325.30
150 <i>6</i>	145 <i>5^{71/100}</i>	60 2 ^{3/8}	40 15/8	32 DKN	25 1	2,500	1	605.265.30	605.365.30

DKN = double keyway





Art. Nos. in bold are available ex warehouse. *Art. Nos. in italics* require a minimum order volume (see page 186).

SIC	= Silicon carbide bristles
KK	= Ceramic grit

Enquiry: High performance filament brushes

awing / description of application	No. pieces
	Application dry wet
	Deburring
	Other
	Material to be processed°C temperature
	Steel
	Aluminium
	Stainless steel
	Other
	Filling material
	Silicon carbide bristles (SIC)
	Aluminium oxide bristles (AO)
	Ceramic grit (KK)
	Diamond grit (DIA)
	Filling diameter
	Filling placement
	Full-body
	Full-body Turbo fill right/left (standard: right)
	Full-body Turbo fill right/left (standard: right)
	Full-body Turbo
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm):
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm DIF Inner filling dia mm
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm DIF Inner filling dia mm H Filling height mm
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm DIF Inner filling dia mm
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm DIF Inner filling dia mm H Filling height mm
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm DIF Inner filling dia mm H Filling height mm Filling angle °
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm DIF Inner filling dia mm H Filling height mm Filling angle °
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm DIF Inner filling dia mm H Filling height mm Filling angle °
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm DIF Inner filling dia mm H Filling height mm Filling angle °
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm DIF Inner filling dia mm H Filling height mm Filling angle °
	Full-body Turbo fill right/left (standard: right) Please specify the dimensions according to the tech cal drawing (mm): DK Body diameter mm DA Outer filling dia mm DIF Inner filling dia mm H Filling height mm Filling angle °

8

Punch filled brushes



Punch filled brushes

Punch filled brushes are designed for work involving weaker mechanical forces.

Typical applications for punch filled wheel, roller, disc and lath brushes include cleaning, deburring, surface finishing, structuring, smoothing, transporting, sorting and moistening.

Depending on requirements, the filling material can be arranged in a custom pattern on the body. The distance between bundles and their distribution are variable and depend on the application.

In addition to wire, plastic, plant and animal fibres are available as filling materials. Mixed filament types in different proportions are also an option.

As standard, punch filled wheel and roller brushes come only with a bore, disc brushes with a bore or thread for mounting.

Learn more about our product range on the following pages. For more information or a personal consultation, do not hesitate to contact us and arrange to meet with our Technical Service technicians. **Possible filling densities** for wheel, roller, disc and lath brushes





Possible filling placement

for wheel, roller, disc and lath brushes



Staggered filling



Moderate-density filling

Straight filling



Dense filling



Spiral filling

Disc brushes



Disc brushes – dimensions

DA	KD	Н		DB/GI			
Outer diameter	Body thickness	Filling height	Filling	Thread/bore	Body	Filling	Filling
mm	mm	mm	angle		material	material	density
10-800	10-100	8–95 steel 8–135 plastic	max. 45°	variable	PP, PE, PA, wood, plywood	STA, STM, MES, ROF, PP, PE, PA, FIB, ROS, SIC, AO	Low, moderate, high

Disc brushes for cleaning and deburring

Disc brushes are used for large, flat surfaces made of a variety of materials. One common application is in continuous deburring machines. The range of applications is virtually unlimited thanks to the many combinations of disc materials, filling materials and mounting systems. When it comes to deburring workpieces, disc brushes can achieve just as outstanding edge rounding in single machines as they do in machining centres for removing secondary burrs.

Disc brushes for wood machining

Disc brushes with extra-long abrasive nylon filling are ideal for applications in wood machining. On angle polishers and cylindrical grinders, they are used for refinishing, cleaning, structuring and polishing. The brushes are very well suited to use on large surfaces areas.

Disc brushes – standard body

If your application allows the sizes specified, we recommend our standard discs for customised products.

Art. Nos. in **bold** are available ex warehouse.

Art. Nos. in italics require a minimum order volume

(see page 186).
STA = Steel wire
STM = Brass-coated steel wire
ROF = Stainless steel wire
MES = Brass wire
PP = Polypropylene
PA = Polyamide
PE = Polyethylene
FIB = Fibre
ROS = Horse hair
SIC = Silicon carbide bristles
A0 = Aluminium oxide bristles





Disc brushes

	Filling	DK	Н	DB/GI	KD	RPM	Pack.	
		mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	max.		ArtNo.
	STA 0.20 0.008"	150 <i>6</i>	25 1	M 14	25 1	2,500	1	405.006
	SIC 180/1.0	125 <i>5</i>	25 1	22.2 7/8	25 1	3,000	5	405.854
	SIC 180/1.0	150 <i>6</i>	20 3/4	25 1	25 1	2,500	1	405.835
	SIC 120/1.1	150 <i>6</i>	25 1	25 1	25 1	2,500	4	405.864
1	Mixed filament STA 0.30 / PA 0.35	130 5 1/8	40 1 3/8	M 14	25 1	2,500	10	405.908
'	Mixed filament STA 0.30 / PA 0.35	200 <i>8</i>	40 1 3/8	M 14	25 1	2,000	10	405.905

2 Disc brushes for wood machining

Filling	DK	Н	DB/GI	KD	RPM max.	Pack.	
	mm <i>inch</i>	mm <i>inch</i>		mm <i>inch</i>			ArtNo.
SIC 46/1.6	130 5 1/8	50 <i>2</i>	M 14	20 3/4	2,500	1	405.843
SIC 60/1.5	130 5 1/8	50 <i>2</i>	M 14	20 3/4	2,500	1	405.844
SIC 80/1.2	130 5 1/8	50 <i>2</i>	M 14	20 3/4	2,500	1	405.845

Disc brushes - standard body dimensions (in stock) in body material (red)

DK	KD	DB	DB/GI	t	Additional information
mm <i>inch</i>					
130 5 1/8	20 <i>3/4</i>	22.5 7/8	19 <i>3/4</i>	12 1/2	M14 possible
150 <i> 6</i>	25 1	12 <i>1/2</i>			
150 <i> 6</i>	25 1	35 1 3/8	25 1	15.1 <i>5/8</i>	Driving pin hole 2 x Ø 11 mm, TK 56
165 8 1/2	25 1	20 <i>3/4</i>	30 1 3/16	11.5 <i>1/2</i>	Driving pin hole 1 x Ø 7 mm, TK 48
180 7	18 <i>3/4</i>		M12		
180 7	18 <i>3/4</i>		M12 left		
200 <i>8</i>	25 1	12 <i>1/2</i>			
200 <i>8</i>	25 1	35 1 3/8	25 1	15.1 <i>5/8</i>	Driving pin hole 2 x Ø 11 mm, TK 56
220 8 5/8	20 3/4	40 1 5/8			



The standard bodies in stock can be adapted as needed (dressed to size, bore hole enlarged) to achieve different dimensions.

TIT

3 Brush mounting adapters with shaft

D	KL	Adapter for	
mm <i>inch</i>	mm <i>inch</i>	mm <i>inch</i>	
16 <i>5/8</i>	81 <i>3</i> ^{3/16}	Bore hole 35/25 1 ^{3/8} /1	

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Enquiry: Disc brushes

+49 9082 707-76

www.lessmann.com

Fax:



___ mm

___ mm

Lath brushes



КВ	KL	KD	Н	Filling	Body	Filling	Filling
mm	mm	mm	mm	angle	material	material	density
8-750	8-2400	10-100	8–95 steel 8–135 plastic	max. 35°	PP, PE, PA, wood, plywood	STA, STM, MES, ROF, PP, PE, PA, FIB, ROS, SIC, AO	Low, moderate, high

Lath brushes

Lath brushes are used primarily to clean, slow, strip, transport, discharge electric charges, guide, etc.

Lath brushes – dimensions

Available body materials are plastic or wood. For the filling material, you have a choice of everything from premium horse hair to steel wire. The filling material can be inserted in the body at an angle (up to 35°). This may be expedient for working corners and edges.

The standard bodies in stock can be adapted as needed (dressed to size, bore hole enlarged) to achieve different dimensions.





Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume

(see page 186). **STA** = Steel wire **STM** = Brass-coated steel wire **ROF** = Stainless steel wire **MES** = Brass wire PP = Polypropylene PA = Polyamide PE = Polyethylene FIB = Fibre **ROS** = Horse hair = Silicon carbide bristles SIC AO = Aluminium oxide bristles

NDUSTRIAL BRUSHE

Enquiry: Lath brushes

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Wheel and roller brushes



Wheel and roller	r brushes – dimensio	ns					
D	KD	KL	A	DB/GI	Body	Filling	Filling
mm	mm	mm	mm	mm	material	material	density
45 – 440 steel 45 – 500 plastic	25-250	5-800	3-780	variable	PP, PE, PA, wood	STA, STM, MES, ROF, PP, PE, PA, FIB, ROS, SIC, AO	Low, moderate, high

Standard body diameter (in stock) with body material PP

50, 80, 100, 140

Punch filled wheel and roller brushes

Punch filled wheel and roller brushes are used, e.g. for cleaning, deburring, surface finishing, structuring, smoothing or transporting.

The body is made of plastic or wood; the filling material depends on the application. Temperature as well as chemical and mechanical properties must be taken into account.

The filling height, material, diameter and density are critical parameters for the effect of these brushes. The filling density can be adapted to requirements by varying the distance between, and size of, the holes. Punch filled wheel and roller brushes can optionally be fabricated with a bore hole or shaft, or made to customer specifications. An overview of our standard body types, with dimensions, is provided in the table above. For further information, please get in touch. We will be happy to answer any questions you may have.

Note:

For applications that expose brushes to high mechanical loads, we recommend using LESSMANN wheel or roller brushes with knotted or crimped wire (see the "Wheel Brushes" and "Deburring Brushes" sections in this catalogue). The standard bodies in stock can be adapted as needed (dressed to size, bore hole enlarged) to achieve different dimensions.



Art. Nos. in bold are available ex warehouse. Art. Nos. in italics require a minimum order volume (see page 186).

STA	=	Steel wire
STM	=	Brass-coated steel wire
ROF	=	Stainless steel wire
MES	=	Brass wire
PP	=	Polypropylene
PA	=	Polyamide
PE	=	Polyethylene
FIB	=	Fibre
ROS	=	Horse hair
SIC	=	Silicon carbide bristles
AO	=	Aluminium oxide bristles

Enquiry: Punch filled wheel and roller brushes

rawing / description of application									·	No. pieces
										Application Dry Wet
										Deburring
										Cleaning
										Roughening/structuring
										Transporting
										Other
										Material to be processed°C temperate
									•	Steel
									·	
						1			·	Wood Stainless steel
			•						·	Plastic
									•	Other
										Filling material Steel wire
										Steel, brass-coated
										Brass
										Stainless steel
										Polypropylene
									•	Polyethylene
						1			·	Polyamide
									·	Silicon carbide bristles (SIC)
									•	Aluminium oxide bristles (AO)
										Fibre
		-		_	 					Horse hair Other
		Т	=	-	<l< th=""><th></th><th></th><th>1</th><th>-</th><th>Filling diameter</th></l<>			1	-	Filling diameter
		I	-		KL				_	Filling diameter
	Δ		-				1	Ω	-	Filling diameter
								Ω	_	Filling diameter Filling density Low Moderate High Filling placement
									-	Filling diameter Filling density Low Moderate High Filling placement
									-	Filling diameter Filling density Low Moderate High Filling placement Offset Straight Spiral Please specify the dimensions according to
									-	Filling diameter Filling density Image: Description of the technical drawing (mm): Filling blacement
							1		-	Filling diameter Filling density Low Moderate High Filling placement Offset Offset Straight Spiral Please specify the dimensions according to the technical drawing (mm): D outer diameter
									-	Filling diameter Filling density Image: Description of the technical drawing (mm): D outer diameter KL body length
									-	Filling diameter Filling density Low Moderate High Filling placement Offset Offset Straight Spiral Please specify the dimensions according to the technical drawing (mm): D outer diameter
									-	Filling diameter Filling density Image: Description of the technical drawing (mm): D outer diameter KL body length
									-	Filling diameter
									-	Filling diameter Filling density Low Moderate High Filling placement Offset Offset Straight Straight Spiral Please specify the dimensions according to the technical drawing (mm): D outer diameter KL body diameter KL body length A filled width

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STRIP BRUSHES

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Strip brushes

Strip brushes

Strip brushes can be used for numerous applications. With their dense, close filling, they are effective and durable energy-savers. They reliably seal doors to protect against draughts, cold air, moisture, leaves and dirt. They also protect moving parts (installed in machines and systems) against dust and other unwanted particles. Strip brushes also are suitable for transporting, guiding and slowing sensitive objects. Strip brushes from LESSMANN are available in a variety of shapes and with different mounting systems and filling materials.



Filling materials

All strip brushes from LESSMANN are available with the following filling materials:

Natural hair:

Horse hair, grey and black



Very good sealing effect, most popular natural hair filling for sealing gates, doors, revolving doors and sliding doors. This type of filling can be used in both wet and dry environments, even at relatively high temperatures (up to 150 °C). Static charging is low.

We use a standard mix of 70% horse hair and 30% polyethylene.

The colour "grey" (top) refers to primarily light-coloured horse hair, while "black" (bottom) refers to primarily dark horse hair. However, because it is a natural material, minor colour differences are possible.

Plastic bristles:

Polypropylene PP,
 O 15 - 2 mm white and black



Low-cost bristles for many applications. Do not absorb water, retain their initial stiffness in wet conditions, low bend recovery.

· Polyamid PA,

Ø 0.08-3 mm, white and black. Available in all grades. Good heat and wear resistance, good bend recovery. PA 6.6: Good bend recovery, good abrasion resistance, water absorption up to 10 %. PA 6.12 (ideal for use in wet environments):

Flexible and outstanding bend recovery, high abrasion resistance, water absorption up to 3 %.

Polyester (PBT),

Ø 0.08-3 mm, black, white, transparent. Lower water absorption than PA 6.12, very good bend recovery, good chemical resistance.

Wires:

Steel wire



Good mechanical properties, good wear behaviour, temperature resistant (to approx. 300 °C). Suitable for deburring, derusting, roughening and paint removal.

· Stainless steel wire



For use in high-temperature ranges (up to approx 400 $^{\circ}$ C), corrosion-resistant.

Brass wire



Soft and therefore very well suited to processing sensitive wood and metal surfaces, temperature resistant (up to approx. $200 \,^{\circ}$ C).



Standard backing

The filling materials on strip brushes are anchored in a U-shaped metal strip.

We offer the following backings:

· Galvanised steel sheet



· Stainless steel sheet



· Brass strip (only for several brush types, please enquire)



• Other backing materials available on request.



Profiles

We generally supply our strip brushes in profiles made of high-grade, untreated aluminium, both type "h" / A and type "F" / AG.



h Profile / type A

F Profile / type AG

Profiles with anodising and colour coatings are also available on request:

• Silver (C-0)



• Black (C-35)



 Coloured powder coatings are another option.

Other natural fibres and nature bristles, fibres, plant fibres, plastic bristles and wires of various types are available on request.

The length of the profiles and brushes is limited to max. 3,500 mm due to shipping restrictions.



For all strip brushes, always provide the following information in addition to the article number:

- Desired filling height (H)
- Total length (GL)

We automatically select the optimum filament diameter for you based on the filling height.

The article numbers specified always refer to a brush with no coating on the backing. For all other product versions, please use our enquiry form on pages 179/180.



You can also find our enquiry forms in the respective category at: lessmann.com/ downloads/?lang=en

Sealing brushes with straight fittings



Sealin	realing brushes with straight fittings					ROS grey		ROS black		PA 6.6 black			
Туре	RB	SH	FH	Н	GH	Backing STV	Backing ROF	Backing STV	Backing ROF	Backing STV	Backing ROF	Filling Ø	
I	mm	mm	mm	mm	mm	Art. No.	Art. No.	mm					
				8-19	max. 36					220.323.00	230.423.00	0.15	
FH 17	6	7	17	20-39	max. 56	220.353.10	230.453.10	220.353.00	230.453.00	220.326.00	230.426.00	0.25	
гп тл	0	/	17	40-79	max. 96					220.329.00	230.429.00	0.40	
				80-100	max. 117	-	-	-	-	220.32C.00	230.42C.00	0.50	
				8-19	max. 41					221.323.00	231.423.00	0.15	
FH 22	6	7	22	20-39	max. 61	221.353.10	231.453.10	221.353.00	231.453.00	221.326.00	231.426.00	0.25	
FH ZZ	0	/	22	40-79	max. 101					221.329.00	231.429.00	0.40	
				80-100	max. 122	-	-	-	-	221.32C.00	231.42C.00	0.50	
				8-19	max. 44					222.323.00	232.423.00	0.15	
FH 25	6	7	25	20-39	max. 64	222.353.10	232.453.10	222.353.00	232.453.00	222.326.00	232.426.00	0.25	
гп 20	0	/	25	40-79	max. 104					222.329.00	232.429.00	0.40	
				80-100	max. 125	-	-	-	-	222.32C.00	232.42C.00	0.50	
				8-19	max. 49					223.323.00	233.423.00	0.15	
FU 20	c	7	20	20-39	max. 69	223.353.10	233.453.10	223.353.00	233.453.00	223.326.00	233.426.00	0.25	
FH 30	6	7	30	40-79	max. 109					223.329.00	233.429.00	0.40	
				80-100	max. 130	-	-	-	-	223.32C.00	233.42C.00	0.50	
				8-19	max. 59					224.323.00	234.423.00	0.15	
FH 40	6	7	40	20-39	max. 79	224.353.10	234.453.10	224.353.00	234.453.00	224.326.00	234.426.00	0.25	
FH 40	0	/	40	40-79	max. 119					224.329.00	234.429.00	0.40	
				80-100	max. 140	-	-	-	-	224.32C.00	234.42C.00	0.50	
				30-99	max. 139	225.553.10	235.653.10	225.553.00	235.653.00	225.529.00	235.629.00	0.40	
FH	9	10	40	100-149	max. 189					225.52E.00	235.62E.00	0.60	
40/D	9	10	40	150-300	max. 340	-	-	-	-	225.52J.00	235.62J.00	0.80	
				301-500	max. 540					On request*	On request*	-	
				30-99	max. 149	226.553.10	236.653.10	226.553.00	236.653.00	226.529.00	236.629.00	0.40	
FH	9	10	50	100-149	max. 199					226.52E.00	236.62E.00	0.60	
50/D	9	10	50	150-300	max. 350	-	-	-	-	226.52J.00	236.62J.00	0.80	
				301-500	max. 540					On request*	On request*	-	

* Additional trimming of the bristles possible on request.

STRIP BRUSHES





Sealing brushes with straight fittings

Lessmann offers these brushes in various sizes and with various backing widths and heights. These sealing brushes are installation-ready. Various filling materials are available to choose from depending on the intended use.

The legs can be perforated and/or notched on request.

The two "FH 40/D" and "FH 50/D" type brushes are fabricated with thicker sheet metal, making them significantly more stable and resistant than the standard product types.

Ordering information

For all strip brushes, **always provide** the following information in addition to the article number:

- Desired filling height (H)
- Total length (GL)

We automatically select the optimum filament diameter for you based on the filling height.

The article numbers specified always refer to a brush with no coating on the backing. For all other product versions, please use our enquiry form on page 179.

Art. Nos. in italics require a minimum order volume (see page 186).

PA	= Polyamide
ROS	= Horse hair
	(mixed with 30% polyethylene)
STV	= Galvanised steel
ROF	= Stainless steel

Sealing brushes with angled fittings



Seali	ng br	ushe	s wit	h angled fit	ttings	ROS grey		ROS black		PA 6.6 black		
Туре	RB	SH	SL	Н	GH	Backing STV	Backing ROF	Backing STV	Backing ROF	Backing STV	Backing ROF	Filling Ø
	mm	mm	mm	mm	mm	Art. No.	Art. No.	mm				
				8-19	max. 26					240.323.00	250.423.00	0.15
SL 16	6	7	16	20-39	max. 46	240.353.10	250.453.10	240.353.00	250.453.00	240.326.00	250.426.00	0.25
3L 10	0	/	10	40-79	max. 86					240.329.00	250.429.00	0.40
				80-100	max. 107	-	-	-	-	240.32C.00	250.42C.00	0.50
				8-19	max. 26					241.323.00	251.423.00	0.15
SL 21	6	7	21	20-39	max. 46	241.353.10	251.453.10	241.353.00	251.453.00	241.326.00	251.426.00	0.25
JL Z I	0	/	21	40-79	max. 86					241.329.00	251.429.00	0.40
				80-100	max. 107	-	-	-	-	241.32C.00	251.42C.00	0.50
				8-19	max. 26					242.323.00	252.423.00	0.15
SL 24	6	7	24	20-39	max. 46	242.353.10	252.453.10	242.353.00	252.453.00	242.326.00	252.426.00	0.25
3L 24	0	/	24	40-79	max. 86					242.329.00	252.429.00	0.40
				80-100	max. 107	-	-	-	-	242.32C.00	252.42C.00	0.50
				8-19	max. 26					243.323.00	253.423.00	0.15
CL 20	c	7	20	20-39	max. 46	243.353.10	253.453.10	243.353.00	253.453.00	243.326.00	253.426.00	0.25
SL 29	6	7	29	40-79	max. 86					243.329.00	253.429.00	0.40
				80-100	max. 107	-	-	-	-	243.32C.00	253.42C.00	0.50
				8-19	max. 26					244.323.00	254.423.00	0.15
CL 20	c	7	39	20-39	max. 46	244.353.10	254.453.10	244.353.00	254.453.00	244.326.00	254.426.00	0.25
SL 39	0	/	39	40-79	max. 86					244.329.00	254.429.00	0.40
				80-100	max. 107	-	-	-	-	244.32C.00	254.42C.00	0.50
				30-99	max. 106	245.553.10	255.653.10	245.553.00	255.653.00	245.529.00	255.629.00	0.40
SL 39/D	0	10	39	100-149	max. 156					245.52E.00	255.62E.00	0.60
2F 28ID	9	10	29	150-300	max. 307	-	-	-	-	245.52J.00	255.62J.00	0.80
				301-500	max. 510					On request*	On request*	-
				30-99	max. 106	246.553.10	256.653.10	246.553.00	256.653.00	246.529.00	256.629.00	0.40
	0	10	40	100-149	max. 156					246.52E.00	256.62E.00	0.60
SL 49/D	9	10	49	150-300	max. 307	-	-	-	-	246.52J.00	256.62J.00	0.80
				301-500	max. 510					On request*	On request*	-

* Additional trimming of the bristles possible on request.





Sealing brushes with angled fittings

Lessmann offers these brushes in various sizes and with various backing widths and leg lengths. These sealing brushes are installation-ready. Various filling materials are available to choose from depending on the intended use.

The legs can be perforated and/or notched on request.

The two "SL 39/D" and "SL 49/D" type brushes are fabricated with thicker sheet metal, making them significantly more stable and resistant than the standard product types.

Ordering information

For all strip brushes, **always provide** the following information in addition to the article number:

- Desired filling height (H)
- Total length (GL)

We automatically select the optimum filament diameter for you based on the filling height.

The article numbers specified always refer to a brush with no coating on the backing. For all other product versions, please use our enquiry form on page 179.

Art. Nos. in italics require a minimum order volume (see page 186).

PA	= Polyamide
ROS	= Horse hair
	(mixed with 30% polyethylene)
STV	= Galvanised steel
ROF	= Stainless steel

Strip brushes for slots/profiles



Stri	p brushes f	or slots/pro	files		ROS grey		ROS black		PA 6.6 black		
Туре	RB	SH	Н	GH	Backing STV	Backing ROF	Backing STV	Backing ROF	Backing STV	Backing ROF	Filling Ø
	mm	mm	mm	mm	Art. No.	Art. No.	mm				
2	1.9-2.1	2.1-2.3	6-28	max. 30	200.C53.10	210.D53.10	200.C53.00	210.D53.00	200.C21.00	210.D21.00	0.10
2.5	2.4-2.7	2.7-2.9	7-50	max. 53	201.C53.10	211.D53.10	201.C53.00	211.D53.00	201.C23.00	211.D23.00	0.15
			8-19	max. 22					202.821.00	212.721.00	0.10
3	2.8-3.2	2.8-3.0	20-39	max. 42	202.853.10	212.753.10	202.853.00	212.753.00	202.823.00	212.723.00	0.15
			40-60	max. 63					202.825.00	212.725.00	0.20
			8-19	max. 23					203.821.00	213.721.00	0.10
3.5	3.3-3.7	3.8-4.2	20-39	max. 43	203.853.10	213.753.10	203.853.00	213.753.00	203.823.00	213.723.00	0.15
			40-65	max. 69					203.825.00	213.725.00	0.20
			6-19	max. 23					204.823.00	214.723.00	0.15
4	3.7-4.2	3.8-4.2	20-39	max. 43	204.853.10	214.753.10	204.853.00	214.753.00	204.826.00	214.726.00	0.25
			40-60	max. 64					204.827.00	214.727.00	0.30
			6-24	max. 29					20J.823.00	21J.223.00	0.15
4.5	4.4-4.6	4.8-5.2	25-59	max. 64	20J.853.10	21J.253.10	20J.853.00	21J.253.00	20J.826.00	21J.226.00	0.25
			60-90	max. 95					20J.827.00	21J.227.00	0.30
			6-24	max. 29					206.123.00	216.223.00	0.15
5	4.7-5.2	5.0-5.3	25-59	max. 64	206.153.10	216.253.10	206.153.00	216.253.00	206.126.00	216.226.00	0.25
			60-90	max. 95					206.127.00	216.227.00	0.30
			30-100	max. 110					207.A29.00	217.B29.00	0.40
8	7.5-8.3	8.9-9.5	101-300	max. 310	207.A53.10	217.B53.10	207.A53.00	217.B53.00	207.A2E.00	217.B2E.00	0.60
			301-550	max. 560					207.A2J.00	217.B2J.00	0.80
			30-100	max. 110					208.A29.00	218.B29.00	0.40
10	9.7-10.5	9.9-10.5	101-300	max. 310	208.A53.10	218.B53.10	208.A53.00	218.B53.00	208.A2E.00	218.B2E.00	0.60
			301-550	max. 560					208.A2J.00	218.B2J.00	0.80





Strip brushes for slots/profiles

These brushes are available in various sizes and with various backing widths and side heights. Various filling materials are available to choose from depending on the intended use.

The dimensions specified vary based on the density, thickness and type of filling material selected. On request, all brushes can be adapted to existing profiles.

Ordering information

For all strip brushes, **always provide** the following information in addition to the article number:

- Desired filling height (BH)
- Total length (GL)

We automatically select the optimum filament diameter for you based on the filling height.

The article numbers specified always refer to a brush with no coating on the backing. For all other product versions, please use our enquiry form on page 179.

Art. Nos. in italics require a minimum order volume (see page 186).

PA	= Polyamide	
ROS	= Horse hair	
	(mixed with 30% polyethylene)	
STV	= Galvanised steel	
ROF	= Stainless steel	

Strip brushes in aluminium profiles



Strip br	Strip brushes in aluminium profiles							ROS grey		ROS black		PA 6.6 black		
Brush	Profile	SH	SL	FB	FH	Н	GH	Backing STV	Backing ROF	Backing STV	Backing ROF	Backing STV	Backing ROF	Filling Ø
type	type	mm	mm	mm	mm	mm	mm	Art. No.	Art. No.	mm				
2.5	13.5 A	4.0	-	4.4	13.5	4-47	max. 61	261.C53.10	271.D53.10	261.C53.00	271.D53.00	261.C23.00	271.D23.00	0.15
						3-16	max. 31					264.823.00	274.723.00	0.15
	15 A	7.0	-	7.3	15	17-36	max. 51	264.853.10	274.753.10	264.853.00	274.753.00	264.826.00	274.726.00	0.25
4						37-57	max. 72					264.827.00	274.727.00	0.30
4						3-16	max. 23					265.823.00	275.723.00	0.15
	16 AG	-	16.0	7.3	7.0	17-36	max. 43	265.853.10	275.753.10	265.853.00	275.753.00	265.826.00	275.726.00	0.25
						37-57	max. 64					265.827.00	275.727.00	0.30
						3-21	max. 38					266.123.00	276.223.00	0.15
	17 A	9.2	-	8.8	17	22-56	max. 73	266.153.10	276.253.10	266.153.00	276.253.00	266.126.00	276.226.00	0.25
						57-87	max. 104					266.127.00	276.227.00	0.30
						3-21	max. 46					262.123.00	272.223.00	0.15
	25 A	9.2	-	8.8	25	22-56	max. 81	262.153.10	272.253.10	262.153.00	272.253.00	262.126.00	272.226.00	0.25
						57-87	max. 112					262.127.00	272.227.00	0.30
						3-21	max. 61					269.123.00	279.223.00	0.15
5	40/5 A	9.2	-	8.8	40	22-56	max. 96	269.153.10	279.253.10	269.153.00	279.253.00	269.126.00	279.226.00	0.25
						57-87	max. 127					269.127.00	279.227.00	0.30
						3-21	max. 30					260.123.00	270.223.00	0.15
	18 AG	-	18	8.5	8.5	22-56	max. 65	260.153.10	270.253.10	260.153.00	270.253.00	260.126.00	270.226.00	0.25
						57-87	max. 96					260.127.00	270.227.00	0.30
						3-21	max. 30					263.123.00	273.223.00	0.15
	25 AG	-	25	8.5	8.5	22-56	max. 65	263.153.10	273.253.10	263.153.00	273.253.00	263.126.00	273.226.00	0.25
						57-87	max. 96					263.127.00	273.227.00	0.30
						27-97	max. 137					267.A29.00	277.B29.00	0.40
	40/8 A	13.5	-	12.5	40	98-297	max. 337	267.A53.10	277.B53.10	267.A53.00	277.B53.00	267.A2E.00	277.B2E.00	0.60
8						298-547	max. 587					267.A2J.00	277.B2J.00	0.80
0						27-97	max. 111					268.A29.00	278.B29.00	0.40
	40/8 AG	-	40	12.5	13.5	98-297	max. 311	268.A53.10	278.B53.10	268.A53.00	278.B53.00	268.A2E.00	278.B2E.00	0.60
						298-547	max. 561					268.A2J.00	278.B2J.00	0.80







F-profile / Type AG



Profiles

Lessmann supplies h- and F-profiles (type A and AG) made of aluminium, into which strip brushes are inserted. The legs can be perforated and/or notched, and the profiles cut to customer-specific dimensions on request. Coloured anodising and powder coatings are also available on request.

Standard profile lengths:

1000 mm, 1100 mm, 1200 mm, 1300 mm, 2000 mm, 2500 mm, 3000 mm.

Art. Nos. in italics require a minimum order volume (see page 186).

PA = Polyamide

```
ROS = Horse hair
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- (mixed with 30% polyethylene)
- **STV** = Galvanised steel **ROF** = Stainless steel

Ordering information

For all strip brushes, **always provide** the following information in addition to the article number:

1

- Desired filling height (H)
- Total length (GL)

We automatically select the optimum filament diameter for you based on the filling height.

The article numbers specified always refer to a brush with no coating on the backing. For all other product versions, please use our enquiry form on page 179.

Aluminium profiles



Aluminium profiles (without brushes)

Profile type	Fits	FB	SL	FH	Backing, plain
51	brush type	mm	mm	mm	ArtNr.
13,5 A	2,5	4,4		13,5	2Z0.000.00
15 A	4	7,3		15	2Z1.000.00
16 AG		7,3	16	7,0	2Z2.000.00
17 A		8,8		17	2Z3.000.00
18 AG		8,5	18	8,5	2Z4.000.00
25 A	5	8,8		25	2Z6.000.00
25 AG		8,5	25	8,5	2Z7.000.00
30 A		10,2		30	2Z8.000.00
40/5 A		8,8		40	2Z9.000.00
40/8 A	8	12,5		40	2ZB.000.00
40/8 AG	0	12,5	40	13,5	2ZA.000.00



h-profile / Type A



F-profile / Type AG





Ordering information

For all profiles, always provide the following information in addition to the article number:

• Total length (GL)

The article numbers specified always refer to a profile with no coating on the backing. For all other product versions, please use the enquiry form on page 179.

Profiles

Lessmann supplies h- and F-profiles (type A and AG) made of aluminium, into which strip brushes are inserted. The legs can be perforated and/or notched, and the profiles cut to customer-specific dimensions on request. Coloured anodising and powder coatings are also available on request.

Standard profile lengths:

1000 mm, 1100 mm, 1200 mm, 1300 mm, 2000 mm, 2500 mm, 3000 mm.

We generally supply our profiles made of highgrade, untreated aluminium, both type "h" / A and type "F" / AG.



F Profile / Type AG

Profiles with anodising and colour coatings are also available on request:

• Silver (C-0)



• Black (C-35)



· Coloured powder coatings are another option.

Shaped strip brushes, filling facing outwards



Spir	al-or ring-s	haped strip	brushes, fi	illing facing	outwards		ROS black or g	rey	PA 6.6 black			
Туре	RB	SH	DI	DA	Н	GH	Backing STV	Backing ROF	Backing STV	Backing ROF	Filling Ø	
	mm	mm	mm	mm	mm	mm	Art. No.	Art. No.	Art. No.	Art. No.	mm	
2.5	2.4-2.7	2.7-2.9	6-80	26-186	7-50	max. 53	On request	On request	On request	On request	0.15	
					8-19	max. 22			On request	On request	0.10	
3	2.8-3.2	2.8-3.0	12-80	34-206	20-39	max. 42	On request	On request	On request	On request	0.15	
					40-60	max. 63			On request	On request	0.20	
					6-19	max. 23			On request	On request	0.15	
4	3.7-4.2	3.8-4.2	20-140	40-266	20-39	max. 43	On request	On request	On request	On request	0.25	
					40-60	max. 64			On request	On request	0.30	
					6-24	max. 29			On request	On request	0.15	
5	4.7-5.2	5.0-5.3	25-140	47-326	25-59	max. 64	On request	On request	On request	On request	0.25	
					60-90	max. 95			On request	On request	0.30	
					30-100	max. 110			On request	On request	0.40	
8	7.5-8.3	8.9-9.5	80-320	160-1000	101-300	max. 310	On request	On request	On request	On request	0.60	
						max. 560			On request	On request	0.80	

Shaped strip brushes / special shapes

Strip brushes in special shapes round out our range of classical strip brushes.

Spiral- or ring-shaped brushes are available with the filling facing in or out.

Brushes with an **outward facing filling** are used for cleaning, polishing, applying liquids, gentle transport and deburring.

Lessmann offers these strip brushes in various sizes and with various backing widths and side heights. Various filling materials are available to choose from depending on the intended use.

Ordering information

For all shaped strip brushes, **always provide** the following information

- Desired filling height (H)
- Outer and inner diameter
- Working width
- Please use the enquiry form on page 180.

We automatically select the optimum filament diameter for you based on the filling height.



Shaped strip brushes, filling facing outwards

Art. Nos. in italics require a minimum order volume (see page 186).

(see p	uge	100):
PA	=	Polyamide
ROS	=	Horse hair
		(mixed with 30% polyethylene)
STV	=	Galvanised steel
ROF	=	Stainless steel
-		

Shaped strip brushes, filling facing inwards



BRUSHE

STRIP

Spiral-or ring-shaped strip brushes. filling facing inwards							ROS black or gr	rey	PA 6.6 black		
Тур	RB	SH	DI	DA	Н	GH	Backing STV	Backing ROF	Backing STV	Backing ROF	Filament Ø
	mm	mm	mm	mm	mm	mm	Art. No.	Art. No.	Art. No.	Art. No.	mm
2.5	2.4-2.7	2.7-2.9	0-240	20-260	7-50	max. 53	On request	On request	On request	On request	0.15
					8-19	max. 22			On request	On request	0.10
3	3 2.8-3.2 2.8-3.0 0-26	0-260	22-290	20-39	max. 42	On request	On request	On request	On request	0.15	
				40-60	max. 63			On request	On request	0.20	
	4 3.7-4.2 3.8-	3.8-4.2	0-320	20-340	6-19	max. 23	On request	On request	On request	On request	0.15
4					20-39	max. 43			On request	On request	0.25
					40-60	max. 64			On request	On request	0.30
	5 4.7-5.2	5.0-5.3	0-320	22-345	6-24	max. 29	On request	On request	On request	On request	0.15
5					25-59	max. 64			On request	On request	0.25
					60-90	max. 95			On request	On request	0.30
		8.9-9.5	0-420	80-500	30-100	max. 110	On request	On request	On request	On request	0.40
8	7.5-8.3				101-300	max. 310			On request	On request	0.60
					301-550	max. 560			On request	On request	0.80

Strip brushes with the filling facing inward are used for sealing, cleaning and guiding cylindrical parts in mechanical engineering, tool manufacturing and automotive engineering applications.

Lessmann offers these strip brushes in various sizes and with various backing widths and side heights. Various filling materials are available to choose from depending on the intended use.

Ordering information

For all shaped strip brushes, always provide the following information

- Desired filling height (H)
- Outer and inner diameter
- Working width

Please use the enquiry form on page 180.

We automatically select the optimum filament diameter for you based on the filling height.



Shaped strip brushes, filling facing inwards

Art. Nos. in italics require a minimum order volume (see page 186).

- PA = Polyamide
- **ROS** = Horse hair

(mixed with 30% polyethylene)

- **STV** = Galvanised steel
- **ROF** = Stainless steel

Cup-shaped strip brushes



Cup	shaped str	ip brushes				ROS black or grey		PA 6.6 black		
Туре	RB mm	SH mm	DI/DA mm	H mm	GH mm	Backing STV Art. No.	Backing ROF Art. No.	Backing STV Art. No.	Backing ROF Art. No.	Filling Ø mm
2.5	2.4-2.7	2.7-2.9	14-120	7-50	max. 53	On request	On request	On request	On request	0.15
				8-19	max. 22	On request	On request	On request	On request	0.10
3	3 2.8-3.2 2.8-3.0	2.8-3.0	15-130	20-39	max. 42			On request	On request	0.15
				40-60	max. 63			On request	On request	0.20
	4 3.7-4.2 3.4	3.8-4.2	25-140	6-19	max. 23	On request	On request	On request	On request	0.15
4				20-39	max. 43			On request	On request	0.25
				40-60	max. 64			On request	On request	0.30
	5 4.7-5.2	5.0-5.3	50-180	6-24	max. 29	On request	On request	On request	On request	0.15
5				25-59	max. 64			On request	On request	0.25
				60-90	max. 95			On request	On request	0.30
	8 7.5-8.3		90-500	30-100	max. 110		On request	On request	On request	0.40
8		8.9-9.5		101-300	max. 310	On request		On request	On request	0.60
				301-550	max. 560			On request	On request	0.80

Cup-shaped strip brushes are used for sealing rotating tools or nozzles, cleaning, applying liquids and polishing surfaces.

Ordering information

For all shaped strip brushes, **always provide** the following information

- Desired filling height (H)
- Outer and inner diameter
- Please use the enquiry form on page 180.

We automatically select the optimum filament diameter for you based on the filling height.



Cup-shaped strip brushes

Art. Nos. in italics require a minimum order volume (see page 186).

	-
PA	= Polyamide
ROS	= Horse hair
	(mixed with 30% polyethylene)
STV	= Galvanised steel
ROF	= Stainless steel

Enquiry: Straight strip brushes

Drawing / description of application			No. pieces
			Brush length
			Application Dry
			Sealing
			Stripping
			Cleaning
			Deburring
			Roughening
			Transporting
			Other
			Material to be processed°C temperature
			Steel
			Wood
			Stainless steel
			Plastic Plastic
5 5 5	shes, angled	Strip brushes	Other
fittings (type h / FH) fittings (type		for slots/profiles	
	-	RB	Filling material
		D	Horse hair Mixed with 30% PE Pure
			Polyamide (PA)
		E E	Polypropylene (PP)
			Steel wire
	-		Steel, brass-coated
Strip brushes in aluminium profile	Perforations		Brass
Aluminium profile (without brush)	Uertical		Stainless steel
Profile shape/type		LB + LH	Abrasive filament (SIC)
h/A F/AG		- LH	Abrasive filament (AO)
, FB , L SL ,			Fibre
	Horizontal		Other
		• IH	Filling diameter
			Please specify the dimensions according to the
	Standard perf	oration	technical drawing:
<u> </u>	Round	Slot	H filling height
	mm	mm	
Anodised	2.6	4.5 x 14	J
Plain/none	3.3	4.5 x 15	SH side height I
	4.0	4.5 x 18	GH total height I
	4.5	5.8 x 20	FH backing height I
Black	5.5	6.0 x 20	SL leg length
	6.0	6.0 x 30	
	6.5	7.0 x 12	LB perforation width
ender: Company, contact person	7.0	7.0 x 15	LH perforation height
	9.0	7.0 x 20	
	10.0	9.0 x 15	LY distance I from top edge of backing
	11.0	9.0 x 20	LX distance rom side edge of backing
	12.0	9.0 x 30	
	13.0		LA hole spacing I
			+ no. holes p
Enquiries and Tel.:	+49 9082 707-0	info@lessmann.com	

LESSMANN[®] 179

STRIP BRUSHES

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Enquiry: Shaped strip brushes

Drawing / description of application	No. pieces
	Application Dry Uvet
	Sealing
	Stripping
	Cleaning
	Deburring
	Roughening
	Transporting
	Other
	Material to be processed°C temperature
	Steel
	Aluminium
	Wood
	Stainless steel
	🗍 Plastic
	Other
Shaped strip brushes, Shaped strip brushes,	Filling material
filling facing outwards filling facing inwards	
	Horse hair Mixed with 30% PE Pure
	Polypropylene (PP)
	Steel wire
	Steel, brass-coated
	Brass
	Stainless steel
A	Abrasive filament (SIC)
	Abrasive filament (AO)
Shape Shape	Fibre
Spiral Ring Spiral Ring	Other
	Filling diameter mm
Cup-shaped strip brushes	Please specify the dimensions according to the technical drawing:
	H filling height mm
. RB .	RB backing width mm
	SH side height mm
	GH total height mm
	DI inner diameter mm
	DA outer diameter mm
	A working width mm
	no. coils (spiral brushes) pcs.
	S pitch (if required) mm
Sender: Company, contact person	- F (

Tel.: +49 9082 707-0 Fax: +49 9082 707-76 info@lessmann.com www.lessmann.com
Enquiry: Cutback brushes

Drawing / description of application	No. pieces
	Application Dry Wet
	Removing pipe coatings
	Other
	Material to be processed°C temperature
	Steel
	Stainless steel
	Other
	Filling material
	Steel wire
	Steel, brass-coated
	Stainless steel
	Filling diameter:
	Please specify the dimensions according to the technical drawing (mm):
	D diameter
	DB bore hole
	DKN double keyway
	H filling height
KN/DKN	A working width
	Z number of knots
	Knot type B Rose bud O Open knot (wire ends are cut) D Fully knotted (wire ends cut completely)
Knot types ZF	Machine used Stationary machine, type
	Other
	Max. speed
Sender: Company, contact person	
iquiries and information: I.: +49 9082 707-0 info@lessmann.com	
x: +49 9082 707-76 www.lessmann.com	

ENQUIRY FORMS

Enquiry: Wheel and deburring brushes

Drawing / description of application Image: Comparis application application approach and the set of the set	Drawing / description of application			No. pieces
Renoving paint Detuning Claiming Roughering Structuring Weid seam finishing Other Material to be processed*"C temperature Steel Advantation Weid seam finishing Other Material to be processed*"C temperature Steel Plastic Other Filling material Contract Contract Filling material Contract Contract Filling diameter Plastic Steel Plastic Other Filling material Contract Contract Filling material Contract Contract Filling diameter Plastic Steel Plastic Stee				
Beduring Claning Claning Roughening/structuring Weld scan finishing Other Steel Plastic Other Plastic Steel wire Stainless steel Plastic Steel wire Steino carbide bidles (SIC) Advinium oxide bidles (SIC) Ad				Derusting
Clearing Recupering Structuring Weld same finishing Other				Removing paint
RougheningStructuring Weld seam finishing Other Material to be processed "C temperature Statel Hasix Other Filling material Crimped Knotted Steel wire Stainless steel Polyamide Stationary machine steen Defining theight A Working width Machine used B Rose bud D Open knot wire water Diver interval Stationary machine stee steer Stationary machine stee stee				Deburring
Wed seam finishing Other Material to be processed •*C temperatur Stainless steel Plassic Other Filling material Crimped Stainless steel Plassic Stainless steel Plassic Stainless steel Polyamide Stainnay machine way contact person Noting width Material for there do the state steel Polyamide Stationary machine way contact person B Rose bud O Open knot there and Polyamide texe and information:				Cleaning
Wed seam finishing Other Material to be processed •*C temperatur Stainless steel Plassic Other Filling material Crimped Stainless steel Plassic Stainless steel Plassic Stainless steel Polyamide Stainnay machine way contact person Noting width Material for there do the state steel Polyamide Stationary machine way contact person B Rose bud O Open knot there and Polyamide texe and information:				Roughening/structuring
Other				
Steel Auminium Aumin				-
Steel Auminium Aumin				
Aluminium Wood Saniless steel Sanile				Material to be processed°C temperatur
Wood Stainless steel Plastic Other Crimped Knot types ZF Not types ZF Sender: Company, contact person Not types ZF Sender: Company, contact person Not types ZF Sender: Company, contact person Sender: Company, contact person Not types ZF Sender: Company, contact person Sender: Company and person Sender: Company, contact perso				Steel
Stainless steel Plastic Other				Aluminium
Plastic Other				Wood
Image: state of the				Stainless steel
Gother				Plastic
T Filling material Crimped Knotted Steel, brass-coated Brass Sticlon carbide bristles (SIC) Aluminium oxide bristles (SIC) Aluminium oxide bristles (SIC) Aluminium oxide bristles (SIC) Aluminium oxide bristles (SIC) Aluminium oxide bristles (SIC) Brass Siticon carbide bristles (SIC) Aluminium oxide bristles (SIC) Aluminium oxide bristles (SIC) Brass Siticon carbide bristles (SIC) Aluminium oxide bristles (SIC) Aluminium oxide bristles (SIC) Brass Siticon carbide bristles (SIC) Aluminium oxide bristles (SIC) Aluminium oxide bristles (SIC) Brass Siticon carbide bristles (SIC) Aluminium oxide bristles (SIC) Aluminium oxide bristles (SIC) Brass Brass Br				
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Crimped Knotted Steel wire Steel wire Brass Stainless steel Polyamide Stainless steel Polyamide Stainles				Filling material
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Image: Second decision of the second				
Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm): Image: specify the dimensions according to the technical drawing (mm):				
Image: stain information: Image: stain information: <td></td> <td>E</td> <td>RD</td> <td></td>		E	RD	
Implementation A matrix state Polyamide Silicon carbide bristles (SIC) A uninium oxide bristles (SIC) A uninium oxide bristles (AO) Filling diameter Please specify the dimensions according to the technical drawing (mm): D diameter Please specify the dimensions according to the technical drawing (mm): D diameter Please specify the dimensions according to the technical drawing (mm): D diameter Please specify the dimensions according to the technical drawing (mm): D diameter Please specify the dimensions according to the technical drawing (mm): D diameter Please specify the dimensions according to the technical drawing (mm): D diameter Please specify the dimensions according to the technical drawing (mm): D diameter Please specify the dimensions according to the technical drawing (mm): D diameter Please specify the dimensions according to the technical drawing (mm): D diameter Plase specify the dimensions according to the technical drawing (mm): D diameter Plase specify the dimensions according to the technical drawing (mm): D diameter Plase specify the dimensions according to the technical drawing (mm): D diameter Plase specify the dimensions according to the technical drawing (mm): D fully knotted (we ends cut completely) Machine used Hand-operated machine (e.g. angle granders) Stationary machine (e.g. cuto) O ther	EBR			
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Aluminium oxide bristles (A0) Filing diameter Please specify the dimensions according to technical drawing (mm): D diameter D diameter mm B/GI bore hole/thread mm H filling height A working width mm R tube BR clamping width mm B Sender: Company, contact person mutrices and information:				
A duminium oxide bristles (AO) Filing diameter Please specify the dimensions according to the technical drawing (mm): D diameter mm DB/GI bore hole/thread mm DB/GI bore hole/thread mm A working width mm A working width mm R tube mm EBR clamping width mm EBR clamping width mm Machine used D fully knotted (wire ends cut) D fully knoted (wire ends cut) D ful		8	<u>e</u>	Silicon carbide bristles (SIC)
Filling diameter Please specify the dimensions according to the technical drawing (mm): D diameter mm D diameter mm DB/GI bore hole/thread mm H filling height mm A working width mm R tube mm EBR clamping width mm Knot type if required (more aggressive action) B Rose bud O Open knot (wire ends cut) D Fully knotted (wire ends cut) D Fully knotted (wire ends cut) Stationary machine (e.g. onc) O Other				Aluminium oxide bristles (AO)
Please specify the dimensions according to the technical drawing (mm): D diameter mm D diameter diameter			‡~ _	
Image: spectry discretised of awing the technical drawing (mm): Image: spectry discretised of awing (mm): Image: spectry di			<u> </u>	Filling diameter
Image: spectry discretised of awing the technical drawing (mm): Image: spectry discretised of awing (mm): Image: spectry di				
Image: A for types ZF Image: A for type ZF Image: A for type ZF				Please specify the dimensions according to
Image: stationary machine (e.g. CNC)			•	the technical drawing (mm):
Knot types ZF A B B Company, contact person Sender: Company, contact person B B Company, contact person B B Company, contact person B Company, contact person B Company, contact person Company, contact person Company and information:		•``•		D diameter mm
Knot types ZF A B B Company, contact person Sender: Company, contact person B B Company, contact person B B Company, contact person B Company, contact person B Company, contact person Company, contact person Company and information:				
Kild types 2r A Working width R tube B Company, contact person Sender: Company, contact person A Working width A Working width R tube B Rose bud O Open knot (wire ends cut) D Fully knotted (wire ends cut completely) Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other				
R tube R tube R tube B Co B Co B Rose bud O Open knot (wire ends cut) B Rose bud O Open knot (wire ends cut) D Fully knotted (wire ends cut completely) Machine used Stationary machine (e.g. angle grinders) Stationary machine (e.g. cno) Other		Knot types ZF		
A B Company, contact person Sender: Company, contact person B Company, contact person Com			7777	A working width mm
Sender: Company, contact person B B B Company, contact person B Company, contact person B Company, contact person B Company, contact person Company, contact person <				R tube mm
A B O D D Control of the point of				
Knot type if required (more aggressive action) B Rose bud O Open knot (wire ends cut) D Fully knotted (wire ends cut completely) Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other				
Knot type if required (more aggressive action) B Rose bud O Open knot (wire ends cut) D Fully knotted (wire ends cut completely) Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other				
B Rose bud O Open knot (wire ends cut) D Fully knotted (wire ends cut completely) Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other	∙	B	D [🔤]	Knot type if required (more aggressive action)
Sender: Company, contact person O Open knot (wire ends cut) D Fully knotted (wire ends cut completely) Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other		T T	Ĭ	
Sender: Company, contact person D Fully knotted (wire ends cut completely) Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other Inquiries and information: Other				
Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other	Sender: Company, contact person			
Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other nquiries and information:				
Image: stationary machine (e.g. CNC) Image: stationary machine (Machine used
Image: stationary machine (e.g. CNC) Image: stationary machine (Hand-operated machine (e.g. angle grinders)
nquiries and information:				
nquiries and information:				
		com		Machino data

Max. speed _

+49 9082 707-76

www.lessmann.com

Fax:

Enquiry: Cup and bevel brushes

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	/ description o	f application										No. pieces
												Application Dry Wet
												Derusting
												Removing paint
												Deburring
												Cleaning
												Weld seam finishing
												Other
												Material to be processed°C temperature
					• •							Steel
				• •	• •							Aluminium
				• •	• •				•			Stainless steel
• •		• • •			• •							Other
					•							
					•							Filling material
					•							Crimped Crimped
					•							Steel wire
					•							Steel, brass-coated
											•	Brass
											•	Stainless steel
												Silicon carbide bristles (SIC)
,					I	GI			,			Please specify the dimensions according to the technical drawing (mm): D diameter
			-					P		н		DB/GI bore hole/thread
			-								A	H filling height
T I /			-			D	_			V.		
-										-		A working width
	D											A working width
				DB/0	GI							A working width H1 bridle height
-	D			DB/(<u>31</u>							H1 bridle height
	D			DB/(<u>31</u>							H1 bridle height
- -	D			DB/(<u>GI</u>					-1		H1 bridle height Machine used Hand-operated machine (e.g. angle grinders)
 					<u>GI</u>					-1		H1 bridle height Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC)
- -	T				GI							H1 bridle height Machine used Hand-operated machine (e.g. angle grinders)
					GI							H1 bridle height Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC)
					GI							H1 bridle height Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other
												H1 bridle height Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other Machine data
Gender: Co												H1 bridle height Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other Machine data Max. speed
Sender: Co	Ţ											H1 bridle height Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other Machine data Max. speed
Sender: Co	Ţ											H1 bridle height Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other Machine data Max. speed
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iender: Co	Ţ											H1 bridle height Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other Machine data Max. speed
	Ţ	ct person										H1 bridle height Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other Machine data Max. speed

Enquiry: Shank brushes

rawing / description of application		No. pieces
5 1 11		Application Dry Wet
		Derusting
		Removing paint
		Deburring
		Cleaning
		Roughening/structuring
		· · · Weld seam finishing
		0 Other
		· ·
		Material to be processed°C temperature
		Steel
		· · Wood
		Stainless steel
		Plastic
		Other
		· · · · · ·
		Filling material
		Crimped Crimted
		Steel wire
		Steel, brass-coated
		Brass
		Stainless steel
SD.		Polyamide
		Filling diameter Please specify the dimensions according to the technical drawing (mm): (standard shark 6 mm)
-		D diameter
	<u>SD</u>	H filling height
+		A working width
Ľ		GL total length
		DH housing diameter
20°	HA	
	H	Machine used
		Machine used Hand-operated machine (e.g. angle grinders)
		Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC)
200		Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC)
20°		Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC)
20°		Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC)
20°		Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other Machine data
		Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other
20°		Machine used Hand-operated machine (e.g. angle grinders) Stationary machine (e.g. CNC) Other Machine data

Fax:

X

Enquiry: Interior brushes

Y

Dra	wina	/ de	scrint	tion o	of an	nlica	ation											No. pieces
		, uc.																Application Dry Wet
																		Derusting
																		Deburring
·																		Cleaning
·						-										-		Other
·																		
· ·																		Material to be processed°C temperature
·																-		Steel
·																		Aluminium
·																		Stainless steel
·																		Plastic Plastic
·																		Other
·																		
·																		Filling material
·																		Steel wire
·																		Steel, brass-coated
·																		Brass
·																		Stainless steel
·																-		Polyamide
·																		Silicon carbide bristles (SIC)
·																		Aluminium oxide bristles (AO)
·																		Other
				GL							GL	A line line line line line line line line				GL		Filling diameter Please specify the dimensions according to the technical drawing (mm):
		200							8		1							D diameter mm
									8							∢		SD twisted wire mm
	-	D	-				-		D	-		-			₽.	<u> </u>		A working width mm
															┝═┥			GL total length mm
			-	GL					D				Cut c	in 2 s	ides			Operation Hand-operated
							F		D									Machine-operated
													<u> </u>	4				
									0		٥			n 4 s quest				Brush mounting system
		D							/									□ Shank mm
																		Thread
Ser	der:	Comp	any, o	contac	ct per	rson												
Enqui Tel.: Fax:	+4	and i 19 908 19 908	82 70	7-0				ssman sman	in.com									_

ENQUIRY FORMS

General Conditions of Sale and Delivery

1. Application / Close of contract

(1) These General Conditions of Sale and Delivery (Conditions) shall apply to all present and future contracts with commercial buyers, with public legal entities as well as public trusts in regard to deliveries and other services, including contracts for work and delivery of non-fungible goods. The buyer's purchase conditions shall not be binding even if we do not expressly object to them again after their receipt.

(2) Orders of the buyer shall only be binding for us if they have been confirmed by us in text form. The same applies to changes of orders. Oral agreements, promises, assurances and guarantees made by our sales staff in connection with the conclusion of the contract shall not be binding unless confirmed by us in text form.

2. Offers

 All price quotations are subject to change. The prices shall only apply as a fixed price for 6 months after confirmation of the order.

(2) We reserve the property rights and copyrights to illustrations, drawings, construction and other documents; they may not be made accessible to third parties.

3. Prices and Terms of payment

(1) All prices are in Euro, ex works Oettingen, excluding packaging. Our prices are net; value added tax will be charged where applicable.

(2) Unless otherwise agreed or unless otherwise stated in the order confirmation or the invoice, the purchase price shall be due immediately upon delivery without any discount and shall be paid in such a way that we can dispose of the amount on the due date. Costs of payment transactions shall be borne by the buyer.

(3) The Buyer may retain or set off any counterclaims only in so far as such claims are undisputed or have become legally binding and as they are based on the same contractual relation with the Buyer and/or as they would entitle hin to refuse the fulfilment of his contractual duties under section 320 BGB.

(4) Should the Buyer default in payment or exceed the term of payment, we will charge default interests in the amount of 9% above the base rate, unless higher rates have been agreed upon. Additionally, we charge a default allowance of EUR 40.00. We reserve the right to claim further damages resulting from late payment.

(5) The buyer shall be in default at the latest 10 days after the due date of our claim without the need for a reminder.

(6) If, after conclusion of the contract, it becomes apparent that our payment claim is endangered by the buyer's lack of ability to pay or if the buyer is in default of payment with a considerable amount, or if other circumstances arise which indicate a significant deterioration in the buyer's ability to pay after conclusion of the contract, we may exercise the rights under Sect. § 321 BGB. This also applies insofar as our obligation to perform is not yet due. We shall then also be entitled to demand payment of all claims not yet due from the current business relationship with the buyer. A lack of ability to pay on the part of the buyer is also deemed to exist if the buyer is at least three weeks in arrears with a substantial amount (from 10 % due), furthermore the substantial downgrading of the limit existing for him with our trade credit insurance.

(7) Any agreed upon cash discount always relates to the invoiced value excluding freight and will only be granted if and in so far as the Buyer has completely paid all payables due at the time of the discount. Unless otherwise agreed to discount periods shall begin with the date of the invoice.

4. Delivery times and dates, shipping, transfer of risks, call orders

 Our commitment to deliver is subject to our correct, timely and contractual self-delivery, unless we are responsible for the incorrect or delayed self-delivery.

(2) Any confirmation as to delivery times shall only be approximate and non-binding. Delivery times shall commence with the date of our order confirmation and are subject to the timely clarification of any details of the order as well as of the fulfilment of any of the Buyer's obligations, e.g. to produce official certifications, to provide letters of credit and payment guarantees and to pay agreed instalments.

(3) Any agreed delivery time shall be considered to be met if and in so far the goods have left the works or our warehouse at such time or date. If and in so far the goods fail to be despatched at the agreed time for reasons not attributable to us, the agreed delivery time shall be considered to have been met at the day on which the goods are notified to be ready for dispatch.

(4) In the event of a delay in delivery, the buyer may set us a reasonable grace period and, after its unsuccessful expiry, withdraw from the contract to the extent that the contract has not yet been fulfilled. In such cases, claims for damages shall be governed by section 9 of these terms and conditions. (5) Force majeure events, in particular wars, pandemics and flood disasters and their respective effects, entitle us to postpone the deliveries for the period of the hold-up and an appropriate start-up time. This also applies if such events occur during a present default. Force majeure is the equivalent of monetary or trade measures or other acts of sovereignty, strikes, lockouts, breakdowns not caused by us (e.g. Fire, machinery or roller breakdown, shortage of raw materials and lack of energy), obstruction of transport routes, delays in clearing the goods for import and in customs clearance, insolvency of our supplier as well as of all other circumstances, that essentially impede or render the deliveries and performances impossible, without being caused by us. Thereby, it is irrelevant if the circumstances occur with us or with one of our suppliers. If performance becomes unacceptable for one of the parties due to the abovementioned events, in particular, the execution of the contract in its essential parts is delayed by more than 3 months, the party shall be able to withdraw from the contract by instant declaration in text form

(6) In the case of call orders, we are entitled to procure the material for the entire order and to manufacture the complete order quantity immediately.

5. Retention of Title

(1) The goods delivered to the Buyer shall remain our property until the full purchase price is paid. The Buyer shall take all measures required to preserve the retention of title – or of an equivalent security in the country of his branch or in a different country of destination –, and to provide the corresponding evidence upon our request.

(2) To the extent permitted by the laws of the country, in which the goods are located, the following additional regulations apply:

All goods delivered to the Buyer shall remain our property (Reserved Property) until all of the Buyer's accounts resulting from the business relationship with him, in particular, any account balances have been settled (current account reservation). This condition shall apply to any future as well as any conditional claims and such cases where the Buyer will affect payments on specifically designated claims. As soon as the Buyer has settled his accounts with us in full, he shall obtain title to those goods which were delivered to him before such payment was effected. The current account reservation applies not in in prepayment or delivery vs payment cases.

b. With regard to processing or manufacturing of the Reserved Property, we shall be deemed to be manufacturer within the meaning of section 950 BGB (German Civil Code) without committing us in any way. The processed or manufactured goods shall be regarded as Reserved Property within the meaning of clause 2 a of these Conditions. If the Buyer manufactures, combines or mixes the Reserved Property with other goods we shall obtain co-ownership in the new goods in proportion to the invoiced price of the Reserved Property to the invoiced price of the other goods. If, by such combining or mixing, our ownership expires, the Buyer herewith transfers to us any rights which the Buyer will have in the new stock or goods in proportion to the invoiced price of the Reserved Property, and he will keep them in safe custody free of charge. Our co-ownership rights shall be regarded as Reserved Property within the meaning of clause 2 a of these Conditions.

c. The Buyer may resell the reserved property only within the normal course of his business in accordance with his normal business terms and provided he is not in default of payment and provided also that any rights resulting from such resale will be transferred to us in accordance with clause 2 d – e of these conditions. The Buyer shall not be entitled to dispose of the Reserved Property in any other way.

d. The Buyer heréby assigns to us any claims resulting from the resale of the Reserved Property. We hereby accept the assignment. Such claims shall serve as our security to the same extent as the Reserved Property itself. If the Reserved Property is resold by the Buyer together with other goods not purchased from us, then any receivables resulting from such resale shall be assigned to us in the ratio of the invoiced value of the other goods sold by the Buyer. In the case of resale of goods in which we have co-ownership rights pursuant to clause 2 b, the assignment shall be limited to the part which corresponds to our co-ownership rights.

e. The Buyer shall be entitled to collect any receivables resulting from the resale of the Reserved Property. This right shall expire if withdrawn by us, at the latest if the Buyer defaults in payment; fails to honour a bill of exchange; or files for bankruptcy. We shall exert our right of revocation only if and in so far as it becomes evident after the conclusion of the contract that payment resulting from this contract or from other contracts is jeopardised by the lack of Buyer's ability to pay. The Buyer shall – upon our request – immediately inform his customers of such assignment and to forward to us any information and documents necessary for collection.

f. The Buyer shall immediately inform us of any seizure or any other attachment of the Reserved Property by a third party. He shall bear any costs necessary to suspend such seizure or attachment, to separate or to remove the Reserved Property, if and in so far as such costs are not borne by a third party.

g. Should the total invoiced value of our collateral exceed the amount of the secured receivables including additional claims for interest, costs etc. by more than 50 %, we shall – upon the Buyer's request – release pro tanto collateral at our discretion.

6. Quality, dimensions and weights

(1) Quality, types and dimensions of the goods shall be determined in accordance with the DIN and EN standards agreed upon at the time of conclusion of the contract or, in the absence of such, in accordance with practice and commercial usage. References to standards and similar regulations, to factory test certificates and similar certificates as well as information on grades, types, dimensions, weights and usability of the goods do not constitute warranties or guarantees, nor do declarations of conformity and corresponding marks such as CE and GS.

(2) We reserve the right to make changes in form and design in the course of further technical development. All specifications of dimensions are approximate and non-binding. All dimensions are in mm.

(3) The LESSMANN free dimension tolerances apply, which we can provide on request.

7. Dispatch, Passing of Risk, Packaging, Partial Delivery, Custom-Made Products

(1) We shall be entitled to choose the route and mode of dispatch as well as the forwarding agent and the carrier. The Buyer shall immediately request delivery of those goods which have been notified to him as ready for dispatch. Otherwise we are entitled, upon reminder, to ship such goods at the Buyer's cost and risk or to store them at our discretion and to invoice them to the Buyer.

(2) Can, by reasons not attributable to us, the goods not be shipped or will it become significantly difficult to ship the goods via the designated route or to the designated place within the designated time, we reserve the right to ship them via a different route or to a different place. Any additional costs will be borne by the Buyer. In such cases we will ask the Buyer for his prior comments

(3) The risk, including the risk of confiscation of the goods, shall pass to the buyer upon transfer of the goods to a forwar-ding agent or carrier, at the latest, however, upon leaving the warehouse or the supplying plant, in all transactions, including pre-paid and free deliveries. We shall only provide insurance at the buyer's instruction and expense. We shall only provide insurance at the buyer's instruction and expense. Unloading and its costs shall be borne by the buyer.

(4) Unless otherwise agreed, the goods are delivered unpacked and not protected against rust. If customary in the trade, we shall deliver packaged. We shall provide packaging, protective and/or transport aids according to our experience at the buyer's expense. Packaging shall be taken back at our warehouse within a reasonable period of time in order to comply with the requirements of the Packaging Act. We do not assume the purchaser's costs for the return transport or for the purchaser's own disposal of the packaging.

(5) We shall be entitled to make partial deliveries at reasonable quantities. We may also exceed or reduce the agreed quantities as appropriate.

(6) Custom-made products will not be taken back. We may exceed or fall below the agreed quantity up to 15 %.

8. Callable and Continuous Deliveries

(1) Where the contract provides for continuous deliveries, the Buyer shall divide the quantities and grades of the goods into approximately equal monthly shipments. Otherwise we shall be entitled to specify them at our own fair and just discretion.

(2) Where the single calls for delivery exceed the total contractual quantity, we shall be entitled, yet not committed, to deliver the surplus quantity and invoice it at the prices applicable at the time of the call or the delivery.

(3) Unless otherwise agreed, call-off orders are to be processed within 365 days of conclusion of the contract. After expiry of this period, we shall be entitled to store the goods not called off at the expense and risk of the buyer and to charge him for them.

9. Warranty Provisions

(1) The inner and outer properties of the goods, especially their quality, grade and measures are to be determined with priority by the agreed quality, namely by the DIN and EN normes, data or materials sheets or any other agreed technical provisions. References to standards and other sets of regulations, to test certificates according to EN 10204 and other attestations as well as particulars of qualities, grades, measures and use of the goods are no warranties or guaranties, just as little declarations of conformity and corresponding markings such as CE and GS.

(2) Insofar as the quality has not been agreed, the goods shall be free from defects if they are suitable for the use presumed under the contract. A use is contractually presumed only if we were informed of this use by the Buyer in text form at the latest upon conclusion of the purchase contract and have expressly agreed to this use in text form.

(3) Insofar as the goods have the agreed quality in accordance with clause 9.1 or are suitable for the use stipulated in the contract in accordance with clause 9.2, the Buyer may not invoke the fact that the goods are not suitable for normal use or do not have a quality which is usual for goods of this type and which the Buyer has expected. In this respect, our liability is excluded in accordance with Section 10 of these Terms and Conditions.

(4) For the inspection of the goods and the indication of defects the statutory provisions apply, it being understood that the duty to inspect the delivered goods includes the inspection of eventual test certificates according to or correlating to EN 10204 and any defects of the goods and test certificates are notified to us in writing no later than 7 days after delivery. Any transport damage can only be taken into account if it is noted on the delivery note. Defects that cannot be discovered immediately after delivery, even with the most careful inspection, must be reported to us in text form immediately after discovery with immediate cessation of any working and processing.

(5) In case the Buyer intends to install the goods into another object or attach the goods to another object, prior to installation resp. attachment, the Buyer has the obligation to inspect at least randomly the goods with regard to properties relevant for the application in question and to notify us of defects without delay. The obligation to inspect exists even if a test certificate or other material certificate has been supplied. In case the Buyer, in the event of an installation of the goods into another object or attachment of the goods to another object, fails to inspect the properties of the goods relevant for the designated end use at least at random prior to installation resp. attachment, this represents a particularly grave disregard of the care required in the ordinary course of business (gross negligence) in relation to us. In such a case, the Buyer may assert rights in relation to these properties only if the defect had been deliberately concealed or in case of a guarantee for the respective quality of the goods.

(6) If and in so far the Buyer's claim for defects is justified and has been made in time, we may, upon our discretion, remedy the defect or deliver non-defective goods (subsequent delivery). Should we fail or decline the supplementary performance, the Buyer may resort to his statutory rights. In cases where the defect is only minor or where the goods have already been resold, processed or transformed, he may only reduce the purchase price. (7) In case the Buyer has installed the goods, in accordance with the goods' type and designated use, into another object or attached the goods to another object, he may claim reimbursement of his necessary costs for the dismantling of the defective goods and the installation or attachment of goods free from defects ("dismantling and installation costs") only in accordance with the following provisions: Necessary dismantling and installation costs are only those, which directly result from the dismantling resp. removal of the defective goods and the installation resp. attachment of identical goods, have accrued on the basis of competitive market prices and have been proven by the Buyer by appropriate documents in text form.

Any additional costs incurred by the buyer for consequential damages due to defects, such as lost profits, operating loss costs or additional costs for replacement purchases, are not direct dismantling and installation costs and therefore cannot be reimbursed as reimbursement of expenses pursuant to Section 439 (3) of the German Civil Code (BGB). The same applies to sorting costs and additional expenses arising from the fact that the sold and delivered goods are located at a place other than the aqreed place of performance.

The Buyer is not entitled to request advance payments for dismantling and installations cost or other expenses required for the remedy of the defective delivery.

(8) We will reimburse the Buyer for his expenditures in connection with the supplementary performance only in so far as such expenditures are reasonable and not disproportionate in relation to the value of the goods. Disproportionate expenditures are especially given in case the expenditures requested by the Buyer, in particular dismantling and installation costs, exceed 150 % of the purchase price of the goods invoiced by us or 200 % of the value of the defective merchandise. If the last contract in the supply chain is a consumer sale, the reimbursement of expenses shall be limited to the appropriate amount. Expenditures acrued by delivery of goods to another place than that of the agreed performance, will not be accepted.

(9) If the buyer does not immediately give us the opportunity to convince ourselves of the defect, in particular if he does not immediately make the rejected goods or samples available for testing purposes upon request, all rights due to the material defect shall lapse.

(10) Further claims of the buyer are excluded according to section 10 of these terms and conditions. This applies in particular to claims for compensation for: damage that has not occurred to the goods themselves (consequential damage),

costs for the self-remedy of a defect, without the legal requirements for this being met, and

removal and installation costs, insofar as the goods supplied by us were no longer in their original condition at the time of installation or fitting or a new product was manufactured from the goods supplied prior to installation.

10. General Limitation of Liability and Limitation Periods

(1) Our liability for breach of contractual or extra-contractual obligations, in particular for non-performed or deferred deliveries, for breach of duties prior to the contract ("Verschulden bei Vertragsanbahnung") as well as for tortuous acts – including our responsibility for our managerial staff and any other person employed in performing our obligations – shall be restricted to damages caused by our wrongful intent or by our gross negligence and shall in in case of gross negligence not exceed the foreseeable losses and damages characteristic for the type of contract in question. In all other respects, our liability, also for damages caused by defects and consequential damages, is excluded.

(2) The aforesaid restriction shall not apply to such cases where we breach our fundamental contractual obligations and therefore the accomplishment of the purpose of the contract is at risk or where the non-fulfilment of the obligations the contracting party relies on renders the proper completion of the contract impossible. It shall neither pertain to damages to life, to the body or to health caused by our fault nor to any cases where we have guaranteed certain characteristics of the goods. Nor shall such clause affect our statutory liability laid down in the Product Liability Act (Produkthaftungsgestz) of 15/12/89. Any statutory rules regarding the burden of proof shall remain unaffected by the aforesaid.

(3) If we are in default with a delivery or other service, the buyer may demand compensation for the damage caused by the default in addition to the service, but in the case of slight negligence limited to a maximum of 10% of the agreed price for the service in default. The buyer's right to claim damages instead of performance in accordance with this section 10.1 and 10.2 remains unaffected.

(4) Unless otherwise agreed, any contractual claims which the Buyer is entitled to in connection with the delivery of the goods shall fall under the statute of limitations within a period of one year after the goods have been delivered to the Buyer, unless the defective goods are used for a building in accordance with their customary use and have caused the defectiveness of the building. This restriction shall not apply to our liability and claims resulting from breaches of contract caused by our wrongful intent or by our gross negligence, neither to damages to life, to the body and to health caused by our fault, or the limitation of recourse claims pursuant to §§ 478, 479 BGB. In these cases, the statutory limitation periods shall apply.

11. Place of Performance, Jurisdiction and Applicable Law

(1) Unless otherwise agreed, the place of performance for our delivery is our registered office.

(2) The place of jurisdiction is our seat. However, we are also entitled to sue the buyer at any general or special place of jurisdiction.

(3) All legal relationships between us and the Buyer shall be governed in addition to these conditions by the laws of the Federal Republic of Germany, excluding the provisions of the United Nations Convention on Contracts for the International Sale of Goods of 11 April 1980 (CISG).

12. Applicable Version

The latest published version of the General Terms and Conditions of Sale and Delivery shall always apply. In cases of doubt, the German version shall apply.

Version: October 2024



Minimum order value:

Items in stock (article numbers in **bold print**): net \in 100.00

For customised products and article numbers in *italics*: net \notin 250.00 / article

Added charge for partial packaging units: net \in 5.00

Delivery costs on request. Express delivery on added charge available.

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- Our Brush Know-How resources
- Safety information and operating instructions
- ISO 9001 certificate
- General Conditions of Sale and Delivery



Purchase Order Form

Recipient Lessmann GmbH	Sender	Date
Lucas-Schultes-Str. 2 D-86732 Oettingen		Customer Number
5		Contact Person
		Phone
		E-mail

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Order Number:

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Article Number	Article Description		Quantity	Price	Discount	Delivery date
Delivery address (if d	ifferent from above):		Invoice addres	s (if different f	rom above):	
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Voc. plaase send (order confirmation electronically to:	E-mail				
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Yes, please send	invoice electronically to:	E-mail				······
For tips on selecting t	the right brushes, visit: www.lessmann	.com/know-h	ow/?lang=en			
	mbH's current General Conditions of Sale a n page 186 of the Lessmann catalogue and		e to us.			
	Buyer's Sigr	nature / Stamp				

Article number index

	_											
Art. No.	Page											
000.041		104.321		125.521		185.45196			241.329.00		264.823.0017	
000.042 000.043		104.331 104.341		126.311 126.401		185.62196 185.63196			241.353.00 241.353.10		264.826.0017 264.827.0017	
000.045		104.421		126.411		185.64196			242.32C.00		264.853.0017	
000.045		104.441		126.411.CC		185.65196			242.323.00		264.853.1017	
000.051		104.451		126.431		185.81197	220.353.10		242.326.00		265.823.0017	
000.071		104.611		126.441		186.43196			242.329.00		265.826.0017	
000.072		104.621		126.451		200.C21.00170			242.353.00		265.827.0017	
000.311 000.321		104.631		126.451.CC		200.C53.00170			242.353.10		265.853.001	
000.321		104.631.CC 104.641		126.472 126.481		200.C53.10170 201.C23.00170	221.329.00 221.353.00		243.32C.00 243.323.00		265.853.1012 266.123.0012	
000.325		104.641.CC		126.491		201.C53.00170	221.353.10		243.326.00		266.126.0017	
000.501		104.651		126.511		201.C53.10170	222.32C.00		243.329.00	168	266.127.0017	
000.503	144	104.661		126.611	99	202.821.00170	222.323.00		243.353.00		266.153.0017	72
000.507		105.421		126.811		202.823.00170	222.326.00		243.353.10		266.153.1017	
000.631		105.431		132.208		202.825.00170	222.329.00		244.32C.00		267.A2E.0017	
000.641		105.441		132.701		202.853.00170 202.853.10170	222.353.00		244.323.00		267.A2J.0017 267.A29.0017	
000.651 000.661		105.451 105.461		132.801 135.455		203.821.00170	222.353.10 223.32C.00	100	244.326.00 244.329.00		267.A53.0017	
000.671		105.731		136.101		203.823.00170	223.323.00		244.353.00		267.A53.10	
000.886.63		105.741		136.102		203.825.00170	223.326.00		244.353.10		268.A2E.0017	
000.886.64		106.631	95	136.103	97	203.853.00170	223.329.00	166	245.52E.00	168	268.A2J.0017	72
000.886.65		106.641		137.701		203.853.10170	223.353.00		245.52J.00		268.A29.001	
000.886.68		107.321		138.469		204.823.00170			245.529.00		268.A53.00	
000.888.32 001.211		107.331		138.704 138.705		204.826.00170 204.827.00170	224.32C.00 224.323.00		245.553.00		268.A53.1017 269.123.0017	
001.211		107.341 107.351		140.201		204.853.00170			245.553.10 246.52E.00		269.126.0017	
001.215		107.411		140.641		204.853.10170	224.329.00		246.52J.00		269.127.0017	
001.222		107.421		140.811		206.123.00170	224.353.00		246.529.00		269.153.0017	
001.225		107.431		140.901	103	206.126.00170	224.353.10	166	246.553.00	168	269.153.1017	72
037.101		107.441		141.231		206.127.00170	225.52E.00		246.553.10		270.223.0017	
037.200		107.451		141.421		206.153.00170	225.52J.00		250.42C.00		270.226.00	
037.201 037.201.CC .		107.461 107.611		142.101 142.211		206.153.10170 207.A2E.00170	225.529.00 225.553.00		250.423.00 250.426.00		270.227.0017 270.253.0017	
037.201.cc.		107.621		144.001		207.A2J.00170	225.553.10		250.429.00		270.253.1017	
037.710		107.631		144.001.CC		207.A29.00			250.453.00		271.D23.0017	
045.910		107.631.CC		144.011		207.A53.00170	226.52J.00		250.453.10		271.D53.0017	
045.915		107.641		144.021		207.A53.10170	226.529.00		251.42C.00		271.D53.1017	
047.700		107.641.CC		144.111		208.A2E.00170			251.423.00		272.223.001	
047.705		107.651		144.211		208.A2J.00	226.553.10		251.426.00		272.226.00	
047.707 047.708		107.661 108.041		144.311 144.411		208.A29.00	230.42C.00 230.423.00		251.429.00 251.453.00		272.227.0017 272.253.0017	
047.750		108.331		144.701		208.A53.10	230.426.00		251.453.10		272.253.1017	
047.754		108.341		144.701.CC		20J.823.00170	230.429.00		252.42C.00		273.223.0017	
047.755		108.351		146.201		20J.826.00170			252.423.00		273.226.0017	
047.757		109.431		146.270		20J.827.00170	230.453.10		252.426.00		273.227.0017	
047.763		109.441		147.201		20J.853.00170	231.42C.00		252.429.00		273.253.0017	
047.764 047.801		109.451 109.741		147.261 148.101		20J.853.10	231.423.00		252.453.00		273.253.101	
047.801		120.401		148.141		210.D21.00170 210.D53.00170	231.426.00 231.429.00		252.453.10 253.42C.00		274.723.001 274.726.001	
048.271		120.401.CC		148.161		210.D53.10	231.453.00		253.423.00		274.727.0017	
048.291		120.412		148.170		211.D23.00170	231.453.10		253.426.00		274.753.0017	
048.441		120.413		151.109		211.D53.00170			253.429.00	168	274.753.1017	
048.471		120.423		151.511		211.D53.10170			253.453.00		275.723.0017	
048.491		120.433		151.992.07		212.721.00170	232.426.00		253.453.10		275.726.001	
048.701 048.821		120.443 120.451		151.995.07 152.208		212.723.00170 212.725.00170	232.429.00 232.453.00		254.42C.00 254.423.00		275.727.001 275.753.001	
048.841		120.601		152.510		212.753.00170			254.426.00		275.753.10	
048.851		120.801		152.811		212.753.10170			254.429.00		276.223.0017	
048.901		120.801.CC	140	152.995.07		213.721.00170		166	254.453.00		276.226.0017	
048.941		120.811		153.108		213.723.00170			254.453.10		276.227.001	
056.001		120.811.CC		182.152		213.725.00170			255.62E.00		276.253.0017	
056.301 056.501		120.831 121.111		182.162 182.172		213.753.00170 213.753.10170			255.62J.00 255.629.00		276.253.101 277.B2E.001	
056.701		121.211		182.331		214.723.00170			255.653.00		277.B2J.0017	
061.101		122.401		182.401		214.726.00170			255.653.10		277.B29.0017	
100.011		122.771	72, 97	182.401.CC	140	214.727.00170	234.426.00	166	256.62E.00	168	277.B53.0017	72
100.021		122.801		182.411		214.753.00170			256.62J.00		277.B53.1017	
100.021.CC.		122.821		182.421		214.753.10170			256.629.00		278.B2E.0017	
100.031 100.031.CC .		122.871 124.101		182.421.CC 182.431		216.223.00170 216.226.00170			256.653.00 256.653.10		278.B2J.0017 278.B29.0017	
100.041		124.101		182.441		216.227.00170			260.123.00		278.B53.0017	
100.041.CC .		124.181		182.451		216.253.00170			260.126.00		278.B53.1017	
100.051		124.301	107	182.451.CC		216.253.10170	235.653.00	166	260.127.00	172	279.223.0017	72
100.051.CC.		124.402		182.472		217.B2E.00170			260.153.00		279.226.0017	
100.061		124.801		182.807		217.B2J.00170			260.153.10		279.227.001	
100.061.CC.		124.801.CC		182.811		217.B29.00170			261.C23.00		279.253.001	
102.441 102.611		124.841 125.111		183.704 183.706		217.B53.00170 217.B53.10170			261.C53.00 261.C53.10		279.253.101 2Z0.000.001	
102.621		125.201		184.101		218.B2E.00170			262.123.00		2Z1.000.0017	
102.631		125.211		184.104		218.B2J.00170			262.126.00		2Z2.000.0017	
102.641	95	125.211.CC	140	184.412	135	218.B29.00170	240.323.00	168	262.127.00	172	2Z3.000.0017	74
102.651		125.221		185.121		218.B53.00			262.153.00		2Z4.000.0017	
103.711		125.231		185.131		218.B53.10			262.153.10		2Z6.000.001	
103.721 103.731		125.234 125.241		185.141 185.151		21J.223.00170 21J.226.00170			263.123.00 263.126.00		2Z7.000.0017 2Z8.000.0017	
103.741		125.251		185.421		21J.227.00170			263.127.00		229.000.00	
103.751	95	125.311		185.431	96	21J.253.00170	241.323.00	168	263.153.00	172	2ZA.000.0017	74
103.761		125.511		185.441		21J.253.10170			263.153.10		2ZB.000.0017	

Art. No.	Page											
300.091		323.132	33	345.363	34	365.143		377.047	50	377.82451	3KG.215.2039)
300.742	41	323.133	33	345.462.V4	34	365.172		377.048	49	377.824.0051	402.78037	'
300.771.KG		323.142		345.542		365.173		377.048.00		377.824.T151	402.88037	
301.213.10		323.143		345.543 345.562		365.342 365.343		377.049 377.051		377.824.TA51	402.880.CC141 402.88137	
301.213.15 301.213.20		323.162 323.163		345.563		365.362		377.051.00		377.830.3053 377.830.4653	402.882	
301.213.25		323.305.19		345.662.MS		365.363		377.051.26		377.830.6053	402.88337	
301.213.30		323.342		345.762		365.462.V4		377.051.27		377.83551	402.89037	
301.214.10		323.343		345.822		365.542		377.051.T1		377.835.0051	402.891	
301.214.15 301.214.20		323.348.19 323.362		345.823 345.852		365.543 365.562		377.051.TA 377.052		377.835.T151 377.835.TA51	402.89237 402.89337	
301.214.25		323.363		345.853		365.563		377.053		377.83751	405.006156	
301.214.30		323.542		350.141		365.762		377.053.00		377.83951	405.835156	5
301.225.10		323.543		350.161		365.763		377.053.26		377.85451	405.84337, 156	
301.225.15		323.562 323.563		350.341		365.823		377.053.27		377.854.0051	405.84437, 156	
301.225.20 301.225.25		323.704.19		350.361 350.821		365.853 366.142		377.053.T1 377.053.TA		377.854.T151 377.854.TA51	405.84537, 156 405.845.CC141	
301.225.30		323.705.19		350.831		366.143		377.054		377.87551	405.854156	
301.236.20		323.770.13		350.841		366.162		377.054.00		377.875.0051	405.864156	
301.236.25		323.805.19		350.851		366.163		377.054.26		377.875.T151	405.905156	
301.236.30 301.713.15		323.820.13 323.828.19		350.871 351.141		366.342 366.343		377.054.27 377.054.T1		377.875.TA51 377.C3551	405.908156 408.811.DB43	
301.713.20		323.830.13		351.161		366.362		377.054.TA		377.C5551	408.812.DB43	
301.713.25		323.900.10		351.341		366.363		377.059		37E.13743	408.813.DB43	
301.714.15		330.001		351.361		366.542		377.063		37E.14643	408.817.DB43	
301.714.20		330.141		351.707		366.543		377.063.00		37E.14743	408.819.DB43	
301.714.25 301.724.30		330.161 330.341		351.771.KG 351.841		366.562 366.563		377.063.T1 377.063.TA		37E.33643 380.14130	408.820.DB43 408.821.DB43	
301.725.20		330.361		351.851		366.762		377.066		380.161	408.822.DB43	
301.725.25	39	330.821	29	351.871	29	36E.146	43	377.077	49	380.34131	408.825.DB43	3
301.725.30		330.841		355.133		36E.176		377.089		380.36131	408.827.DB43	
301.736.20 301.736.30		330.851		355.142		36E.846		377.089.00		380.841	408.829.DB43	
302.532		330.871 331.161		355.143 355.162		36E.847 36E.856		377.089.26 377.089.27		380.85129 380.87129	408.837.DB43 408.839.DB43	
303.532		331.341		355.163		36E.876		377.089.T1		381.161	410.001.SB91	
304.161.14		331.361	31	355.342	34	36E.877		377.089.TA	50	381.36131	410.001.WB91	
304.361.14		334.132		355.362		370.141		377.090		381.831	410.001.ZH91	
304.761.14 310.141		334.142 334.143		355.363 355.542		370.161 370.241.KG		377.091 377.091.00		381.84129 381.85129	410.002.SB91 410.002.WB91	
310.161		334.162		355.543		370.241.KG		377.093		381.87129	410.002.ZH91	
310.341		334.163		355.562		370.271.KG		377.094		387.05149	410.003.SB91	
310.361		334.342		355.563		370.272		377.094.00		387.05349	410.003.WB91	
310.702.06		334.343		355.762		370.272.KG		377.094.26		387.054	410.003.ZH91	
310.831 310.841		334.362 334.363		355.823 355.853		370.341 370.361		377.094.27 377.094.T1		387.05549 387.14233	410.03191 410.03291	
310.851		334.542		35E.136		370.441.KG		377.094.TA		387.14333	410.03391	
310.871	29	334.543		35E.146		370.442.KG	50	377.095	49	387.16233	410.122139	
311.742.01		334.562		35E.336		370.471.KG		377.096		387.16333	410.123139	
311.762 312.141		335.161.14 335.361.14		35E.846 35E.847		370.472.KG 370.831		377.097 377.099		387.240.4653 387.270.4653	410.123.EP142 410.132139	
312.141		335.761.14		35E.856		370.831		377.142		387.290.4653	410.132.CC	
312.143		340.141		35E.857		370.851		377.143		387.34234	410.133)
312.162	33	340.161		35E.876	43	370.852		377.144		387.34334	410.133.EP142	
5121105111111		340.341	31	35E.877		370.871	29	377.162		387.362	410.134	1
312.342 312.362		340.361 340.707		360.141 360.161		370.C31 370.C51		377.163 377.164		387.36334 387.440.4653	410.135139 410.135.EP142	
312.363		340.821		360.341		370.C71		377.240.30		387.470.4653	410.136139	
312.542	35	340.831	29	360.361		371.141		377.240.46	53	387.490.4653	410.136.EP142	2
312.543		340.841		360.707		371.161		377.240.60		387.56235	410.138139	
312.562 312.563		340.851 340.871		360.831		371.341 371.361		377.270.30 377.270.46		387.56335	410.138.EP142	
320.00K.17		340.C31		360.841 360.851		371.841		377.270.60		387.780.4653 387.82451	410.152139 410.153	
320.001		340.C51		360.871		371.851		377.290.30		387.830.4653	410.153.CC141	
320.01K.17	41	340.C71	29	360.C31	29	371.871		377.290.46	53	388.17233	410.153.EP142	2
320.003		344.132		360.C51		372.831		377.290.60		388.173	410.154	
320.004 320.009		344.133 344.142		360.C71 361.141		372.841 372.851		377.342 377.343		388.240.4653 388.240.6053	410.155139 410.156139	
320.16K.17		344.143		361.161		372.871		377.362		388.270.4553	410.158	
320.061		344.172		361.341		376.142		377.363	34	388.270.4653	410.158.EP142	2
320.141		344.173		361.361		376.162		377.440.30		388.270.6053	410.159	
320.161 320.161.13		344.342 344.343		361.821 361.831		376.163 376.342		377.440.46 377.440.60		388.290.4653 388.290.6053	410.173139 410.183139	
320.341		344.362		361.841		376.343		377.470.30		388.440.4653	410.185139	
320.341.19		344.363		361.851		376.362		377.470.46		388.440.6053	410.22191	
320.361		344.542		361.871		376.363		377.470.60		388.470.4653	410.22291	
320.703.19		344.543		362.141		376.542		377.490.30		388.470.6053	410.223	
320.707 320.821		344.562 344.563		362.161 362.272		376.543 376.562		377.490.46 377.490.60		388.490.4653 388.490.6053	410.32191 410.32291	
320.821.19		344.662		362.341		377.043		377.562		388.780.4653	410.32391	
320.831	29	345.051	43	362.361	31	377.043.00	49	377.707	50	388.780.6053	410.52191	
320.841		345.132		362.707		377.043.T1		377.707.00		388.830.4653	410.522	
320.851		345.133 345.142		362.831		377.043.TA 377.044		377.707.26 377.707.27		388.830.6053 397.14233	410.52391 410.80191	
320.871 320.C31		345.142		362.841 362.851		377.044		377.707.27 377.707.T1		397.142	410.802	
320.C51		345.162		362.852		377.044.26		377.707.TA		397.172	410.80391	
320.C71	29	345.163	33	362.871	29	377.044.27	50	377.762	33	397.17333	410.811.DB91	
323.002		345.342		365.132		377.044.T1		377.780.30		397.362	410.812.DB91	
323.003 323.004		345.343 345.362		365.133 365.142		377.044.TA 377.045		377.780.46 377.780.60		397.56235 3KG.214.2039	410.813.DB91 410.87191	
								2				

Art. No.	Page											
410.871.A0	-	415.C42	81	418.826.EP	143	430.001.WB91	450.031	91	454.278.EP	143	472.13K2	0
410.872		415.C52		418.842		430.001.ZH91	450.221		454.298		472.14K2	
410.872.A0	91	415.C72		418.852		430.002.SB91	450.311		454.338		472.20X.327	
410.873		416.132		418.872		430.002.WB91	450.521		454.358		472.21X7	
410.873.A0		416.133		41Z.143		430.002.ZH91	450.801		454.358.EP		472.22K2 472.23K2	
410.881 410.882		416.142 416.143		41Z.144 41Z.163		430.03191 430.03291	450.821.DB 450.871		454.378 454.398		472.23K2	
410.883		416.160		41Z.163.EP		430.122	450.871.A0		454.758		472.25X	
410.891	91	416.160.EP	142	41Z.164		430.123139	450.881	91	454.778		472.72K2	0
410.891.A0		416.162		41Z.343		430.123.CC141	450.891		454.831		472.73K2	
410.892 410.892.A0		416.163		41Z.344 41Z.363		430.123.EP143 430.124139	450.891.A0		454.851 454.871		472.74K2	
410.893		416.163.EP 416.193		41Z.363.EP		430.125139	451.131 451.141		456.131		472.80X.327 472.81X7	
410.893.A0		416.302		41Z.364		430.126139	451.160		456.141		472.82K2	
411.132		416.303		421.147		430.126.EP143	451.161	86	456.160		472.83K2	0
411.142		416.312		421.164		430.12883, 139	451.161.EP		456.161		472.84K2	
411.342 411.542		416.342		421.167 421.167.CC		430.128.EP143	451.162		456.161.EP 456.163		472.85X7	
412.731		416.343 416.362		421.197		430.12983, 139 430.132139	451.191 451.192		456.191		472.1111 472.1171	
413.132		416.362.EP	142	421.364		430.132.EP143	451.258		456.238		472.1576	
413.133		416.363	79	421.367		430.133139	451.261.BD		456.258		472.201.322	
413.142		416.462		421.367.CC		430.133.CC	451.278		456.261.BD		472.201.392	
413.142.EP 413.143		416.542 416.543		421.467 421.564		430.133.EP143 430.134139	451.305 451.341		456.278 456.278.EP		472.201.EZ2 472.207.322	
413.162		416.562		421.567		430.135	451.361		456.298		472.208.322	
413.163		416.752		421.767		430.136139	451.361.EP		456.298.EP		472.2111	
413.342		416.842		421.827		430.13883, 139	451.362		456.338		472.211.CC14	
413.342.EP		416.852		421.857		430.138.EP143	451.458		456.341		472.211.SM1	
413.343 413.362		416.872 417.84K		422.177 422.367		430.13983, 139 430.22291	451.461 451.478		456.358 456.361		472.211.WZ1 472.2171	
413.363		417.132		422.767		430.22391	451.541		456.378		472.2576	
413.542		417.133	78	423.16X		430.32291	451.542		456.398		472.257.SM6	
413.542.EP		417.142		423.17X		430.323	451.561		456.541		472.257.V46	
413.543 413.841		417.143 417.160		423.36X 423.37X		430.52291 430.52391	451.562 451.831		456.561 456.703		472.257.WZ6 472.7111	
413.871		417.162		423.167		430.802	451.851		456.705		472.7171	
414.132		417.163		423.168		430.80391	451.871		456.751		472.7576	
414.133		417.163.EP		423.367		430.812.DB91	452.131		456.758		472.801.322	
414.142		417.168		423.368		430.813.DB91	452.141		456.778		472.801.392	
414.142.EP 414.143		417.193 417.198		424.147 424.171		430.872.A091 430.87391	452.160 452.161		456.831 456.851		472.801.EZ2 472.807.322	
414.162		417.198.11		424.177		430.873.A091	452.161.EP		456.871		472.808.322	
414.162.EP		417.198.EP		424.178		430.88291	452.191		458.131		472.8111	9
414.163		417.199		424.197		430.88391	452.261.BD		458.141		472.811.WZ1	
414.192 414.193		417.199.EP 417.306		424.198		430.892.A091	452.278.GH		458.161		472.8171	
414.193		417.306		424.361 424.367		430.89391 430.893.A091	452.304 452.341		458.161.EP 458.191		472.8576 472.857.WZ6	
414.343		417.312		424.368		434.14283	452.361		458.341		473.12K2	0
414.362		417.342		424.567		434.16283	452.541		458.361		473.13K2	0
414.462		417.343		425.000.01		434.342	452.561		458.541		473.14K2	
414.542 414.542.EP		417.362 417.363		425.001.01 425.010.01		434.34583 434.355	452.703 452.705		458.561 460.121		473.20X.407 473.21X7	
414.543		417.363.EP		425.011.01		434.36283	452.751		460.122		473.22K2	
414.752	80	417.398	77	425.290	68	434.36583	452.831	85	466.171	.85		20
414.842		417.399		425.291		434.54283	452.851		466.172		473.24K2	
414.872		417.462		426.000.01		435.142	453.131			.85	473.72K2	
415.132 415.133		417.542 417.543		426.001.01 426.010.01		435.16283 435.162.EP143	453.141 453.160		469.133 469.151	.85 85	473.73K2 473.74K2	
415.142		417.562		426.011.01		435.34283	453.160.EP		469.153		473.80X.407	
415.143		417.752		426.147		435.34583	453.161	86	469.362		473.81X7	1
415.160		417.753		426.171		435.35583	453.161.EP		470.111		473.82K2	
415.162 415.162.EP		417.842 417.842.EP		426.177 426.178		435.36283 435.362.EP143	453.163 453.191		470.211 471.12K		473.83K2 473.84K2	
415.163		417.852		426.197		435.365	453.238		471.13K		473.1111	
415.163.EP	142	417.872		426.198		435.54283	453.258		471.14K		473.1171	
415.192		417.872.EP		426.290		435.542.EP143	453.261.BD		471.22K		473.201.402	
415.193		417.C42		426.291		435.56283	453.278		471.23K		473.201.EZ2 473.207.402	3
415.301 415.302		417.C52 417.C72		426.361 426.367		436.16283 436.36283	453.278.EP 453.298		471.24K 471.72K		473.208.402	
415.312		418.142		426.368		437.14283	453.301		471.73K		473.2111	
415.342		418.143		426.567		437.16283	453.338		471.74K	.20	473.211.241	
415.343		418.162		426.568		437.162.EP143	453.341		471.82K		473.211.SM1	
415.362 415.362.EP		418.163 418.163.EP		426.701 426.767		437.34283 437.36283	453.358 453.361		471.83K 471.84K		473.211.WZ1 473.2171	
415.363		418.105.11		427.147		437.54283	453.361.EP		471.117		473.217.WZ1	
415.442		418.312		427.171		446.27763	453.363		471.157		473.2576	
415.462	79	418.342	79	427.177	62	446.70163	453.378	89	471.157.SM	.65	473.7111	9
415.542		418.343		427.178		446.77163	453.378.EP		471.207.28		473.801.402	
415.542.EP 415.543		418.362 418.363		427.297 427.298		446.77763 446.82763	453.398 453.541		471.208.28 471.217		473.801.EZ2 473.807.402	
415.543.EP		418.363.EP		427.367		446.85163	453.561		471.254		473.808.402	
415.741	80	418.462	79	427.567	62	446.85763	453.703	86	471.257	.65	473.8111	9
415.752		418.542		429.171		447.27763	453.705		471.257.CC		473.811.WZ1	
415.753		418.543		429.177		447.70763	453.751		471.757		473.8171	
415.842 415.842.EP		418.543.EP 418.704		429.178 429.197		447.82763 447.85763	453.758 453.778		471.807.28 471.808.28		473.8576 474.12K2	
415.852		418.704.EP		429.198		450.001.SB91	454.238		471.817		474.13K2	
415.872	81	418.752	80	429.367	62	450.001.WB91	454.258	89	471.857	.65	474.14K2	0
415.872.EP	142	418.826	<i>31</i> , 80	430.001.SB	91	450.001.ZH91	454.278	89	472.12K	.20	474.22K2	U

Art. No.	Page								
474.23K		477.2M0.01	69	484.21760	500.816125	506.401	126	526.182126	542.311121
474.24K	20	477.2M1.01		484.21860	500.818125	506.406		526.188126	542.313121
474.72K		477.12K		484.31160	500.819	506.411		526.194	542.315121
474.73K 474.74K		477.13K 477.14K		484.31760 484.31860	500.820125 501.301125	506.430 506.432		529.301.24129 529.302129	542.317121 542.319121
474.74K		477.22K		484.71761	501.501	506.435		529.311129, 131	542.320121
474.83K		477.23K		484.71861	501.701	506.438		529.811129, 131	542.347121
474.84K		477.24K		484.81761	501.801125	506.440		532.202129	542.351121
474.111		477.72K		484.81861	502.050.24	506.444		532.202.03144	542.381
474.117 474.201.48		477.73K 477.74K		485.13759 485.23759	502.052.24125 502.055.24125	506.450 506.457		532.203129 532.203.03144	542.501121 542.502121
474.207.48		477.82K		485.237.CC	502.055.24	506.463		532.205	542.503121
474.208.48		477.83K	20	485.237.SM59	502.120.03144	506.469		532.211129	542.504121
474.211		477.84K		485.33759	502.120.24126	506.475		532.218129	542.505121
474.217 474.311		477.210.75		486.11160	502.122.24126	506.482 506.488		532.218.60127 532.303.60127	542.506121
474.311		477.260.01 477.261.01		486.11760 486.11860	502.125.24126 502.128.24126	506.488		532.703131	542.507121 542.508121
474.801.48		477.310.75		486.148	502.420.24126	506.701		532.716131	542.511121
474.807.48		478.12K		486.21160	502.422.24126	506.706		532.718131	542.513121
474.808.48		478.13K		486.21760	502.425.24	506.711		533.008.24129, 131	542.515121
474.811 474.817		478.14K 478.22K		486.21860 486.23759	502.428.24126 502.720.24126	506.720 506.730		533.009.24131 533.010.24129, 131	542.519121 542.520121
475.2B1.76		478.23K		486.248	502.722.24120	506.732		533.405	542.538121
475.2M0.01	69	478.24K	20	486.31160	502.725.24126	506.735		540.067113	542.541121
475.2M1.01		478.72K		486.31760	502.728.24126	506.738		540.068113	542.542121
475.2W1.76 475.5M0.01		478.73K 478.74K		486.31860	502.820.24126 502.822.24126	506.740		540.069113 540.070113	542.547121
475.5M1.01		478.82K		486.34859 486.71761	502.825.24126	506.744 506.750		540.071113	542.701121 542.702121
475.12K		478.83K		486.71861	502.828.24126	506.757		540.072113	542.703121
475.13K		478.84K		486.81761	503.311122	506.763		540.073113	542.704121
475.14K		478.200.06		486.81861	503.313	506.769		540.074113	542.705
475.22K 475.23K		478.200.08 478.200.10		487.011.MS60, 73 487.11760	503.314122 503.316122	506.775 506.782		540.075113 540.076113	542.706121 542.707121
475.24K		478.210.75		487.11860	503.318	506.788		540.077113	542.708121
475.72K		478.225.06		487.21760	504.301123	506.794		540.078113	542.709121
475.73K		478.225.08		487.21860	504.302123	506.801		540.225127	542.711121
475.74K 475.82K		478.225.10 478.260.01		487.23759 487.248	504.333123 504.334123	506.805.60 506.806		540.321127 540.323127	542.713121 542.715121
475.82K 475.83K		478.261.01		487.311	504.335123	506.800		540.324127	542.715121
475.84K		478.300.06		487.31760	504.346123	506.820		540.325127	542.719121
475.111		478.300.08		487.31860	504.347123	506.830		540.327127	542.720121
475.201.48		478.300.10		487.81761	504.501.06	506.832		541.2C1.00115	542.739
475.201.56 475.201.76		478.310.75 478.325.06		488.23759 488.238	504.502.06123 504.532.06123	506.83512		541.2C1.30115 541.2C1.60115	542.740121 542.741121
475.201.EZ		478.325.08		488.248	504.533.06123	506.840		541.2C2.00115	542.801121
475.207.48		478.325.10	21	499.900195	504.534.06123	506.844	126	541.2C2.50115	542.802121
475.207.56		478.500.06		499.901	504.535.06123	506.850		541.037113	542.803121
475.207.76 475.208.48		478.500.08 478.500.10		4K7.16183 4K7.36183	504.536.06123 504.546.06123	506.855 506.857		541.039113 541.045113	542.804121 542.807121
475.208.76		478.520.06		4K9.16183	504.547.06123	506.860		541.076113	542.808121
475.211	19	478.520.08	21	4K9.36183	504.548.06123	506.863		541.077113	542.811121
475.217		479.3M2.01		500.010	504.549.06123	506.869		541.079113	542.812
475.260.01 475.261.01	68 68	475.201.76 475.211	23	500.016125 500.308125	504.550.06123 504.551.06123	506.875 506.882	126	541.083113 541.084113	542.813121 542.815 121
475.311		480.117	59	500.310	504.552.06123	506.888	126	541.085113	542.818
475.317		480.217		500.312125	506.101126	506.894		541.087113	542.819121
475.801.48		480.717		500.313125	506.101.03144	507.001		541.089113	542.820121
475.801.56 475.801.76		482.017 482.027		500.314125 500.315125	506.101.60127 506.106126	507.002 507.003		541.093113 541.095113	542.822121 542.823121
475.807.48		482.027		500.316125	506.130	507.004		541.200.42114	542.881121
475.807.56		482.114		500.318125	506.130.03144	507.007		541.200.55114	543.2C1.00115
475.807.76	24	482.117	59	500.319125	506.130.60127	507.105	127	541.200.60114	543.2C1.30115
475.808.48		482.117.SM 482.204		500.320125 500.508125	506.132	507.190		541.200.80114	543.2C1.60115
475.808.56 475.808.76		482.204		500.510	506.135126 506.135.03144	507.301 507.302		541.201.00114 541.201.30114	543.2C2.00115 543.2C2.50115
475.811	19	482.208	59	500.512125	506.138126	507.303	132	541.201.60114	543.00673, 120
475.817		482.214		500.513125	506.140126	507.304		541.201.90114	543.200.22114
476.2M0.01		482.217		500.514	506.140.03144 506.140.60127	507.305 507.307		541.202.00114	543.200.26114
476.2M1.01 476.5M0.01		482.217.CC 482.217.SM		500.515125 500.516125	506.144	507.308		541.202.20114 541.202.50114	543.200.32114 543.200.42114
476.5M1.01		482.217.WZ		500.518125	506.150	507.959		541.202.80114	543.200.55114
476.12K		482.317	59	500.519125	506.150.03144	522.120.24		541.203.00114	543.200.60114
476.13K		482.517		500.520	506.150.60	522.122.24	126	541.203.20114	543.200.80
476.14K 476.22K		482.714 482.717		500.708125 500.710125	506.157126 506.160.60127	522.125.24 522.128.24		541.203.80114 541.301139	543.201.00114 543.201.30114
476.23K		482.807		500.712	506.163	526.101		541.301.CC141	543.201.60114
476.24K	20	482.808	61	500.713125	506.163.03144	526.106	126	541.301.EP143	543.201.90114
476.72K		482.814		500.714	506.169	526.111		541.372127	543.202.00
476.73K 476.74K		482.817 482.817.WZ		500.715125	506.175126 506.175.03144	526.130 526.132		541.373127 542.03473, 120	543.202.20114 543.202.50114
476.74K 476.82K		482.817.WZ 483.21X		500.716125 500.718125	506.180.60	526.132		542.301	543.202.80114 543.202.80114
476.83K		483.81X		500.719125	506.182	526.138		542.302121	543.203.00114
476.84K	20	483.117	59	500.720125	506.188126	526.140	126	542.303121	543.203.20114
476.111		483.217		500.808	506.194126	526.144 526.150		542.304121	543.92673, 120
476.210.51 476.211		483.230 483.317		500.810125 500.812125	506.211126 506.220126	526.150 526.157		542.305121 542.306121	544.301130 544.302130
476.260.01		483.817		500.813125	506.330131	526.163		542.307121	544.307131
476.261.01		484.117		500.814125	506.340	526.169		542.308121	544.361131
476.311	19	484.118	bU	500.815125	506.363131	526.175	126	542.309121	544.804130

Art. No. Page	2					
545.200.12114	4 547.703	559.831	565.321.90116	566.703133	591.213.80	599.001133
545.200.19114		560.310122	565.322.10116	566.707.01	591.214.10	599.002133
545.200.22114		560.315122	565.322.40116	567.201133	591.214.50119	599.921131
545.200.26114		560.320122	565.322.50116	567.601133	591.214.80119	599.931131
545.200.32114		560.325122	565.322.90116	567.671131, 133	591.215.10119	599.962131
545.200.42114		560.330122	565.323.20116	567.701133	591.215.40119	599.991131
545.200.55114	4 547.807121	560.510122	565.341.00116	567.731133	591.215.70119	601.204.20152
545.200.60114	4 547.811121	560.515122	565.341.30116	567.771131, 133	591.216.00119	601.204.30152
545.200.80114	4 547.813121	560.520122	565.341.60116	568.802	591.216.40119	601.304.20152
545.201.00114	4 547.815121	560.525122	565.341.90116	568.805133	591.310.55119	601.304.30152
545.201.30114	4 548.304.KG 115	560.530122	565.342.00116	568.806133	591.310.65119	601.404.20152
545.201.60114	4 548.305.KG 115	560.710122	565.342.10116	569.321.00117	591.310.70119	602.214.20152
545.201.90114	4 549.101127	560.715122	565.342.50116	569.321.30117	591.310.80119	602.214.30152
545.202.20114	4 549.102127	560.720122	565.342.90116	569.321.60117	591.310.90119	602.314.20152
545.202.50114	4 549.103127	560.725122	565.343.20116	569.341.90117	591.311.00119	602.314.30152
545.202.80114	1 549.104127	560.730122	565.521.00116	569.342.50117	591.311.10119	602.414.20152
545.203.00114	4 549.105127	561.304122	565.521.30116	569.343.20117	591.311.20119	603.214.20152
545.203.20114		562.508134	565.521.60116	570.907135	591.311.30119	603.214.30152
545.30313		562.510134	565.521.90116	570.910135	591.311.55119	603.314.20152
545.307130		562.512134	565.522.50116	591.210.65119	591.311.80119	603.314.30152
545.311130		562.515134	565.541.60116	591.210.70119	591.312.00119	603.414.20152
545.312130		562.518134	565.541.90116	591.210.80119	591.312.20119	604.225.20152
545.320130		562.522134	565.542.00116	591.210.90119	591.312.50119	604.225.30152
545.321130		562.528134	565.542.50116	591.211.00119	591.312.70119	604.325.20152
545.322130		562.535134	565.542.90116	591.211.10119	591.312.80119	604.325.30152
545.33113		563.301135	565.543.20116	591.211.20119	591.313.00119	604.425.20152
545.338130		564.101130	565.730.80116	591.211.30119	591.313.20119	605.265.20152
546.302132		564.220.60116	565.731.00116	591.211.55119	591.313.50119	605.265.30152
546.306132		564.220.80116	565.731.30116	591.211.80119	591.313.80119	605.365.20152
546.314132		565.061.00116	565.731.60116	591.212.00119	591.314.10119	605.365.30152
546.318132		565.061.30116	565.742.00116	591.212.20119	591.314.50119	605.465.20152
546.906132		565.061.60116	565.742.50116	591.212.50119	591.314.80119	99BKHDEU145, 188
547.30312		565.062.00116	566.601133	591.212.70119	591.315.10119	99BKHENG 145, 188
547.307		565.062.50116	566.602	591.212.80	591.315.40	99EGBDEU188
547.311		565.321.00116	566.603	591.213.00	591.315.70	99INBDEU
547.313		565.321.30116	566.701	591.213.20	591.316.00	99TBDEUENG188
547.31512	559.810120	565.321.60116	566.702133	591.213.50119	591.316.40119	



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Keyword Index

Ierm	Page
Accessories for wheel brushes	44–45
Adapter sets	44–45
Aluminium profiles	
Band saw brushes	40–41
Barbecue grill brushes	100–101
Battery terminal brushes	
Bevel brushes	64–65
Body brushes	80
Boiler brushes	
Boiler brush sets	131
Bore hole cleaning brushes	
Bricklayer's brushes	
Brooms	106–107
Brushes for grass trimmers	
Brushes for removing	
wet storage stain	
Brushes for wood working	
Brushes low sparking	72–73
Carbon fibre brushes	
Chimney brushes	
Cup and bevel brushes	57–73
Cup brushes, abrasive filaments	
Cup brushes, brass-coated steel v	
Cup brushes, crimped wire	
Cup Brushes, knotted	
Cup Brushes, straight filling	63
Cup brushes with shank	82–83
Cutback brushes	
Cut cases	
Cylinder brushes	
Deburring brushes	47–55

Deburring end brushes 54-55
Deburring roller brushes
Deburring wheel brushes
Disc brushes155-157
DIY brushes and
sales promotion137–145
Drive arbors 44-45
Dusters 106–107
End brushes with shank
File cards 105
File cleaners105
Fine scratch brushes
Fitting brushes 134
Flexible honing brushes118
Gas stove brush98
Hand brushes and brooms 93–109
Hand brushes, export models
Hand brushes, heavy duty
Hand brushes, rectangular and violin 103
Hand brushes, special models 102–105
Hand brushes, standard95
Hand brushes with plastic handles
Hand brushes with scraper
Hand brushes with strap103
Hand brushes with top handle
Hand brushes with two-components
handles
Handles and extensions133
Hanger for interior brushes 144
High performance filament brushes
HFB

Hole cleaning brushes 122	
Industrial brushes 147–161	
Interior brushes 111–135	
Joint cleaning brushes 21	
Knotted end brushes with shank	
Knot wheel brushes18–20	
Lath brushes158–159	
Metal discs as spare parts 44–45	
Microabrasive interior brushes 112–115	
Miniature brushes90–91	
Non-sparking brushes72–73	
Pipeline brushes	
Plasterer's brushes 105	
Punch filled brushes 154	
Radiator brushes 104	
Rivet brushes97	
ROKI [®] brake caliper brushes	
Roller brushes 160	
Roughing brushes 105	
Rust scratchers 135	
Satinising brushes	
Scratchers 135	
Scrub brushes106–107	
Sealing brushes with	
angled fittings168–169	
Sealing brushes with	
straight fittings166–167	
Shank brushes75–91	
Shaped strip brushes 176–177	
Single carton packaging 142	

Sleeve brushes	124-127
Small diameter crimped wheels	
SDW	42–43
Soldering fluid brushes	135
Soldering tip brush	
Soluble oil brushes	135
Spark plug brushes	
Staining brushes	104
Stovepipe brushes	132
Stringer bead brushes	22–25
Strip brushes	164–179
Strip brushes, cup-shaped	178
Strip brushes for slots/profiles	170-171
Strip brushes in aluminium profile	172-173
Stripping brushes	38–39
Structuring brushes with shank	37, 80
Thread adapters	133
Tube brushes	124-127
Universal wire brushes	
Wax polishing brush	104
Weed brooms	108-109
Weed brushes	108-109
Wheel brushes	17–45
Wheel brushes for	
processing carbide	
Wheel brushes with shank	
Wheel brushes with thread	64–65
X-LOCK brush assortment	70–71

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	thread M 14	STH 0,020"	ROH 0,020"
+ 1x	Knot wheel brush, DIA	472.211	472.811
	115 mm, bore 22.2 mm	STH 0,020"	ROH 0,020"
+ 1x	Cup brush, crimped, DIA	421.167	421.367
	65 mm, thread M 14	STA 0,014"	ROH 0,014"
+ 1x	Knot wheel brush with shank, DIA 75 mm	417.198 STH 0,020"	-
+ 1x	Abrasive wheel brush with shank, DIA 50 mm	-	415.842 SIC 120/0,043"
+ 1x	Wheel brush, crimped, with shank, DIA 70 mm	417.162 STA 0,012"	417.362 ROF 0,012"
+ 1x	End brush, crimped, with shank,	453.161	453.361
	68 mm long, DIA 23 mm	STA 0,012"	ROF 0,012"
+ 1x	Cylinder brush, 300 x	542.303	542.503
	100 mm, DIA 10 mm	STA 0,006"	ROF 0,006"
+ 1x	Cylinder brush, 300 x	542.311	542.511
	100 mm, DIA 20 mm	STA 0,006"	ROF 0,006"
+ 1x	Professional hand brush,	182.401	182.421
	225 x 18 mm, 2 rows	STA 0,014"	ROF 0,014"
+ 1x	Hand brush, straight, 4 rows	100.041 STA 0,014"	104.641 ROF 0,014"
+ 1x	Spark plug brush, 150 mm,	125.211	125.231
	3 rows	MES 0,006"	ROF 0,006"

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